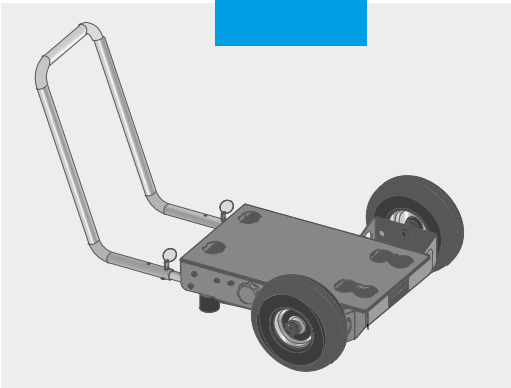
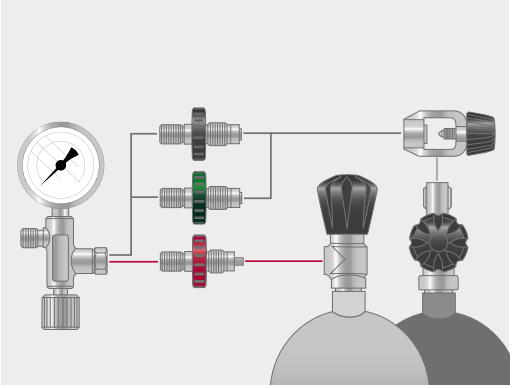
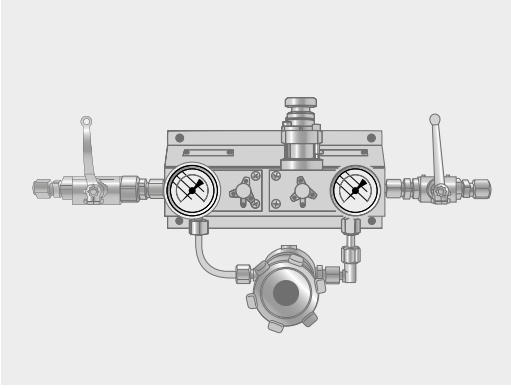
BAUER KOMPRESSOREN
Quality. Our DNA

# HIGH-PRESSURE ACCESSORIES CATALOGUE

2020 / 2022





SAFETY PRECISION INDEPENDENCE WORLDWIDE

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BAUER KOMPRESSOREN


## FURTHER INFORMATION

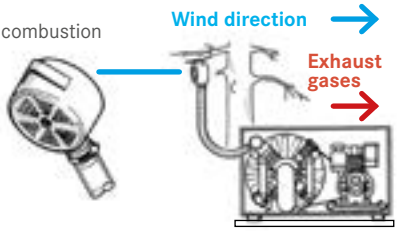
concerning our product range and the products shown here can also be found on our website: www.bauer-kompressoren.de

# INDEX

# CONTENTS

# INTAKE PRE-FILTER

Intake pre-filters are connected to the existing intake filter on the compressor by means of a hose. They are provided for keeping away coarse impurities such as leaves, paper or other foreign bodies as well as for positioning the intake point where the intake air is cleaner.
Particularly important in breathing air-compressors with an internal combustion engine!




## TECHNICAL DATA

- **Filter fineness of the pre-filter:** approx. 3mm Ø
- **Air flow rate:** up to 600 l/min

### FOR COMPRESSOR TYPES: UTILUS, CAPITANO, MARINER, KAP14, K100, K120, K12.14 UP TO YEAR OF MANUFACTURE 2004

| Designation | Order number |
|---|---|
| Intake pre-filter complete with hose and clamp | 014539-KD |
| Scope of delivery | |
| Pre-filter | 057691 |
| Intake hose 3 m length, internal diameter 25 mm | N1005 |
| Hose clip | N2011 |

### FOR COMPRESSOR TYPES: KAP 15, K150, K180

| Designation | Order number |
|---|---|
| Intake pre-filter complete with hose and clamp | 014663 |
| Scope of delivery | |
| Pre-filter | 057692 |
| Intake hose 3 m length, internal diameter 30 mm | N3034 |
| Hose clip | N2011 |

### FOR COMPRESSOR TYPES: UTILUS-II, CAPITANO-II, MARINER-II, K100-II, K120-II, K12.14, KAP15, K150, K180 (FROM 03/2004)

| Designation | Order number |
|---|---|
| Intake pre-filter complete with hose and clamp | 82946 |
| Scope of delivery | |
| Pre-filter | 057691 |
| Intake hose 3 m length, internal diameter 40 mm | N27481 |
| Hose clip | N27540 |
| Reduction adapter (only for K150/K180) | 82814 |

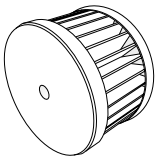
# INLET ADAPTER

Intake of pure breathing air without contamination from exhaust gases and above all, CO: As an option for JUNIOR, OCEANUS and PE100 compressors, an intake manifold with intake hose will be available with immediate effect for installing the intake equipment at a suitable location for systems with petrol engines in particular.

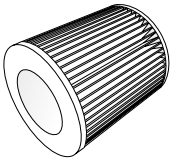
| Designation | Order number |
|---|---|
| Intake manifold complete with intake hose, (3m) | 181618 |
| Scope of delivery | |
| comprising intake manifold with o-ring | 183627 |
| Hose with intake filter, hose length 3 m | 82946 |

# INTAKE FILTER INSERTS

- **Function:** Cleaning the intake air
- **Dimensions:** Diameter: 67 mm to 124 mm, length: 72 mm to 320 mm
- **Change frequency:** According to local conditions



N4823



N25950

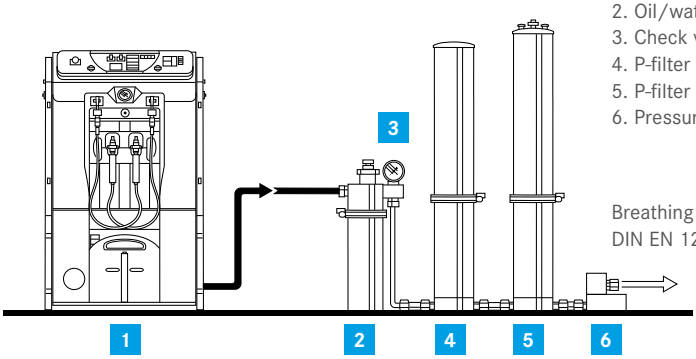
| Use | Order number |
|---|---|
| Small systems (JUNIOR, OCEANUS, S30) | N4823 |
| IK100 – IK12.14 up to 6.2004 | N70 |
| IK100 – IK12.14 from 6.2004 onwards | N25950 |
| IK150 – IK22.0 up to 2001 | N3029 |
| K23.0 before 2009 | N18906 |
| IK150 – IK18.1 from 2001 onwards IK150 – IK23 up to 2001 | N25886 |
| Large blocks / medium pressure (K28.3, 21.0, 25.0, 23.1, 25.4, K28.0, K28.2) | N7698 |
| New large blocks from 2008 onwards (K23.0, K24.4) | N29569 |

# PURIFICATION SYSTEMS

## BAUER P-SYSTEM: PURIFICATION OF AIR, HE, AR, $N_2$

The quality of the highly compressed gases does not meet most requirements, because they may be saturated with up to 100% water vapour, contain oil and particles from the compressor unit, as well as being polluted with odours and flavourings. In addition, purification is also important to avoid corrosion, contamination, icing and the growth of microorganisms. BAUER-P systems adsorb residual moisture, oil vapour, traces of gas on the basis of hydrocarbons, depending on the choice of cartridge. Carbon monoxide is burned catalytically into $CO_2$. For more information, see "Filter cartridges".
BAUER-P systems meet all requirements of DIN EN 12021:2014 for breathing air, or undershoot the limit values by far.[1]

The compressed medium is first passed through the mechanically operating oil and water separator. Pre-condensed constituents are separated from the air or gas flow in this case. The 100%-saturated medium containing oil vapours now flows through a check valve into the adsorber. Here, in the first layer, the molecular sieve, water vapour are removed from the medium by adsorption.
The subsequent activated carbon removes the remaining oil constituents from the air/gas flow, as well as the odours and flavourings. Another molecular sieve as well as a particulate filter purifies the medium further before it leaves the filter cartridge. A pressure retention check valve connected to the outlet piping of the purification system ensures there is always a constant minimum pressure in the system, for optimum purification.




1. Compressor
2. Oil/water separator
3. Check valve
4. P-filter system
5. P-filter system with SECURUS
6. Pressure retention check valve

Breathing air according to DIN EN 12021:2014

1 If the units are maintained and installed correctly as described in the user manual and subject to the BAUER AERO-GUARD being used if $CO_2$ concentration in the intake air exceeds prescribed standard values. Local TLV values are not considered.

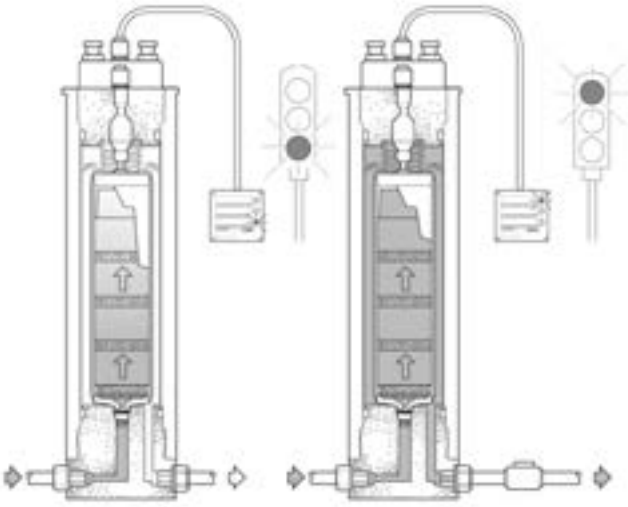
# SECURUS SAFETY SYSTEM

## FOR YOUR SAFETY

All purifications systems from P41[1] onwards can optionally be equipped with our SECURUS safety system (for P21 and P31, we recommend the B-TIMER).
The SECURUS system monitors the $H_2O$ saturation of the filter cartridges by measuring the moisture in the molecular sieve and shows this on the display of the BAUER controller as an advance warning in good time; this allows a new cartridge to be inserted at the optimum time.

If the cartridge is saturated and is not changed in good time, SECURUS automatically switches the compressor unit off, and also displays this visually.
SECURUS guarantees optimum dryness of the breathing air according to DIN/EN 12021 and 100% utilisation of the filter cartridge.

The SECURUS system is not suitable for petrol and diesel-operated systems.



1 B-TIMER is recommended for purification systems P21 and P31; details can now be found on page 16.

# P80 TO P140 PURIFICATION SYSTEMS

## FOR SUBSEQUENT UPGRADING OF YOUR COMPRESSOR SYSTEM.

### STANDARD SCOPE OF DELIVERY

- Oil and water separator with cyclone separator and type-tested safety valve as well as manual condensate drain valve. (Automatic condensate drainage at extra cost)
- System pressure gauge with bleed valve
- Filter circuit with pressure vessels made of steel or aluminium.
- Acceptance according to pressure equipment directive.
- 1 set of filter cartridges
- Filter key for opening the filter head (cartridge change).
- Pressure retention check valve with output pressure gauge.
- All components are mounted on a console and fully piped up.

The size depends on the particular purification system. (P60 – P140)

### SECURUS MONITORING UNIT

Optional special accessories: For monitoring the moisture content of the dryer cartridges. Displayed messages and actions: System in operation advance warning shut-off

### SCOPE OF DELIVERY

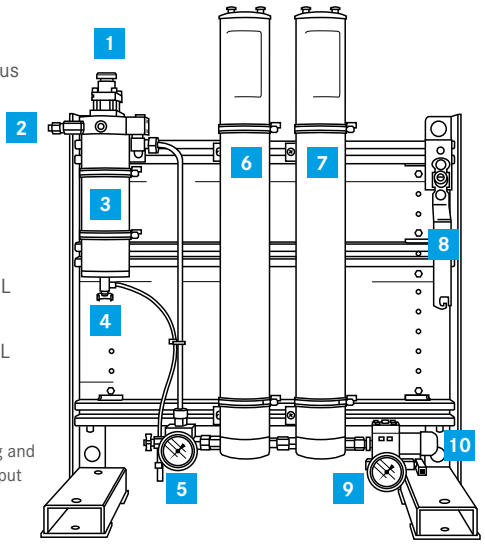
**For systems without electrical control system**

- SECURUS filter housing
- Monitoring device for displaying the operating status of the filter cartridge(s)
- Connecting cable from the filter housing to the monitoring device

**For systems with electrical control system**

- B-CONTROL
- Filter housing with B-SECURUS signal converter
- Connecting cable from filter housing to B-CONTROL

The operating condition of the filter cartridge(s) are displayed via the instrument panel of the B-CONTROL




1. Safety valve
2. Pressure input
3. Oil/water separator
4. Condensate drain valve
5. System pressure gauge with bleed valve
6. Drying filter
7. Purifier
8. Filter key
9. Pressure maintaining and check valve with output pressure gauge
10. Pressure output

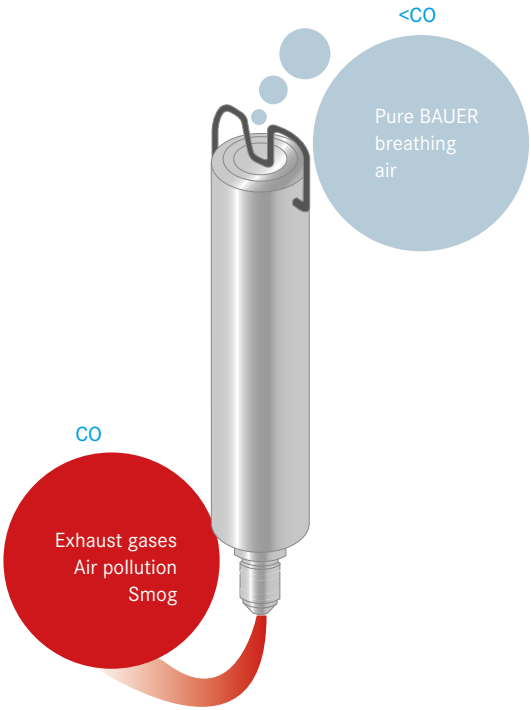
# PURIFICATION SYSTEMS

## CO CONVERSION

The purity of the air is increased by converting some of the CO into $CO_2$. This additional catalysis is particularly recommended if you operate your compressor with an internal combustion engine or, due to the location, air contaminated with CO could be drawn in.

The purification systems P21/31/41/P 61 use a special catalyst filter cartridge for this purpose (see also the Replacement cartridges point).
From purification system P 80 onwards, there is an additional filter on the output.

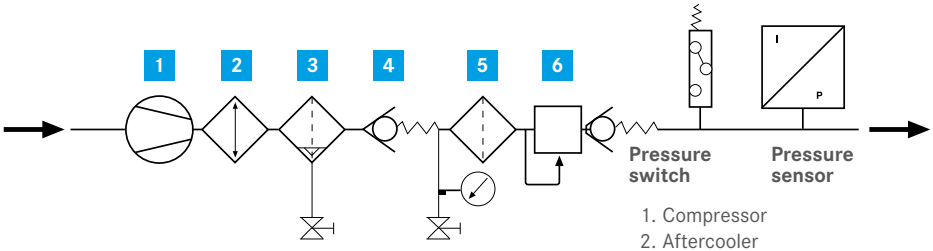
## FILTER CARTRIDGES FROM BAUER – THE GENUINE MATERIAL!



# PURIFICATION SYSTEMS

## PRESSURE SWITCH / PRESSURE SENSORS

As a separate unit for installation in the output line of the P-system after the pressure retention valve, for switching off the compressor when the final pressure is reached.




1. Compressor
2. Aftercooler
3. Final separator
4. Check valve
5. Filter cartridge
6. Pressure retention check valve

## APPLICATION RANGES

- **Pressure switch:** HardWired controllers
- **Pressure sensor:** Electronic controls (e.g. B-Control)

## P-PURIFICATION SYSTEMS CONSTRUCTION KIT FOR INSTALLATION

Loose components without fastening and piping material.
P-purification systems with special equipment on request.

**Please tell us what you need.**
**We will be happy to advise you.**

# FILTER CARTRIDGES

All purification systems meet or undershoot the limits of DIN EN 12021:2014.

**The gas is purified in the following sequence, depending on the cartridge type used:**

- Coarse removal of oil/ and water droplets: with oil and water separator.
- Removal of water vapour $H_2O$: with molecular sieve (MS)
- Removal of oil vapour and odours $C_xH_y$: with activated carbon (AC), either standard with breathing air, or optional for industry
- Conversion of carbon monoxide CO into $CO_2$ (optional): with hopcalite (HP)
- Remove of coarse particles: with the filter discs of the filter cartridges

**The purification systems and corresponding individual cartridges are presented below. We will be happy to advise you on cartridges for special applications.**

## AIR QUALITY AS PER DIN/EN 12021:2014:

| Contamination with | Maximum content as per DIN EN 12021:2014 | Air quality by BAUER |
|---|---|---|
| | | |
| $H_2O$ | 25 mg/m³ | ≤ 10 mg/m³ |
| CO | 5 ppm(v) | Depends on cartridge 1 |
| $CO_2$ | 500 ppm(v) | Depends on intake air [2] |
| Oil | 0,5 mg/m³ | ≤ 0.1 mg/m³ |

1 Only with BAUER special filter cartridge with hopcalite up to a maximum concentration of 25 ppm CO in intake air. The compressed clean breathing air then contains a maximum of 5 ppm CO.
2 Where the intake air exceeds the maximum permissible level of CO2 as per DIN EN 12021:2014, use of a BAUER AERO-GUARD system is urgently recommended!

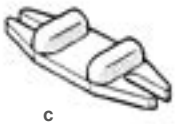
# P-SYSTEMS FILTER CARTRIDGES

| Purification systems | Air purification | | | | | |
|---|---|---|---|---|---|---|
| | Breathing air | Breathing air | Breathing air | Breathing air | Industrial air | Industrial air |
| | $H_2O$/Oil | $H_2O$/Oil/CO | $H_2O$/Oil/CO/ SEC | $H_2O$/Oil/SEC | Oil/$H_2O$ | Oil/$H_2O$/SEC |
| P21 | 1x 057679 | 1x 059183 | – | – | – | – |
| P31 | 1x 80100 | 1x 80114 | – | – | – | – |
| P40 | 1x 062565 | 1x 067224 | 1x 061687 | 1x 061686 | 1x 090379 | 1x 091026 |
| P41 | 1x 062565 | 1x 067224 | 1x 061687 | 1x 061686 | 1x 090379 | 1x 091026 |
| P60 | 1x 058826 | 1x 058827 | 1x 060037 | 1x 060036 | 1x 068622 | 1x 090984 |
| P61 | 1x 058826 | 1x 058827 | 1x 060037 | 1x 060036 | 1x 068622 | 1x 090984 |
| P80 | 1x 058825<br>1x 058826 | 1x 058825<br>1x 058827 | 1x 058825<br>1x 060036<br>1x 063282 | 1x 058825<br>1x 060036 | 1x 058823<br>1x 068622 | 1x 058823<br>1x 090984 |
| P81 | 1x 058825<br>1x 058826 | 1x 058825<br>1x 058827 | 1x 058825<br>1x 060036<br>1x 063282 | 1x 058825<br>1x 060036 | 1x 058823<br>1x 068622 | 1x 058823<br>1x 090984 |
| P 100 | 2x 058825<br>1x 058826 | – | 2x 058825<br>1x 060036<br>1x 063282 | 2x 058825<br>1x 060036 | 2x 058823<br>1x 068622 | 2x 058823<br>1x 090984 |
| P 101 | 2x 058825<br>1x 058826 | – | 2x 058825<br>1x 060036<br>1x 063282 | 1x 058825<br>1x 060036 | 2x 058823<br>1x 068622 | 2x 058823<br>1x 090984 |
| P 120 | 1x 067099<br>1x 067867 | – | 1x 067099<br>1x 067097<br>1x 065562 | 1x 067099<br>1x 067097 | 1x 067812<br>1x 067867 | 1x 067812<br>1x 068067 |
| P 140 | 2x 067099<br>1x 067867 | – | 2x 067099<br>1x 067097<br>1x 065562 | 2x 067099<br>1x 067097 | 2x 067812<br>1x 067867 | 2x 067812<br>1x 067097 |

$H_2O$ (drying)
Oil (oil removal)
CO (carbon monoxide conversion)
SEC (SECURUS connection)

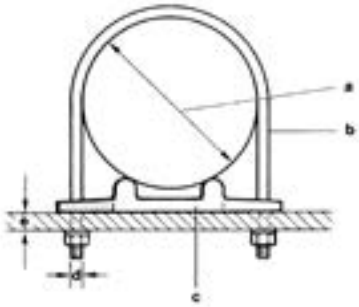
# CLAMPING BRACKET

## CLAMPING BRACKET FOR ATTACHING SEPARATOR AND FILTER HOUSINGS:





Clamping bracket




Self-locking M8 nut Order no. N 370
U-washer Order no. N 58
2 of each are required.

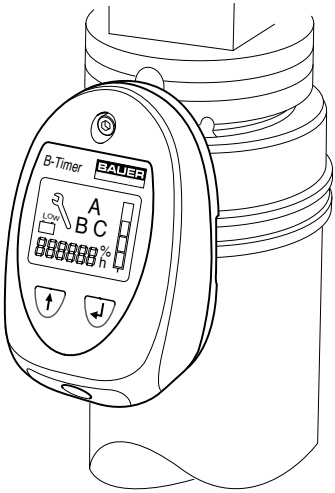
| Internal diameter | Thread diameter | Wall thickness | Clamping bracket | filter support for this |
|---|---|---|---|---|
| mm | mm | mm | Order number | Order number |
| (a) | (d) | (e) | (b) | (c) |
| 76 | M8 | 1 - 8 | 14584 | 12917-M |
| 80 | M8 | 1 – 8 | 14946 | 12917-M |
| 97 | M8 | 1 – 20 | 61544 | 63599-M |
| 110 | M8 | 1 - 5 | 68817 | 63599-M |
| 117 | M8 | 1 - 5 | 65831 | 63599-M |

# P-FILTER MONITORING/B-TIMER

The filter cartridge change with the B-TIMER is safe, easy and economical.

The minicomputer counts the operating hours and reliably shows the cartridge service life. Clear signals are output when cartridges need to be changed or maintenance is due.

The B-TIMER can be fitted or retrofitted to all mobile BAUER KOMPRESSOREN. (Except P11)
Easiest possible installation – a screwdriver is all it takes.




## TECHNICAL DATA

- Monitoring: P21, P31 and P41 purification systems for 200 bar and 300 bar in COMPACT LINE, PROFI LINE (II) and PE-HE and -TE -TE models
- Battery service life: approx. 3 years at 500 hours/year
- Operating hours counter: integrated
- Display: Maintenance, maintenance kit, cartridge saturation level, cartridge number, starts and stops automatically
- Properties: protection against dust and water spray, insensitive to strong sunshine, high air humidity and sand

| Designation | Order number |
|---|---|
| B-TIMER | N27286 |
| Replacement battery | 82743 |
| Hose clamp P21 / P31 (80-100 mm) | 166310 |
| Hose clamp P41 (90-110 mm) | N15499 |

# NOTES

# $CO_2$ REMOVAL / AERO-GUARD

## FOR REDUCING THE $CO_2$ CONTENT IN COMPRESSED BREATHING AIR.

$CO_2$ pollution is increasing steadily in our environment. BAUER KOMPRESSOREN offers an efficient way to clean $CO_2$ out of the breathing air.

An ingenious bypass system passes the drawn-in air through the AERO-GUARD. Only about 2/3 of the air flows through the filter cartridge, which adsorbs the $CO_2$. In this way, the $CO_2$ content is reduced to 1/3 of the value in the drawn-in air – far below the strict limits of DIN 12021. At the same time, the AERO-GUARD leads to longer filter life time.

## TECHNICAL DATA

- **For delivery rates:** from 100-700 l/min in AERO-GUARD-DUO up to 1000 l/min
- **Input concentration:** max. 1000 ppm-vol. $CO_2$
- **Output concentration:** max. 330 ppm-vol. $CO_2$ = approx. 1/3 of the input concentration
- **Service life:** min. 50 hrs. at (600 l/min and 1000 ppm-vol.), correspondingly longer with lower delivery rate
- **Rel. humidity:** 0 - 100% of the drawn-in air
- **Temperature range:** +5 °C - +45 °C
- **Dimensions:** WxDxH 50x46x72
- **Operating weight:** 26 kg

**Filter can be changed without tools.**

## SCOPE OF DELIVERY INCLUDES

**AERO-GUARD S-XXL:**
1x filter cartridge (9 kg special carbon dioxide absorbent )
10x Micropur sterilisation tablets

**AERO-GUARD-DUO1000:**
2x filter cartridge (9 kg special carbon dioxide absorbent )
20x Micropur sterilisation tablets

Please order appropriate connecting hoses separately.
(see accessories)

| Designation/Size | suitable for free air deliveries | Dimensions (W x D x H) | Operating weight incl. filter and water |
|---|---|---|---|
| | l / min.[1] | cm | kg |
| AERO-GUARD-S | 100 – 150 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-M | 160 – 230 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-L | 220 – 320 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-XL | 330 – 450 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-XXL | 460 – 700 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-OX-L | 260 – 320 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD-OX-XL | 330 – 450 | 50 x 46 x 72 | approx. 26 |
| AERO-GUARD DUO-1000 | 650 – 1000 | 85 x 63 x 87 | approx. 55 |

| Accessories | Hose internal diameter LP / LP | Area of application | Order number |
|---|---|---|---|
| Intake hoses, input side | IN / OUT | | |
| Intake hose cpl. | 60/60 | | 79377 |
| Intake piece with sleeve[2] | 100 / 60 | | 79423 |
| Intake hose to intake piece 79423[1)] | | | N25150 |
| Intake hoses, output side | | | |
| Intake hose cpl. | 60 / 40 | open systems | 83336 |
| Intake hose cpl. | 60/60 | IK100II - IK120II, | 79377 |
| Intake hose cpl. | 60 / 40 | IK12.14II | 83337 |
| Intake hose cpl. | 60/60 | open systems | 79378 |
| Intake hoses, output side, for older compressor models | | | |
| Intake hose cpl. | 60 / 32 | open systems K100 - K120 (with intake filter 013758); produced before July 2004, K15 (with intake filter 056372) | 79376 |
| Intake hose cpl. | 60 / 25 | K100 - K120 (with intake filter 013758); produced before July 2004 | 79422 |
| Replacement filter cartridge | | | |
| Filter cartridge incl. 10x water disinfection tablets for every 10 litres of water | | | 79050 |
| Water disinfecting tablet without filter cartridge, 40 pcs | | | N25882-40 |

1 Delivery quantity of the connected compressor measured with cylinder filling from 0 – 200 bar ±5%.
2 Order hose ND 100 separately; length as required, however not more than 20m; order no. N25150

# B-KOOL

A long filter life time or capacity is decisive for cost-effective operation of professional filling stations. The temperature of the compressed medium has a significant influence on this.
Our B-KOOL significantly extends the life time of filter cartridges many times over, it is equipped with an integrated separator as well as automatic condensate drain and removes a large proportion of the humidity before it can get into the filter system.

## TECHNICAL DATA

- **Medium:** Air
- **Operating temperature:** + 5 - + 45 °C
- **Input temperature:** max. + 60 °C
- **Maximum operating pressure:** 350/500 bar
- **Minimum operating pressure:** 100 bar
- **F.A.D. range:** 200 - 700 l/min
- **Power consumption:** max. 550 W at 50 Hz

| Options | PROFI-LINE | MV III | KAP | PE TE/HE | PE VE/ OPEN | VERTICUS 5 | PE VE/SILENT |
|---|---|---|---|---|---|---|---|
| Model | | | B-KOOL 680s | | | B-KOOL 680i[1] /B-KOOL 680s | |
| P41 filter system | ● | ● | ● | | | ● | |
| P61 filter system | | ● | ● | | ● | ● | ● |

● ex-works or can be retrofitted | ○ Only ex-works, no retrofitting possible

| Operating pressure PN-max | Voltage range | Frequency |
|---|---|---|
| B-KOOL 680i Use V5,PE,VE \| Weight 50 kg \| Dimensions 75x35x53 cm (WxHxD) | | |
| 350 bar | 200-240 VAC | 50/60 Hz |
| 500 bar | 200-240 VAC | 50/60 Hz |
| B-KOOL 680s Use PROFI LINE, PE HE, PE Ve, MV, V5 \| Weight 48 kg \| Dimensions 38.5x70,53.5 cm (WxHxD) | | |
| 350 bar | 200-240 VAC | 50/60 Hz |
| 500 bar | 200-240 VAC | 50/60 Hz |

1) integrated into the system on site 2) only with PE 250 HE and PE 300 TE/HE

| INSTALLATION MATERIAL | | | B-KOOL 680i (integrated) | B-KOOL 680s (stand-alone) |
|---|---|---|---|---|
| for compressor units: | Filter system | Pressure range | Order no. | Order no. |
| VERTICUS / PE-VE | P 41/ P 61 | 350 bar | 129016 | 129018 |
| VERTICUS PE-VE | P 41 / P 61 | 420 bar | 129056 | 129060 |
| MINI-VERTICUS III | P 41 / P 61 | 350 bar | | 160028 |
| MARINER 200/250/320 | P 41 | 350 bar | | 129021 |
| VERTICUS | P 61 | 500 bar | 172323 | 172324 |

# AEROTEST-SIMULTAN HP

Increasing damage to the environment and enforced regulations for breathing air quality such as DIN EN 12021:2014 mean that the requirements to be met by the operators of filling stations are getting stricter all the time. With the portable AEROTEST SIMULTAN HP, you will always be on the safe side.
The test tubes used make it possible to check compliance with the limit values for CO, $CO_2$, water vapour and oil vapour simultaneously (using the new "Impactor"), and reliably in the compressed air. The device is designed so that incorrect measurement results due to mishandling are practically ruled out. Preliminary calibration is no longer required. The pressure reducer and the special nozzles in the test tube adaptor provide a constant flow and consistent measuring accuracy.

## TECHNICAL DATA

- **Input pressure:** 10 to 300 bar
- **Test time:** 5 min
- **Flow rate:** 0.2 and 0.4 l/min
- **Connection:** G 5/8"
- **Weight:** approx. 3kg
- **Case dimensions:** 35x30x8cm (WxDxH)

## PRODUCT INFORMATION

The AEROTEST-SIMULTAN HP is suitable for a pressure range from 10 to 300 bar. The AEROTEST-ALPHA LP is designed for the pressure range up to max. 15 bar. An Impactor adapter with an inserted impactor is used for measuring the remaining oil content.

| Article | Order number |
|---|---|
| AEROTEST-SIMULTAN HP (complete in test case with all accessories) | N31565 |
| AEROTEST-ALPHA LP (complete in test case with all accessories) | N25537 |
| Replacement article | |
| Test tubes for CO (box with 10 tubes) | N15523 |
| Test tubes for $CO_2$ (box with 10 tubes) | N15522 |
| Test tubes for $H_2O$ (box with 10 tubes) | N25535 |
| Impactors for oil (box with 10 impactors) | N31173 |
| Test tubes for oil (box with 10 tubes) | N15521 |
| Replacement rubber holder for test tube, 1 piece | N25812 |
| Impactor adapter | N31184 |
| Test tube opener | N25813 |
| Pressure reducer with G 5/8" hand connector | N25815 |

# NOTES

# B-DETECTION PLUS

The B-DETECTION PLUS is the ideal permanently installed measurement system for online monitoring of $CO_2$, CO, $O_2$, absolute humidity and VOCs (residual oil) in compressed breathing air. If the preset limit values are exceeded, an error message appears on the display and the system switches off the compressor. The system is available in two variants: Integrated as B-DETECTION PLUS i in a MINI-VERTICUS or VERTICUS or as stand-alone variant B-DETECTION PLUS s for all other BAUER KOMPRESSOREN with control system as well as for retrofitting to existing systems. Via the B-CONTROL MICRO control, exceeding of the limit values can be stored in the log book and simply transferred onto a computer via SD card and read out in Excel.

- **Alarm and fault messages are triggered when predefined limit values[1] as per DIN EN 12021:2014[1] are exceeded**
- **Direct connection to the system control (B-CONTROL MICRO or B-CONTROL II) possible**
- **Available as variant integrated into the compressor or as stand-alone variant**

## TECHNICAL DATA ON SENSOR MODULE

| B-DETECTION PLUS | integrated | stand-alone |
|---|---|---|
| **Medium** | Air; Nitrox[2] (max. 40% $O_2$) | |
| **Permitted operating pressure (AIRBOX input)** | max. 350bar (higher pressures on request) | |
| **Permitted free air delivery (AIRBOX input)** | max. 850l/min (higher free air delivery on request) | |
| **Permitted operating temperature:** | +5°C ... +45°C | |
| **Permitted storage temperature** | -10°C ... +50°C | |
| **Max. permitted impact loading** | 2 g | |
| **Operating pressure (sensors)** | Ambient pressure (approx. 1013mbar) | |
| **Maximum permitted ambient humidity** | 0 ... 90% non-condensing | |
| **Permitted operating environment** | non-explosive | |
| **Operating voltage/frequency** | 24 V DC | 100 - 250 VAC, 50/60 Hz |
| **Power consumption** | Connection via compressor | max. 50 W |
| **Flow volume (compressed air flow)** | 1.0 to 3.0 l/min | |
| **Outputs** | - | 3 relay outputs |
| **Serial connection** | Modbus RS485 (used internally) | CAN-Bus, Profibus DB optional with gateway, Ethernet interface |
| **Gas input connection** | 6 mm | |
| **Weight** | 3 kg | 8.5 kg |
| **Dimensions (H x W x D) with connectors** | 160 x 260 x 92 mm | 462 x 354 x184 mm |

1 Measurement of humidity and VOC (residual oil) optional 2) VOC limit value monitoring for Nitrox not possible at present

# B-DETECTION PLUS m

## THE MOBILE SOLUTION FOR RELIABLE BREATHING AIR MEASUREMENT

**As a compact, mobile case solution, B-DETECTION PLUS m gives you the freedom to perform reliable breathing air measurements, whenever and wherever you want.**
As with the stationary variants, observation of the limit values in DIN EN 12021 for CO, $CO_2$, $O_2$ as well as optionally for absolute humidity and residual oil (VOC)[1] can be verified reliably and with high precision.
B-DETECTION PLUS m offers a wide range of measurement options: The standard gas removal unit can be used to measure the air quality in the breathing air cylinder. As an option, the measurement can also be carried out directly on the compressor. It is also possible to measure the intake air before introduction into the compressor.
The control system permits the selection of tailor-made measurement profile for the corresponding measurement on the compressor or cylinder.
For challenging ambient conditions, the transport case is designed to be dust and spraywater resistant in accordance with the IP 65 Standard. The optimum ease of maintenance, the access to the sensors is unfastened especially quickly and easily.

Legal security in the measurement process is provided by an integrated data logger with SD card function that permits defined individual measurements.
Thanks to the patented special construction, it has been possible to shorten the response time of the dewpoint sensor so much that the humidity measurement is virtually free of delay.
The rapid ventilation permits rapid disconnection of the gas removal unit from the coupling point for air extraction.
If a limit value is exceeded, the control system sounds an alarm via an optical warning message.

1 Measurement of absolute humidity and residual oil (VOC) optional. Residual oil measurement only on the basis of the volatile hydrocarbons (VOCs). Sensor calibration based on isobutene.

Gas removal unit with optional dew point sensor


Display with limit value display conforming to DIN EN 12021:2014

## ACCESSORY OPTIONS

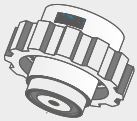
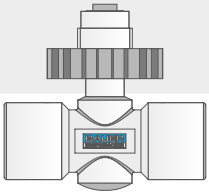
- **Battery operation:** The integrated battery facilitates measurements without external power supply. Its capacity permits a measurement duration of at least 5 hours. For especially large numbers of charging cycles, a long-lasting lithium-ferrum-polymer type has been selected.
- **Filling hose adapter:** permits the direct measurement of air coming out of the compressor via connection to the filling hose on the system.
- **Ambient air pump:** An additional pump installed within the measuring instrument makes it possible to check the gas composition of the intake air. For an overall $CO_2$ content of 450 ppm or more in the intake air, we recommend using an AERO-GUARD $CO_2$ absorber.
- **B-APP:** With the newly developed free B-APP, all current gas measurement data is sent to your smartphone. This means you can see at all times the air quality being used to fill your breathing air cylinders.[1]

The B-APP is available free of charge for IOS via the App Store and for Android via Google Play

Download on the App Store GET IT ON Google Play

1 The prerequisite is that control system B-CONTROL MICRO (+Net) with valid IP address is installed on the same local network (LAN/WLAN) as the smartphone.

# GAS REMOVAL ADAPTER FOR B-DETECTION PLUS M

| Use | | Order number |
|---|---|---|
| Adapter for filling valve 300/200 bar |  | 181934 |
| Adapter for filling valve 500bar |  | 183162 |
| Adapter for filling valve 300/200 bar/Nitrox |  | 183163 |
| Adapter for cylinder valve 200bar/Nitrox |  | N43919 |
| Adapter for cylinder valve 300bar/Nitrox |  | N43920 |
| T-piece adapter 3 x G5/8 300bar |  | N44186 |
| T-piece adapter 3 x G5/8 200bar | | N44188 |
| Silencer, e.g. for draining cylinder pressure |  | N44211 |

# BAUER B-DETECTION TEST AND CALIBRATION GASES

In the event of damage, operating firms of a filling plant must provide evidence of only have used clean air for filling. The BAUER B-DETECTION gas measurement systems perform continuous and reliable measurements of all gases in breathing air standard DIN EN 12021:2014.
Users therefore enjoy the maximum degree of safety: Only uncontaminated air is used for filling the breathing air cylinders, meaning divers and firefighters only breathe pure air according to DIN EN 12021:2014.

**Special BAUER gas mixtures for the most precise measurement results**

With BAUER gas mixtures precisely matched to the sensor technology, you create the basis for precise measurement results. The sensors in the B-DETECTION PLUS systems must be calibrated annually and tested at least every three months.
In order to ensure optimum measurement reliability of the gas detection system and a long equipment service life, we recommend the following inspection intervals:

| Types of check | Intervals |
|---|---|
| Sensor test | Before each use |
| Visual inspection and leak testing | Monthly |
| Functional test (incl. sensor test, calibration as necessary) | Every 3 months |
| System check | Every 12 months |
| Recording check | Every 36 months |

## FOR WHOM IS THE B-DETECTION CALIBRATION GAS CASE?

- The test and calibration gas case contains the basic equipment with all test and calibration gases for your B-DETECTION PLUS gas measurement system. It is intended both for the operator on site who want to regularly test and calibrate the system, as well as for engineers or appropriately trained persons who replace sensors.
- The test gas case contains the basic equipment with test gases for your B-DETECTION PLUS gas measuring system. It is intended for the operator on site who wants to regularly test the system.

## CAN THE GAS CYLINDERS BE SOLD ON INDIVIDUALLY AFTER USE?

- Naturally this is possible. The order numbers have been listed for you in this information flyer

## HOW CAN THE GAS CYLINDERS BE SENT?

- All gas cylinders with excess pressure can be sent via ship or HGV transportation. Dispatch via aircraft may not be possible depending on the country group based on the hazard class or may only be associated with considerable additional costs.
- Please check the valid shipping modalities for you before ordering (hazardous goods number of the 1 litre pack: UN2037, 2 litre pack: UN1956).

## TEST AND CALIBRATION GAS CASE, COMPLETE: 180907-KD[1]

| Contents in detail | Number of | Comment | Order number |
|---|---|---|---|
| | | | |
| Case | 1x | For test and calibration gases with insert | N42895 |
| Pressure reducer | 1x | For test and calibration gas cylinders 1 litre / 12 bar | N42334 |
| Calibration gas | 1x | 12 litres / calibration gas low for CO, $CO_2$, VOC | N42328 |
| Calibration gas | 1x | 12 litres / calibration gas high for CO, $CO_2$, $O_2$ | N42330 |
| Test gas | 1x | 12 litres / test gas for CO, $CO_2$, $O_2$ and high gas for VOC | N42332 |
| Calibration gas | 1x | 12 litres / calibration gas low for $O_2$ | N40706 |

## TEST GAS CASE, COMPLETE, SMALL: 181590-KD[1]

| Contents in detail | Number of | Comment | Order number |
|---|---|---|---|
| | | | |
| Test gas case, small | 1x | For test gases with insert | N40381 |
| Test gas | 2x | 12 litres / test gas for CO, $CO_2$, $O_2$ and high gas for VOC | N42332 |
| Pressure reducer | 1x | For test and calibration gas cylinders 1 litre / 12 bar | N42334 |

## TEST GAS CASE, COMPLETE, LARGE: 181336-KD[1]

| Contents in detail | Number of | Comment | Order number |
|---|---|---|---|
| | | | |
| Case | 1x | For test and calibration gases with insert | N42895 |
| Test gas | 4x | 12 litres / test gas for CO, $CO_2$, $O_2$ and high gas for VOC | N42332 |
| Pressure reducer | 1x | For test and calibration gas cylinders 1 litre / 12 bar | N42334 |

## TOOLS/EQUIPMENT

| Tools/equipment | Order number |
|---|---|
| | |
| Pressure reducer + PUR hose 300 litre connection | 185665 |
| High calibration gas CO, $CO_2$ and $O_2$: Contents 300 litres / 150bar @ 2 litre cylinder | N43678 |
| Low calibration gas (zero gas) CO, $CO_2$ and VOC: Contents 300 litres / 150bar @ 2 litre cylinder | N43677 |
| Low calibration gas (zero gas) $O_2$: Contents 300 litres / 150bar @ 2 litre cylinder | N43680 |
| Test gas CO, $CO_2$, $O_2$ or high calibration gas VOC: Contents 300 litres / 150bar @ 2 litre cylinder | N43679 |

1 Can also be ordered as spare part without case

Hazardous goods number of the 1 litre pack: UN2037
of the 2 litre pack: UN1956

# TECHNICAL INFORMATION ON PIPE DIMENSIONING

## RECOMMENDATION FOR THE DIMENSIONING OF INTAKE PIPES

| Detail | Description |
|---|---|
| Principles | The maximum length should not exceed 15 (fifteen) metres.<br>• Intake pipes should be of a straight design (as far as possible without 45°/90° bracket).<br>• If the pipeline has a straight design, the following standard diameters apply:<br>  • Up to 10 metres Ø 80mm<br>  • Up to 15 metres Ø100mm |
| A bracket | If it cannot be avoided to use a bracket, the pipe should be expanded to at least the next larger diameter, e.g.:<br>  • Up to 10 metres including a (1) bracket Ø100mm<br>  • Up to 15 metres including a (1) bracket Ø120mm |
| Each additional bracket | The same applies to any additional brackets that are fitted in the intake line. |
| General | The inlet side of the suction pipe (external) should be fitted with inlet protection against rain, coarse contamination, insects or birds, for example. The outlet side (in the building) should be implemented as tightly as possible in the direction of the compressor as well as equipped with a vacuum-proof but flexible hose (decoupling of vibrations) and an adapter (Ø inlet pipe = Ø of the flexible hose) on the compressor inlet filter. |
| Note | The working noise of the compressor is audible – as with any piston compressor – in the external area or at the start of the inlet pipe. Please note this in your plans. |

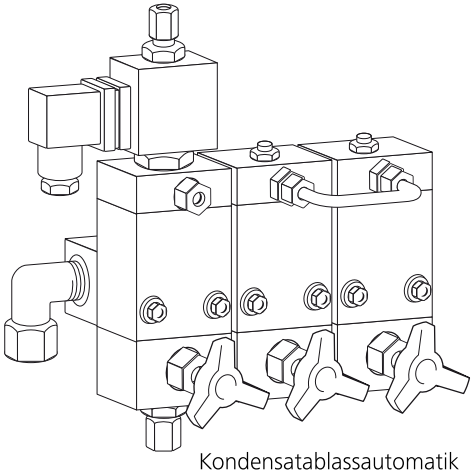
# AUTOMATIC CONDENSATE DRAIN

Whether for air, He, Ar, $N_2$ - regular condensate drainage is required for your compressor too.

## COMPRISING

- Condensate drain valve group with solenoid valve and coil
- Timer installed in protective housing or compressor controller
- Pressure reducer for control air supply
- Cycle counter to measure the condensate drain cycles

If required, contact us specifying your compressor model and operating conditions. We will prepare a corresponding offer for you immediately.



Kondensatablassautomatik

| Maintenance kits for (KAA) solenoid valve N27099 | Order number |
|---|---|
| Delivery scope of large maintenance kit | |
| Diaphragms, springs, o-rings, sleeve | N42983 |
| Delivery scope of small maintenance kit | |
| Diaphragms, springs, o-rings | N29429 |

| In crash frame | Filter system P21 | Filter system P31 | Filter system P41 |
|---|---|---|---|
| CAPITANO 140 E | 122400 | 122638 | |
| MARINER 320 E | | 122500 | 122500 |
| MARINER 200 E | 122682 | 122683 | 122683 |
| MARINER 250 E | 122681 | 122675 | 122673 |
| MARINER 320 B[1] | | 123054 | 123054 |

1 Systems with a petrol engine can only be retrofitted if there is an existing electric generator.

# HOW DOES THE B-DRAIN ACTUALLY WORK?

B-DRAIN is the successor to the previous classic automatic condensate drain. Thanks to its smart design, it offers a smoother and quieter condensate drain in comparison. The main feature of the new design is that the pressure loss during condensate drainage is reduced. This offers several significant advantages:

Pressure-loaded parts such as the filter vessel and intermediate separator are subject to lower cyclical loads, which increases service life. As the intermediate piping is no longer required for standard applications and the condensate drain valve is fitted directly to the intermediate or oil-water separator, and there is also no need for a flash tank, a much more compact design is possible. Another positive side effect: The reduction of the pressure loss leads to a corresponding gain in delivery volume and energy savings, depending on the unit model in continuous operation.

The heart of the new B-DRAIN is the condensate drain valve, which acts as a pressure reducer: The operating pressure in the condensate separator is reduced from up to 550 bar to 2 to 9 bar pilot pressure.

When the compressor starts (system unpressurised), the condensate valve is open. The solenoid valve (1) is closed. As the compressor pressure builds up, the pilot pressure below the piston (2) also builds up. As a result, the piston is pushed upwards due to the surface ratio, thus closing the condensate drain valve.

The solenoid valve is opened to drain the condensate. This causes the pilot pressure to collapse and the piston is pushed down by the operating pressure on the surface (3) and by the force of the spring (4). The condensate now flows over the piston and through the solenoid valve out of the condensate drain valve. The solenoid valve contains
a throttle (5), which causes the pilot pressure to rise again. This pilot pressure closes the piston until a balance of forces is achieved. The discharge pressure of the condensate or compressed air is thus largely decoupled from the operating pressure. This is the essential difference to the predecessor automatic condensate drainers, in which the condensate or compressed air flows off at the respective stage pressure (16 to 550 bar) into a condensate separator (Winnerltopf, Wilkerson separator). The condensate now flows off directly into the condensate canister at an outflow control pressure of approx. 2 to 5 bar, almost independently of the operating pressure. At the end of the condensate discharge process (time-controlled), the solenoid valve is closed again. This causes the pilot pressure to rise until the condensate valve is closed.

# CONDENSATE COLLECTION VESSEL

The condensate collection system provides a central means of collecting the condensate produced during the compression process and separates condensate and air. The condensate collecting tank is equipped with a mechanical level display for visual advance warning when emptying is due, with corresponding control. In addition when the tank is full, a maximum contact can switch off the compressor automatically or trigger an alarm system at the client.

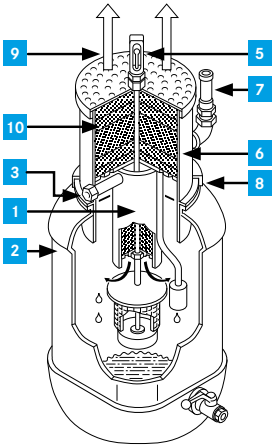
The separated air is channelled through an activated carbon bed so that only clean and odourless exhaust air flows out according to TRG regulations.

The condensate tank is connected to the condensate drain connector of the system by means of a hose.

## RETROFIT KIT

For subsequent installation on your KAP or VERTICUS system.

| Version/ compressor series | Tank content | Condensate capacity | Activated carbon content | Pipe fitting on hose | Inlet fitting | Connection hose | Dimensions (W x D x H) | Order number |
|---|---|---|---|---|---|---|---|---|
| | Litre | Litre | Gramme | Ø mm | | Ø mm | mm | |
| VERTICUS KAP up to K180 | approx. 60 | approx. 40 | 3700 g | 15 | G ½ | 1150 | 410 x 330 x 1000 | 072787 |
| K22 to K28 | approx. 60 | approx. 40 | 3700 g | 28 | G1 | 1500 | 410 x 330 x 1000 | 072788 |




1 Condensate separator
2 Plastic collection vessel, 60 l
3 Condensate inlet G¾ or G1
4 Condensate drain valve G½
5 Mechanical level indicator
6 Filter housing
7 Safety valve
8 Clamping ring
9 Cleaned and odourless exhaust air
10 Activated carbon fill

| Designation | Order number |
|---|---|
| Maintenance kit for condensate collection vessel | 077935-b1 |

# TEST PROTOCOL FOR BREATHING AIR SAMPLE

Customer .....

Inspector .....

B-DETECTION PLUS m ☐

BAUER AEROTEST ☐

Analysis from pressure vessel* ☐

Analysis of a compressor** ☐

Serial number .....

Type .....

| Test Medium | Target | Actual | Result |
|---|---|---|---|
| Water | ≤ 25mg/m³**<br>≤ 35mg/m³* | _____mg/m³ | OK / Failed |
| Carbon monoxide | ≤ 5ml/m³ (ppm) | _____ml/m³ (ppm) | OK / Failed |
| Carbon dioxide | ≤ 500ml/m³ (ppm) | _____ml/m³ (ppm) | OK / Failed |
| Oil / VOC content | ≤ 0.5mg/m³ (breathing air)<br>≤ 0.1mg/m³ (nitrox) | _____mg/m³ | OK / Failed |
| Oxygen | 21%+/-1% (breathing air<br>specified value +/-1% (nitrox) | _____% | OK / Failed |
| Additional | | | OK / Failed |

Comments .....

Date .....

Executor .....

Customer .....

The test has been performed as part of DIN 12021:2014.

# NEW ACCESSORIES FOR THE COMPACT LINE

## CONDENSATE VESSEL

With immediate effect, for our JUNIOR and OCEANUS models with automatic condensate drain a condensate collection vessel is also available for the environmentally friendly disposal of the mixture.

| Designation | Order number |
|---|---|
| Retrofitting kit for JUNIOR II and OCEANUS with manual drain | 181834 |
| Retrofitting kit for JUNIOR II and OCEANUS with automatic condensate drain | 181833 |
| Scope of delivery | |
| Both retrofitting kits include containers | N30767 |
| Distributor | 179279 |
| Holder | N33226 |
| Hose | N42013 |

**ATTENTION!**

Extra caution and very precise handling shall be exercised when applying the condensate collecting system during manual condensate drainage.

Sudden and/or uncontrolled pressure release from the intermediate- and/or final separator/filter housing whilst opening the condensate drain valves by hand may cause the plastic canister to burst, which may physically harm the operator and/or any bystander and/or may damage the direct surrounding.

BAUER Kompressoren GmbH shall and will neither accept any liability nor be held liable for any consequence resulting from either neglectful and /or inattentive and/or wrong application of the condensate collecting system for manual drainage.

# NOTES

# OVERVIEW OF COMBINATION POSSIBILITIES

## STORAGE BATTERY 330 BAR

| Accumulator system | Printers | Order number |
|---|---|---|
| B 80S with console | 330 bar | B 80 |
| B 80 B without console | 330 bar | B 80 |
| Accessories | | |
| Connecting line for B 80 S with console | | 076387 |
| Connecting line for B 80 S without console | | 076363 |
| Safety valve | | 059410 |
| Wall attachment | | 076355 |
| B 160 S standard module | | B 160 |
| B 160 A add-on module | | B 160 |

## STORAGE BATTERY 360 BAR (SYSTEM OPERATION UP TO 350 BAR)

| Accumulator system | Volume | Weight | Order number |
|---|---|---|---|
| | Litre | kg / approx.: | |
| B 50 S | 50 | 120 | B 50 |
| B 50 A | 50 | 120 | B 50 |
| B 100 S | 100 | 225 | B 100 |
| B 100 A | 100 | 225 | B 100 |

## STORAGE BATTERY 420 BAR (SYSTEM OPERATION UP TO 410 BAR)

| Accumulator system | Printers | Order number |
|---|---|---|
| B 50 S standard module | 420 bar | B 50 |
| B 50 A add-on module | 420 bar | B 50 |
| B 100 S standard module | 420 bar | B 100 |
| B 100 A add-on module | 420 bar | B 100 |

## STORAGE BATTERY CNG 330 BAR

| Accumulator system | Number of cylinders | geometr. Total volume | Pmax. | Design | | |
|---|---|---|---|---|---|---|
| | | | bar | 1-rack | 2-rack | 3-rack |
| B800 | 10 | 800 | 330 | ● | ● | ● |
| B960 | 12 | 960 | 330 | ● | ● | ● |
| B1920 | 24 | 1920 | 330 | ● | ● | ● |
| B2000 | 25 | 2000 | 330 | ● | ● | ● |
| B2400 | 30 | 2400 | 330 | ● | ● | ● |

**B 80 S – with console**
Upright pressure vessel mounted on console; connection at bottom, with condensate drain valve and air outlet valve; for mounting several storage bottles, connecting line 076387 is required for each additional storage bottle.
Option: installed safety valve (max. 330 bar setting value), at bottom of console.

**B 80 B – without console**
Storage bottle, with cylinder valve; without condensate drain valve.
Option: clamp for wall mounting.
Connecting cable 076363 is required for each additional storage bottle when adding multiple storage bottles.

**B 160 S – standard module**
Upright storage bottle, mounted on console; connection at bottom, with condensate drain valve, air outlet valve and safety valve.

**B 160 A – add-on module**
To expand the standard modules above in any size for increased volume.
Scope of delivery according to standard module, but without safety valve; a connecting line is required for this.

**B 50 S / B 100 S – standard module**
Upright storage bottle(s), mounted on console; connection at top, with pressure gauge, shut-off valve, bleed valve and safety valve.

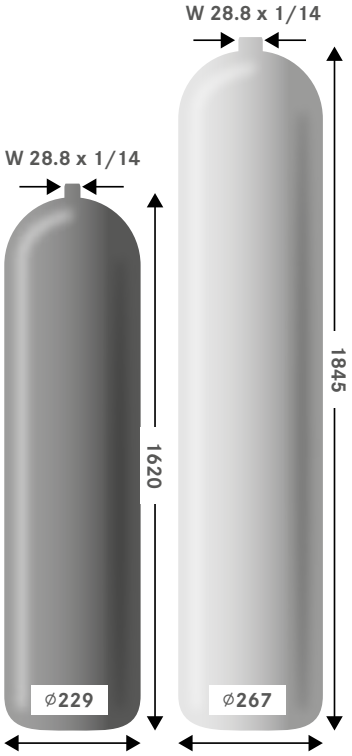
**-B 50 A / B 100 A – add-on module**
To expand the standard modules above in any size for increased volume.
Scope of delivery as per standard module but without pressure gauge and safety valve.

# PRESSURE VESSEL, SINGLE MODULE

## TECHNICAL DATA

- **Volume:** 50 litres
- **Medium:** compressed air, nitrogen, noble gases and natural gas
- **Operating temperature:** -20 °C to +50 °C
- **Surface:** rough interior, external RAL 7024
- **Number of load cycles according to AD-S1:** at 70 to 250 bar = 74,300 cycles[1]
- **Material:** 34 Cr Mo 4, wall thickness: min. 9.4mm
- Cylinder without cylinder valve

- **Volume:** 80 litre
- **Medium:** compressed air, nitrogen, noble gases and natural gas
- **Operating temperature:** -20 °C to +50 °C
- **Surface:** rough interior, external RAL 9010 pure white
- **Number of load cycles according to AD-S1:** at 70 to 250 bar = 74,300 cycles*
- **Material:** 34 Cr Mo 4, wall thickness: min. 9.4mm
- Cylinder with cylinder valve




## ACCESSORIES

- Cylinder connection piece 171708
- Gas cylinder valve N33275

**Attention! The tanks are delivered filled with nitrogen!**

| Rated pressure | Volume | Weight | Storage capacity | Test pressure | Connection | Order number |
|---|---|---|---|---|---|---|
| bar | Litre | kg | Litre/bar | bar | acc. to DIN 477 | |
| 420 | 50 | approx. 97 | 20,000/400 | 630 | W28.8x1/14 | N33835 |
| 330 | 80 | approx. 129 | 24,000 / 300 | 472 | W28.8x1/14 | 125012 |

1 Calculation according to AD codes of practice with TÜV acceptance according to Pressure Equipment Directive.

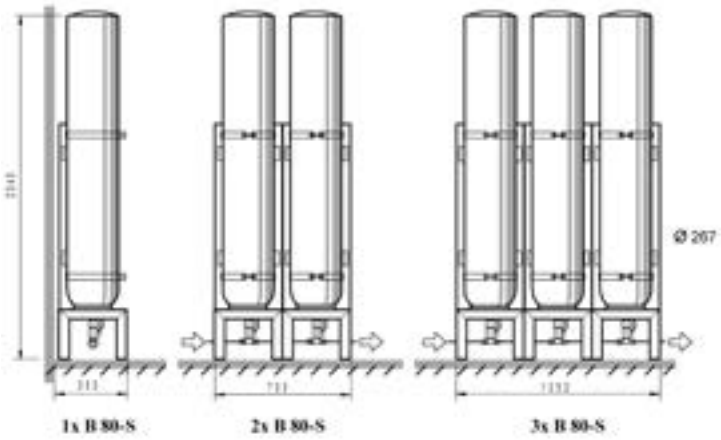
# STORAGE BATTERY, B80-S

The modules are intended for operation without safety valve and without pressure gauge. The storage battery is supplied with a console and condensate drain, and must be protected via the system.

## THE PRESSURE VESSELS MEET THE REQUIREMENTS OF GERMAN REGULATIONS GOVERNING STATIONARY INSTALLATION.

## TECHNICAL DATA

- **Volume:** 80-litre upright with console and connection at bottom, condensate drain and outlet valve
- **Pressure:** 330 bar
- **Pipe connection:** for lines with ø 8 mm




| Storage volume | Rated pressure | Weight | Storage capacity | Order number |
|---|---|---|---|---|
| Litre | bar | kg | Litre/bar | |
| 80 | 330 | approx. 145 | 24,000 / 300 | 128860 |
| Optional | | | | |
| Connecting line | | | | 076387 |

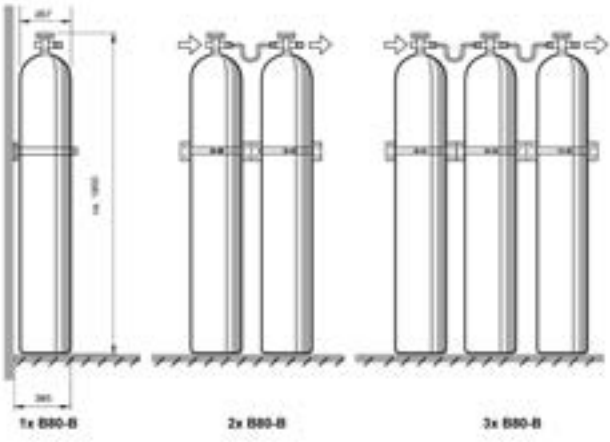
# STORAGE BATTERY, B80-B

The modules are intended for operation without safety valve, without pressure gauge, without console and without condensate drain.

## THE PRESSURE VESSELS MEET THE REQUIREMENTS OF GERMAN REGULATIONS GOVERNING STATIONARY INSTALLATION.

## TECHNICAL DATA

- **Volume:** 80-litre upright modules with connection at top, without console and without condensate drain
- **Pressure:** 330 bar
- **Pipe connection:** for lines with ø 8 mm
- **Connection dimension in:** R 3/8
- **Connection dimension out:** M 16 x 1.5




| Storage volume | Rated pressure | Weight | Storage capacity | Order number |
|---|---|---|---|---|
| Litre | bar | kg | Litre/bar | |
| 80 | 330 | approx. 125 | 26,400 / 330 | 076356 |
| Optional | | | | |
| Wall attachment | | | | 076355 |
| Connecting line | | | | 076363 |

# FILLING VALVES

Our filling valves ensure the greatest possible operational safety, ease of use and long service life.
The lever filling valves as well as rotary wheel valves are safety filling valves. They prevent uncontrolled whipping around of the filling hose if the cylinder is not connected and the filling valve is opened inadvertently. This significantly reduces the risk of accident!
There is no possibility of mixing up the 200 and 300 bar connectors, because: 200 bar connectors are marked in black and do not have a pin on the pressure outlet! 300 bar connectors are marked in red and have a pin on the pressure outlet!

## HAND WHEEL VERSION

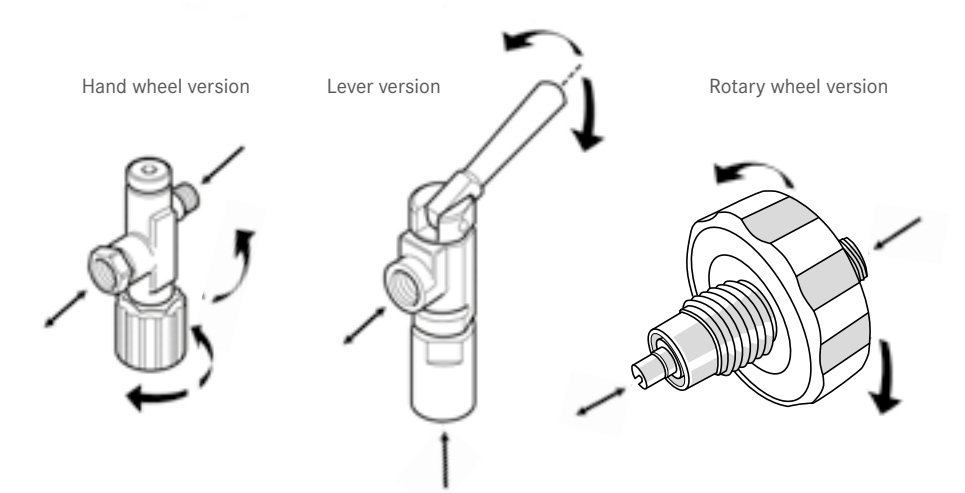
Opening and venting with one handwheel (internal venting). Valve seat is protected against damage caused by overtightening when closing. Particularly well-suited for mobile use. The complete valve is resistant to corrosion.

## LEVER VERSION

Safety filling connection. Unparalleled quality, reliability and operating comfort. Recommended for stationary use, above all on filling panels. Unambiguous lever position OPEN and CLOSED. Integrated silencer. Quieter venting of the valve when removing the compressed air cylinder. The complete valve is resistant to corrosion.

## ROTARY WHEEL VERSION

Safety filling connection. Filling valve with integrated check valve. This prevents the residual gas from flowing back into another connected compressed air cylinder. This is advantageous, particularly in precisely calculated NITROX mixtures. When the valve is removed after filling, it is vented automatically by opening the rotary wheel (internal venting). This ensures reliable decoupling from the connected compressed air cylinder. The ergonomic advantages were the main aspect in developing this variant.

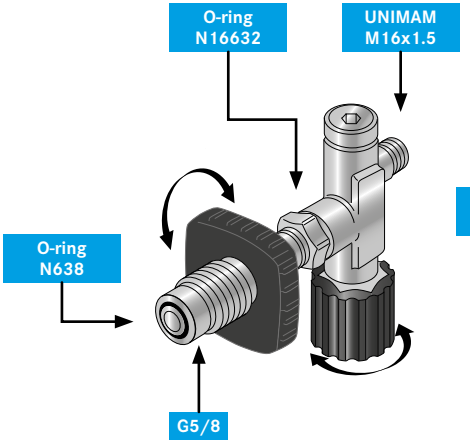


# FILLING VALVES

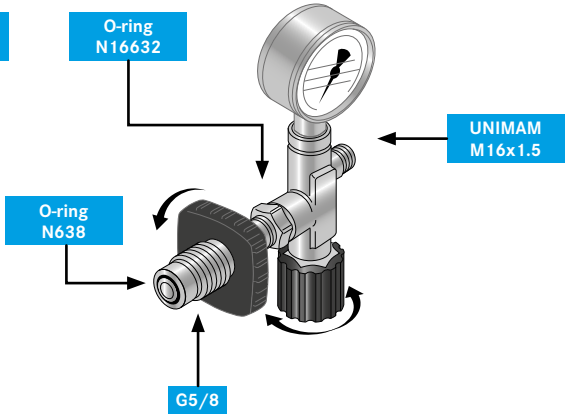
## THE ADVANTAGES OF THE NEW LEVER FILLING VALVES

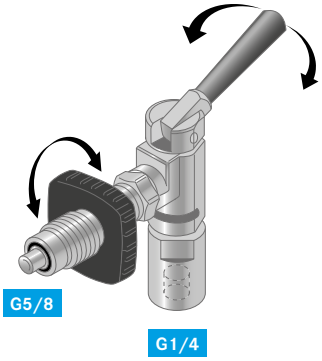
The pressure release reduces the noise by more than half (16 dBA). The frequency of the blow-off sound is low, more pleasant and tolerable for the human ear. In addition, the low residual noise and the surplus air are channelled to the outside via a G1/8 connection. Completely reverse-compatible, it can be exchanged for older versions without difficulty. Many spare parts can be obtained separately, as can the appropriate maintenance kits. Absolutely rust-free. Suitable for continuous use.


### without pressure gauge




### with pressure gauge



# FILLING CONNECTORS

The standardised filling connections (EN 144-2) are available in the variants PN200 bar and PN300 bar for breathing air and as Nitrox version.

## FILLING CONNECTION IN RED

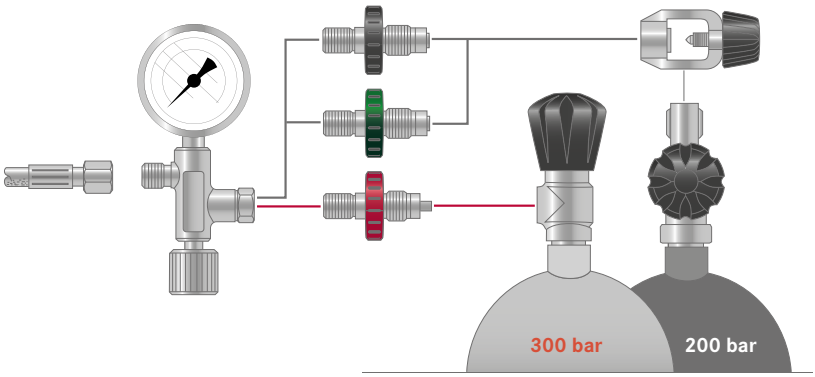
- for 300 bar breathing air

## FILLING CONNECTION IN BLACK

- for 200 bar breathing air

## FILLING CONNECTION IN GREEN

- for 200 bar nitrox

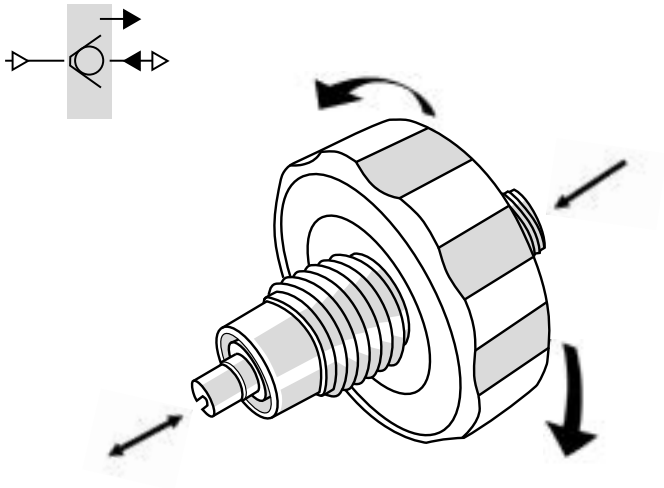


# CYLINDER CONNECTOR WITH SPIN VALVE

› A filling valve with integrated check valve prevents the residual gas in the compressed air cylinder from flowing back into other connected cylinders. This is advantageous especially with precisely calculated Nitrox mixtures.

## FILLING CONNECTION WITH SIMPLE VENT FUNCTION

› When the valve is removed after filling, the valve is automatically vented by turning the valve, and safe removal of the filling valve from the cylinder is possible.



# FILLING VALVE THROTTLE INSERT

To meet the requirements of manufacturers of composite cylinders (CFP), installing a cylinder connection piece with integrated throttle insert limits the filling speed when filling breathing air cylinders to approx. 30 bar/min. This reduces the heating of the cylinders being filled.

**Existing cylinder connection piece**

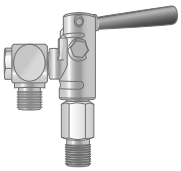
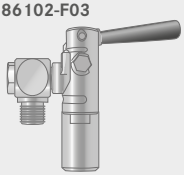
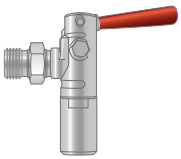
## TECHNICAL DATA

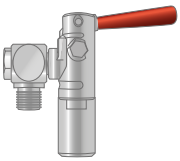
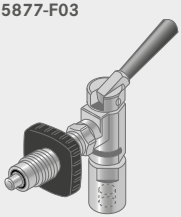
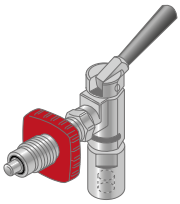
- **Permitted operating pressure:** PS 350 bar
- **Testing over-pressure** PT 500 bar
- **Permitted operating temperature:** TS 5-50 °C
- **Medium:** Air
- **Filling speed 200 bar:** V 30-35 l/min at 200 bar (into a 7 l cylinder)
- **Filling speed 300 bar:** V 30-35 l/min at 300 bar (in a 7l cylinder)

# SAFETY CYLINDER CONNECTORS

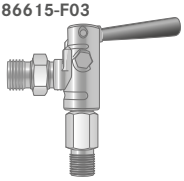
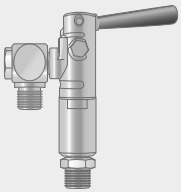
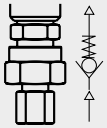
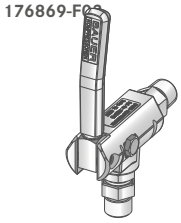
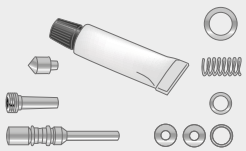
The BAUER safety cylinder connectors reliably prevent uncontrolled whipping of the hoses if the valve is opened inadvertently. The risk of accident is effectively reduced.

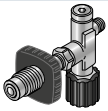
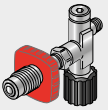
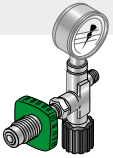
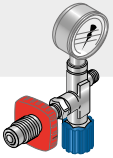
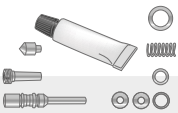
# FILLING VALVES

| Product reference | Toggle filling valve (stationary) Connector piece thread in valve M16x1.5 | Appropriate accessory or replacement part | Order number | Image on page 53 |
|---|---|---|---|---|
| **86327-F03**  | 200/300bar for filling hose, with silencer, moveable angle piece, input R3/8" male thread, black lever | Angle piece | 072539 | 6 |
| | | Angle piece with nozzle | 72539-S01 | 6 |
| | | O-ring between angle piece/valve | N3355 | 26 |
| | | O-ring in angle piece 2x | N18334 | 25 |
| | | Sinter silencer | N29042 | 29 |
| | | Black lever | 11322 | |
| | | Double nipple R3/8" external thread | 11321 | 17 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 23 |
| | | Nut | N57 | 24 |
| | | Sinter filter for 11321 | 63832 | |
| | | O-ring | N3331 | |
| **86102-F03**  | 200/300 bar, for filling hose, with silencer, with moveable elbow, 1/4" female thread orifice, black lever | Angle piece | 072539 | 6 |
| | | Angle piece with nozzle | 72539-S01 | 6 |
| | | O-ring between angle piece/valve | N3355 | 26 |
| | | O-ring in angle piece 2x | N18334 | 25 |
| | | Sinter silencer | N29042 | 29 |
| | | Black lever | 11322 | |
| | | Screw-in part 1/4" internal thread | 11347 | 15 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 23 |
| | | Nut | N57 | 24 |
| | | Sinter filter for 11347 | 63832 | |
| | | O-ring | N3331 | |
| **122361-F03**  | 200/300 bar, for filling hose, with silencer, with straight connector, input 1/4" female thread orifice, red lever | Straight connector with filter | 076421 | 13 |
| | | Straight connector with filter + nozzle | 85971 | 13 |
| | | Sinter filter in connector | 76386 | |
| | | O-ring to valve | N3355 | |
| | | Sinter silencer | N29042 | 29 |
| | | Red lever | 11322-S01 | |
| | | Screw-in part 1/4" internal thread | 11347 | 15 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 23 |
| | | Nut | N57 | 24 |
| | | Sinter filter for 11347 | 63832 | |
| | | O-ring | N3331 | |

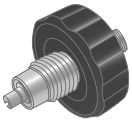
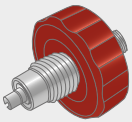
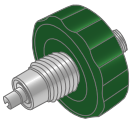
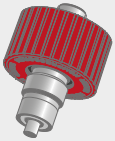
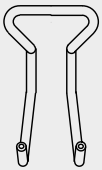
| Product reference | Toggle filling valve (stationary) Connector piece thread in valve M16x1.5 | Appropriate accessory or replacement part | Order number | Image on page 53 |
|---|---|---|---|---|
| **072832-S01**  | 200/300 bar, for filling hose, with silencer, with moveable elbow, 1/4" female thread orifice, red lever | Angle piece | 072539 | 6 |
| | | Angle piece with nozzle | 72539-S01 | 6 |
| | | O-ring between angle piece/valve | N3355 | 26 |
| | | O-ring in angle piece 2x | N18334 | 25 |
| | | Sinter silencer | N29042 | 29 |
| | | Red lever | 11322-S01 | |
| | | Screw-in part 1/4" internal thread | 11347 | 15 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 23 |
| | | Nut | N57 | 24 |
| | | Sinter filter for 11347 | 63832 | |
| | | O-ring | N3331 | |
| **85877-F03**  | 200 bar with direct connection, with silencer, input 1/4" female thread, non-return function, black handwheel **5/8"**, black lever | Cap, 5/8" | 63592 | |
| | | Retainer chain for cap | 063691 | |
| | | Connection fitting | 077445 | 1 |
| | | Handwheel black | 10859 | |
| | | O-ring to bottle | N638 | |
| | | O-ring to valve | N3355 | |
| | | Sinter silencer | N29042 | 29 |
| | | Screw-in part 1/4" internal thread | 11347 | 15 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 23 |
| | | Nut | N57 | |
| | | Sinter filter for 11347 | 63832 | |
| | | O-ring | N3331 | |
| | | Counternut M16x1.5 | 64279 | |
| **85878-F03**  | 300 bar with direct connection, with silencer, input 1/4" female thread, non-return function, red handwheel **5/8"**, black lever | Cap, 5/8" | 63592 | |
| | | Retainer chain for cap | 063691 | |
| | | Connection fitting | 077441 | 2 |
| | | Handwheel, red | 11355 | |
| | | O-ring to bottle | N638 | |
| | | O-ring to valve | N3355 | |
| | | Sinter silencer | N29042 | 29 |
| | | Screw-in part 1/4" internal thread | 11347 | 15 |
| | | Clamping bracket | 6942 | 21 |
| | | Washer | N2862 | 22 |
| | | Spring washer | N108 | 32 |
| | | Nut | N57 | 24 |
| | | Sinter filter for 11347 | 63832 | |
| | | O-ring | N3331 | |
| | | Counternut M16x1.5 | 64279 | |

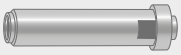
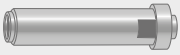
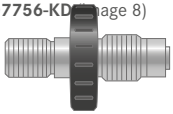
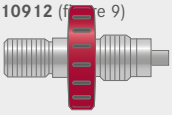
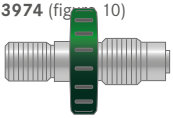
# FILLING VALVES

| Product reference | Toggle filling valve (stationary) Connector piece thread in valve M16x1.5 | Appropriate accessory or replacement part | Order number | Image on page 53 |
|---|---|---|---|---|
| **86615-F03**  | 200/300bar for filling hose, with silencer, with straight connector, conic intake R3/8" external thread,<br>Black lever<br>Specially designed for: VERTICUS and MINI-VERTICUS | Straight connector with filter<br>Straight connector with filter + nozzle<br>O-ring to valve<br>Sinter silencer<br>Black lever<br>Screw-in unit R3/8" external thread<br>Teflon sealing strip | 076421<br>85971<br>N3355<br>N29042<br>11322<br>86616<br>N19943 | 13<br>13<br><br>29 |
| **85622-F03**  | 200/300 bar for filling hose, with silencer, with moveable elbow, input with check valve for 6mm pipe inlet M14x1.5 (6S), check valve is screwed in at the bottom of input piece 11347  | Identical accessories as e.g. for 86102-F03<br>Otherwise, e.g. also:<br>Check valve<br>Adjustable T-piece M14x1.5<br>Lock nut 6S= M14x1.5<br>Cutting ring 6S<br>CFA pipe 6x1<br>**Useful information: CFA**<br>**Cold-finished, bright annealed**<br>**Cold-finished, bright annealed** | <br><br>N29420<br>N20019<br>N3610<br>N3663<br>N3616 | 13<br>13<br><br>29 |
| **176869-F03**  | 200/300bar for filling hose, with silencer, with straight connector, conic intake R3/8" external thread,<br>Black lever<br>Specially designed for: new VERTICUS and new MINI-VERTICUS | Straight connector with filter<br>Straight connector with filter + nozzle<br>O-ring to valve<br>Sinter silencer<br>Black lever<br>Screw-in unit R3/8" external thread<br>Teflon sealing strip | 076421<br>85971<br>N3355<br>N29042<br>11322<br>86616<br>N19943 | 13<br>13<br><br>29 |
| **85622-F03**  | | **Repair or maintenance kit:**<br>until 1997<br>until 2006<br>2007 or later<br>From 2007 for **NITROX** | <br>N5052<br>N6676<br>N29617<br>N30890 | 20 |

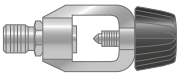
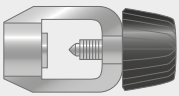
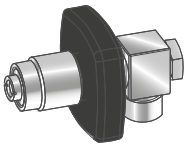
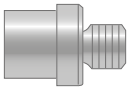
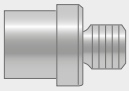
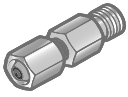
| Product reference | Filling valve (mobile) with UNIMAM input Connector piece thread in valve 1/4” | Appropriate accessory or replacement part | Order number | Image on page 53 |
|---|---|---|---|---|
| **071744**  | 200 bar without pressure gauge, black handwheel **5/8"** | Connector piece with black handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut 1/4” | 064698<br>N638<br>N16632<br>64289 | 19 |
| **071743**  | 300 bar without pressure gauge, red handwheel **5/8"** | Connector piece with red handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut 1/4” | 064699<br>N638<br>N16632<br>64289 | 18 |
| **071343**  | 200 bar with pressure gauge, black handwheel **5/8"** | Connector piece with black handwheel<br>O-ring to bottle<br>O-ring to valve<br>Pressure gauge<br>Rubber protection<br>Counternut 1/4”<br>Replacement glass | 064698<br>N638<br>N16632<br>N1315<br>N15985<br>64289<br>N19954 | 19 |
| **071344**  | 300 bar with pressure gauge, red handwheel **5/8"** | Connector piece with red handwheel<br>O-ring to bottle<br>O-ring to valve<br>Pressure gauge<br>Rubber protection<br>Counternut 1/4”<br>Replacement glass | 064699<br>N638<br>N16632<br>N4101<br>N15985<br>64289<br>N19954 | 18 |
| **83935**  | 200 bar with pressure gauge, green handwheel **M26x2 NITROX** | Connector piece with green handwheel<br>O-ring to bottle<br>O-ring to valve<br>Pressure gauge<br>Rubber protection<br>Counternut 1/4”<br>Replacement glass | 83870<br>N16057<br>N16632<br>N1315<br>N15985<br>64289<br>N19954 | |
| **79193**  | 200 bar with pressure gauge, without venting, blue control valve,<br>black handwheel **5/8"**<br>**Shooting sports** | Connector piece with black handwheel<br>O-ring to bottle<br>O-ring to valve<br>Pressure gauge<br>Rubber protection<br>Counternut 1/4”<br>Replacement glass | 064698<br>N638<br>N16632<br>N1315<br>N15985<br>64289<br>N19954 | 19 |
| **79197**  | 300 bar with pressure gauge, without venting, blue control valve,<br>Red handwheel **5/8"**<br>**Shooting sports** | Connector piece with red handwheel<br>O-ring to bottle<br>O-ring to valve<br>Pressure gauge<br>Rubber protection<br>Counternut 1/4”<br>Replacement glass | 064699<br>N638<br>N16632<br>N4101<br>N15985<br>64289<br>N19954 | 18 |
|  | | **Repair or maintenance kit:**<br>until approx. 1993<br>from approx. 1993<br>only **shooting sports** | <br>N5051<br>072349<br>N6410 | 20 |

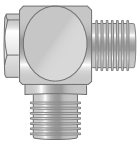
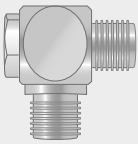
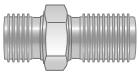
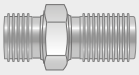
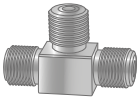
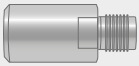
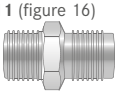
# FILLING VALVES

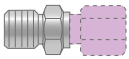
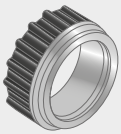
| Product reference | Filling valve (mobile) with UNIMAM input | Appropriate accessory or replacement part | Order number |
|---|---|---|---|
| **125085** (figure 28)  | 200bar quick-venting, black handwheel **5/8"** | Locking ring<br>O-ring to bottle<br>O-ring in valve 2x | N38010<br>N638<br>N25452 |
| **125083** (figure 28)  | 300bar quick-venting, Red handwheel **5/8"** | Locking ring<br>O-ring to bottle<br>O-ring in valve 2x | N38010<br>N638<br>N25452 |
| **125085** (figure 28)  | 200bar quick-venting, Green handwheel **M26x2 NITROX** | Locking ring<br>O-ring to cylinder<br>O-ring in valve 2x | N38010<br>N16057<br>N25452 |
| **176805**  | 300bar, comprising 176893 UNIMAM filling connector and 177865 red handwheel | O-ring to cylinder | N638 |
| **176850**  | 200bar, comprising 176886 UNIMAM filling connector and 177876 black handwheel of the new VERTICUS | O-ring to bottle | N638 |
| **73945**  NIRO | Hanging bracket for filling connection.<br>Attached by means of 2 screws to filling panels present, or to other adequate locations.<br>**Only suitable for filling connectors with handwheels!** | Hexagonal bolt M8x20<br>Hexagonal bolt M8x25<br>Nut<br>U-washer, small<br>U-washer, large<br>U-washer, thick<br>Spring washer | N19505<br>N19506<br>N57<br>N58<br>N2460<br>N2862<br>N108 |

| Product reference | Diverse filling connectors | Appropriate accessory or replacement part | Order number |
|---|---|---|---|
| **129092**  | 200bar cylinder connection piece for all lever filling valves, with including throttle insert for CFK cylinders, non-return function, no handwheel Connector piece thread M16x1.5 | Black handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut M16x1.5 | 10859<br>N638<br>N3355<br>64279 |
| **128452**  | 300bar cylinder connection piece for all lever filling valves, with including throttle insert for CFK cylinders, Non-return function, without handwheel Connector piece thread **M16x1.5** | Red handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut M16x1.5 | 11355<br>N638<br>N3355<br>64279 |
| **077445**  | 200bar cylinder connection piece for all lever filling valves, with non-return function, without handwheel Connector piece thread **M16x1.5** | Black handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut M16x1 | 10859<br>N638<br>N3355<br>64279 |
| **064689** | 064689: As above but **without** non-return function | | |
| **077441**  | 300bar cylinder connection piece for all lever filling valves, with non-return function, without handwheel Connector piece thread **M16x1.5** | Red handwheel<br>O-ring to bottle<br>O-ring to valve<br>Counternut M16x1.5 | 11355<br>N638<br>N3355 |
| **064699** | 064699: As above but **without** non-return function | | |
| **07756-KD** (page 8)  | 200bar cylinder connector **5/8"** with M16x1.5 UNIMAM hose intake, with non-return function, black handwheel | Black handwheel<br>O-ring to bottle<br>O-ring on UNIMAM hose | 10859<br>N638<br>N16632 |
| **010912** (figure 9)  | 300bar cylinder connector **5/8"** with M16x1.5 UNIMAM hose intake, with non-return function, red handwheel | Red handwheel<br>O-ring to bottle<br>O-ring on UNIMAM hose | 11355<br>N638<br>N16632 |
| **83974** (figure 10)  | 200bar cylinder connector **M26x2** with M16x1.5 UNIMAM hose intake, with non-return function, green handwheel **NITROX** | Green handwheel<br>O-ring to bottle<br>O-ring for UNIMAM | 83867<br>N16057<br>N16632 |

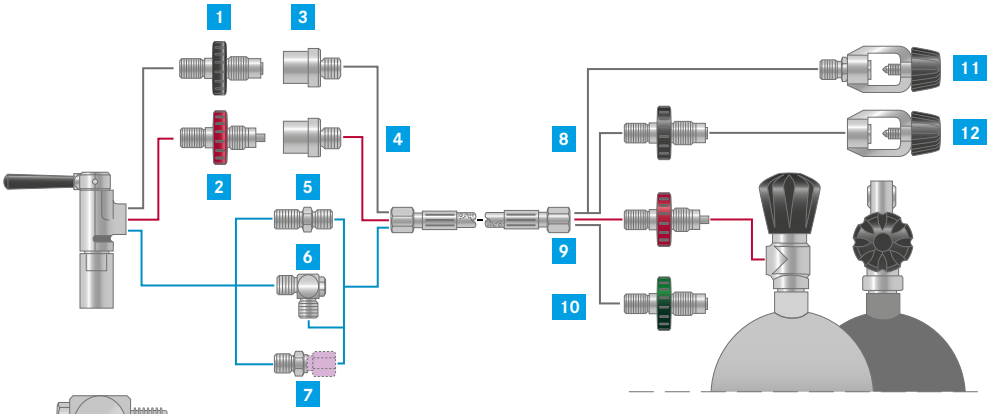
# FILLING VALVE ACCESSORIES

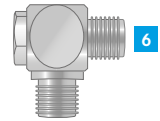
| Product reference | Diverse filling connectors | Appropriate accessory or replacement part | Order number |
|---|---|---|---|
| **03147** (figure 11)  | 200bar international cylinder connection, 16x1.5 UNIMAM hose | O-ring in connector<br>UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | N638<br>e.g.<br>1m N2817<br>2m N2818 |
| **79375** (figure 12)  | 200bar international cylinder connection, **5/8"** internal thread input | O-ring in connector<br>UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | N638<br>e.g.<br>1m N2817<br>2m N2818 |
| **83799**  | 300bar cylinder connection piece, UNIMAM hose input angled 90°, only for **Interspiro breathing air cylinders**!<br>Red handwheel | O-ring to bottle<br>O-ring in connector<br>O-ring in connector 2x<br>Red handwheel<br>UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | N638<br>N2814<br>N1338<br>11355<br>e.g.<br>1m N2817<br>2m N2818 |
| **83225**  | 300bar cylinder connection piece, UMIMAM hose intake, non-return function, only for **Interspiro breathing air cylinders without handwheel**<br>Connector piece thread **M16x1.5** | O-ring<br>Red handwheel<br>Counternut M16x1.5<br>UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | N638<br>11355<br>64279<br>e.g.<br>1m N2817<br>2m N2818 |
| **5951** (figure 3)  | 200bar adapter UNIMAM hose to 5/8" female thread | UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | e.g.<br>1m N2817<br>2m N2818 |
| **11255** (figure 4)  | 300bar adapter UNIMAM hose to 5/8" female thread | UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | e.g.<br>1m N2817<br>2m N2818 |
| **068870**  | 300bar adapter<br>UNIMAM hose on M16x1.5 old 60º filling connector | UNIMAM filling hoses in diverse lengths.<br>From 0.5 to 80 metres.<br>In different metre-based lengths | e.g.<br>1m N2817<br>2m N2818 |

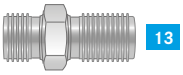
| Product reference | Diverse filling connectors | Appropriate accessory or replacement part | Order number |
|---|---|---|---|
| **072539** (figure 6)  | 200/300bar,<br>moveable angle connector, for lever filling valves<br>UNIMAM outlet | O-ring to valve<br>O-ring in connector 2x | N3355<br>N18334 |
| **72539-S01** (Fig. 6)  | 200/300bar,<br>moveable angle connector, for lever filling valves,<br>UNIMAM outlet,<br>with throttle nozzle for CFK bottles | O-ring to valve<br>O-ring in connector 2x<br>Sintered filter | N3355<br>N18334<br>76386 |
| **076421** (figure 13)  | 200/300bar,<br>Straight connector, for lever filling valves,<br>UNIMAM outlet | O-ring to valve<br>Counternut M16x1.5 | N3355<br>64279 |
| **85971** (figure 13)  | 200/300bar,<br>Straight connector, for lever filling valves,<br>UNIMAM outlet, with throttle nozzle for CFK cylinders | O-ring to valve<br>Counternut M16x1.5 | N3355<br>64279 |
| **171894** (figure 14)  | 200/300bar,<br>T-piece, central thread R1/4”, male thread 2x M14x1.5, for lever filling valve, with throttle nozzle for CFK cylinders,<br>Connection of WEH couplings | Teflon sealing strip | N19943 |
| **11347** (figure 15)  | 200/300bar,<br>Input piece for lever filling valves, without sinter filter,<br>Internal thread IG=G1/4”, external thread AG=G3/8” | O-ring to valve<br>Sintered filter | N3331<br>63832 |
| **75311** (figure 16)  | 200/300bar,<br>conical input piece for lever filling valve, AG=R3/8”, AG=G3/8” to valve | O-ring to valve<br>Teflon sealing strip | N3331<br>N19943 |
| **11321** (figure 17)  | 200/300bar,<br>input piece for lever filling valve, AG=G3/8”, AG=G3/8” | O-ring to valve | N3331 |
| **63596** (figure 5)  | 200/300bar,<br>straight connection with conical hose outlet 60º for lever filling valves, no UNIMAM | O-ring to valve | N3355 |

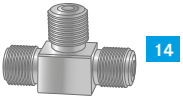
| Product reference | | Diverse filling connectors | Appropriate accessory or replacement part | Order number |
|---|---|---|---|---|
| Fig. 7 |  | **Custom-made products**<br>200/300bar, custom screw connections, on request. | **Notes:** | |
| **86616** |  | Connection nipple, thread to filling valve G3/8" bottom, on other side R3/8" **NIRO** | Teflon sealing strip<br><br>**Useful information!**<br>Thread designation G = straight<br>Thread designation R = conical | N19943 |
| **79330** |  | 200bar adapter 5/8" to 5/8" female thread | | |
| **66939** | | 300bar adapter 5/8" to 5/8" female thread | | |
| **160728** |  | 200/300bar, hose manifold single,, also called a Y-piece, **2x 60°** hose connection, 1x M16x1.5 union nut fitting 78801 | Y-piece and 58036 (nipple with seal, complete) | 073080-KD |
| **78801** |  | 200/300bar, hose nipple, single, G1/4" external thread to **60°** hose connection, **non-** UNIMAM | ED seal<br>Nipple 78801 and seal N25108, complete<br>Y-piece and 58036 (nipple with seal, complete) | N25108<br>58036<br>073080-KD |
| **78803** |  | 200/300bar, hose nipple, single, G1/4" external thread to UNIMAM hose connection | ED seal<br>Nipple 78803 and seal, complete | N25108<br>65363<br>N25108 |
| **N1315** |  | 200bar pressure gauge with R1/4" thread at bottom, no glycerine filling, 64mmØ Red marking at 225bar | Teflon sealing strip<br>Replacement glass | N19943<br>N19954 |
| **N4101** |  | 300bar pressure gauge with R1/4" thread at bottom, no glycerine filling, 64mmØ Red marking at 330bar | Teflon sealing strip<br>Replacement glass | N19943<br>N19954 |
| **N15985** |  | Black rubber protector cap for filling valves with 63Ø thread below | | |

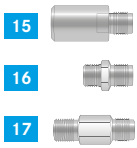
Attention! All images are for illustrative purposes only and may differ from the original!

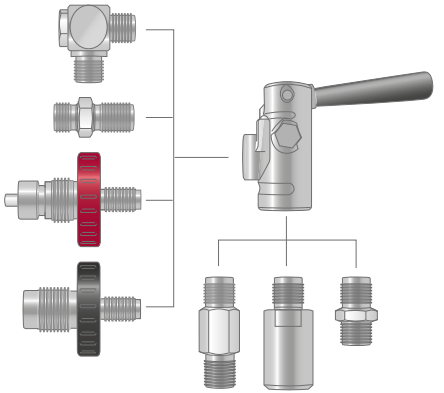


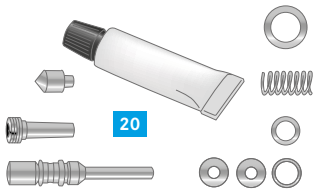



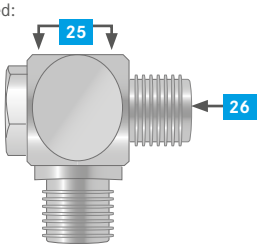



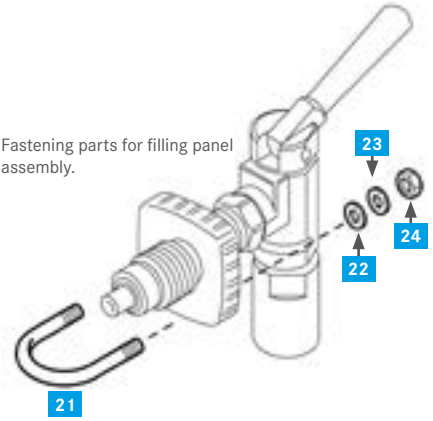






**Repair, maintenance, angled connection**
O-rings required:
25=N18334
26=N3355

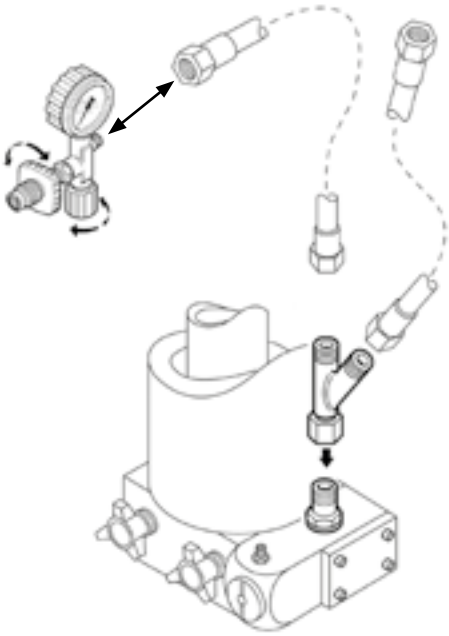



Fastening parts for filling panel assembly.



# DISTRIBUTION CONNECTORS

Required if the compressor is only equipped with one filling connector and a further filling possibility is required.



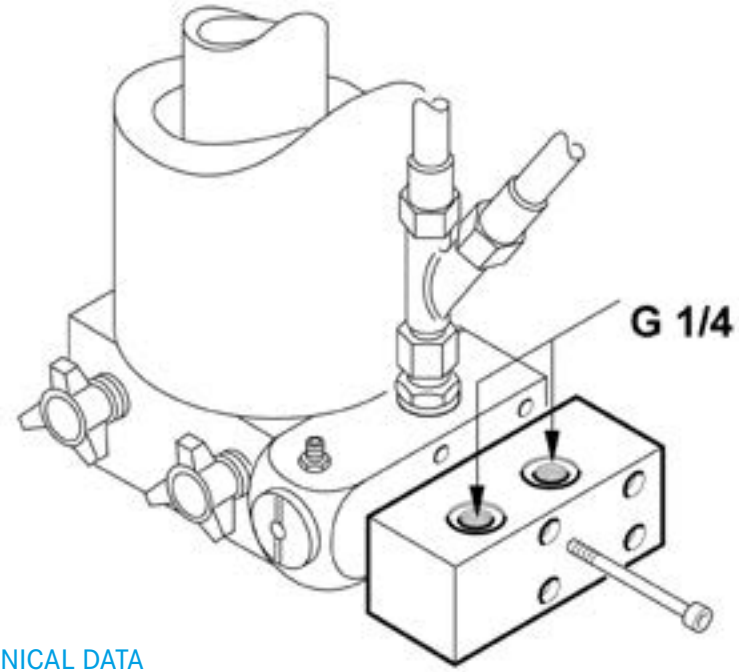
## TECHNICAL DATA

- Maximum pressure: 350 bar

| Designation | Order number |
|---|---|
| Y-distributor | 160728 |

# DISTRIBUTION CONNECTORS EXPANSION

Distribution connector for two further connection/filling possibilities.
Installation on pressure retention/check valve




## TECHNICAL DATA

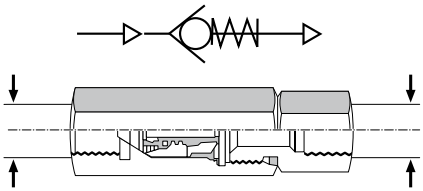
- Maximum pressure: 350 bar

## SCOPE OF DELIVERY

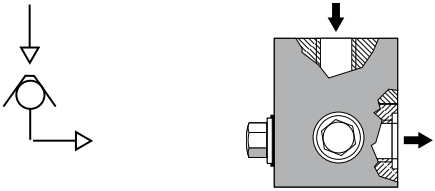
- Distributor piece
- 4 Allen screws M 6 x 80

| Designation | Order number |
|---|---|
| Distributor block complete, for 2 additional connectors | 58968-KD |

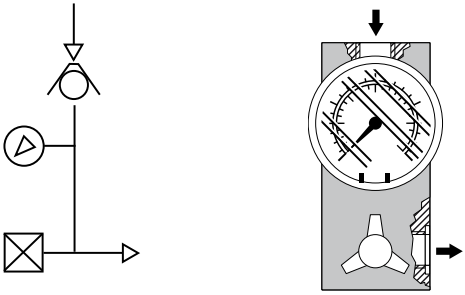
# CHECK VALVES



| Designation | Operating pressure | Connections | Nominal width | Air flow rate[1] | Order number |
|---|---|---|---|---|---|
| | bar / max. | | mm | m³/min. | |
| Check valve | 450 | 2 x G ¼ | 6 | 1 | N1463 |



| Designation | Operating pressure | Connections | Nominal width | Air flow rate[1] | Order number |
|---|---|---|---|---|---|
| | bar / max. | | mm | m³/min. | |
| Check valve | 350 | 2 x pipe ø 12 | 5 | 3 | 061843 |

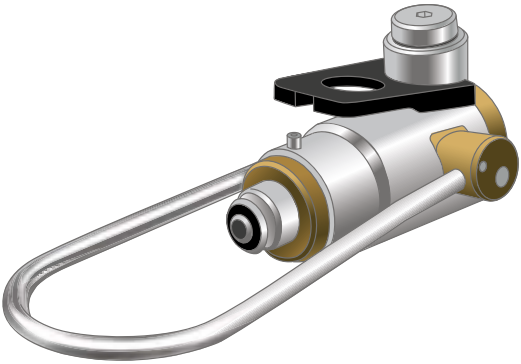


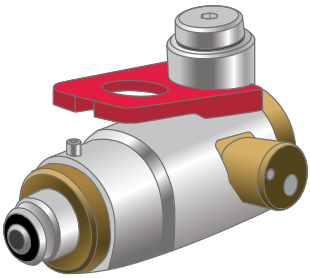
| Designation | Operating pressure | Connections | Nominal width | Air flow rate[1] | Order number |
|---|---|---|---|---|---|
| | bar / max. | | mm | m³/min. | |
| Check valve with pressure gauge and bleed | 350 | 2 x G ⅜ | 5 | 3 | 064547 |

1 The specified air flow rate relates to a flow speed of 15 m².

# NOTES

# QUICK-ACTION COUPLINGS





**PN200 quick-action coupling for lever filling valves**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | NS-1“-14 external |
| Pressure range | PN200 |
| Application | For conversion for filling panel equipped with screw adapters; enables connection within seconds directly to the standard thread of the cylinder valve. |

Safety bracket 72 (short) **Spare part no. N27188**

**PN300 quick-action coupling for lever filling valves**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | NS-1“-14 external |
| Pressure range | PN300 |
| Application | For conversion for filling panel equipped with screw adapters; enables connection within seconds directly to the standard thread of the cylinder valve. |

Safety bracket 72 (short) **Spare part no. N27194**

**PN200 quick-action coupling for hose connection**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | M 16x1.5 |
| Pressure range | PN200 |
| Application | As for PN200 quick-action coupling, additional feed from below for standards-compliant connection of the BAUER hose. |

Standard safety bracket 1 (long) **Spare part no.N30505**

**PN300 quick-action coupling for hose connection**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | M 16x1.5 |
| Pressure range | PN300 |
| Application | As for PN300 quick-action coupling, additional feed from below for standards-compliant connection of the BAUER hose. |

For Interspiro cylinders **Spare part no. N32165**

**PN200 quick-action coupling for straight hose connection**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | M 16x1.5 |
| Pressure range | PN200 |
| Application | As for PN200 quick-action coupling with straight hose feed from the rear for connecting a BAUER hose |

Standard safety bracket 72 (short) **Spare part no. N30578**

**PN300 quick-action coupling for straight hose connection**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | M 16x1.5 |
| Pressure range | PN300 |
| Application | As for PN300 quick-action coupling with straight hose feed from the rear for connecting a BAUER hose |

Standard safety bracket 72 (short) **Spare part no. N30579**

**PN200 quick-action coupling for hose connection**

| | |
|---|---|
| Outlet | G 5/8 |
| Inlet | M 16x1.5 |
| Pressure range | PN200 |
| Application | As for PN200 quick-action coupling, additional feed from above for standards-compliant connection of a BAUER hose. |

For Interspiro cylinders **Spare part no. N32164**

**Connection adapter**

| | |
|---|---|
| Outlet | NS-1“-14 internal |
| Inlet | M 16x1.5 external |
| Pressure range | PN 200/300 |
| Application | Required for assembly of quick-action couplings PN 220 & PN 300 on filling panels incl. 2 o-rings & 1 clamping nut |

**Spare part no. N27189**

**Height equalisation**

| | |
|---|---|
| Application | Weight and height equalisation system for secure positioning of the cylinders underneath the filling panel |

**Spare part no. N27190**

**Set 1: PN 200 quick-action coupling set**

| | |
|---|---|
| Comprising | 1 x PN 200 quick-action coupling (N27188)<br>1 x adapter (N27189)<br>1 x height equaliser (N27190) |

**Spare part no. 87271**

**Set 2: PN 300 quick-action coupling set**

| | |
|---|---|
| Comprising | 1 x PN 300 quick-action coupling (N27194)<br>1 x adapter (N27189)<br>1 x height equaliser (N27190) |

**Spare part no. 87272**

Front gasket for quick-action coupling **Spare part no. N30969**

# FILLING STATIONS

Filling stations are used for quick and economical filling of breathing air cylinders. The modular design of all panels, the controls and even the filling connectors mean that BAUER KOMPRESSOREN can provide a tailor-made solution for any situation and adapt to your particular requirements.

**Please observe the relevant installation regulations!**

The filling panel is installed separately from the system. In "open" systems – ones without acoustic insulation – and when spatial separation is required, i.e. the filling panel may be installed in a separate room.

**Selection of alternative models of BAUER filling panels**
Whichever filling panel you choose, the BAUER filling station consists of tried-and-tested components that offer you the highest possible safety and a particularly high level of convenience. We will be happy to help you assemble your filling station according to your individual wishes.
Not only the delivery rate of your compressor but also the number of cylinders filled per day, the required speed and available space are important design parameters.

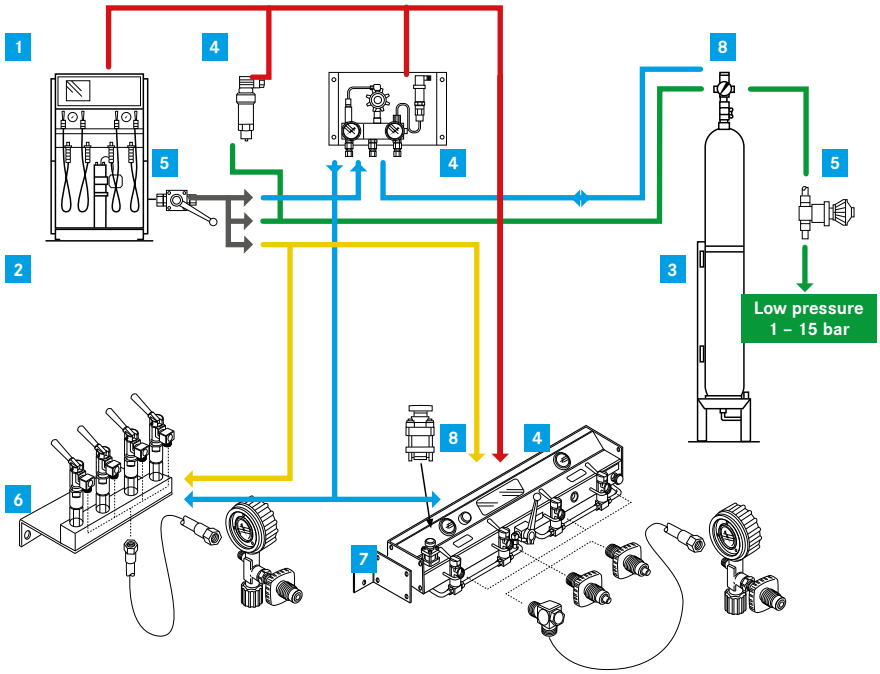
**BAUER KOMPRESSOREN has the optimum solution ready for every requirement.**

On the following pages, you can find an overview of the installation possibilities and main components from compressor and purification up to storage and distribution.

**A detailed description of the possible combinations of control modules and filling panels is presented for you on the following pages.**

## EXAMPLES OF COMPRESSED AIRLINES

The corresponding compressed airlines show you alternative installation possibilities.
**The item numbers refer to the description on the following pages.**




1. Compression
2. Purification
3. Storage
4. Controlling automatically
5. Regulating manually
6. Distributing compact
7. Distributing convenience
8. Safety valve

**Automatic selector unit**
**Pressure regulator**
**Direct filling**
**Controlling, regulating, monitoring**

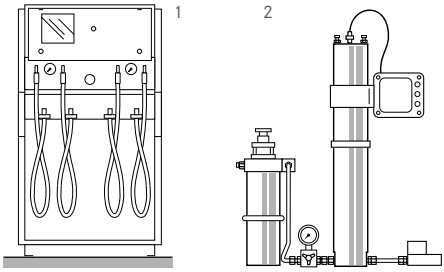
# FILLING STATIONS

## OVERVIEW: THE COMPONENTS OF THE SYSTEM, THE CONTROL AND ALTERNATIVELY COMBINABLE MODELS OF FILLING PANELS.

### COMPRESSING AND PURIFYING

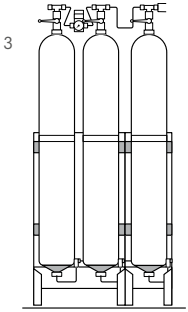
High-pressure compressor unit (1) complete with filter system (2) and safety valve.

We recommend the system with automatic condensate drain and compressor control so that unsupervised compressor operation is possible.



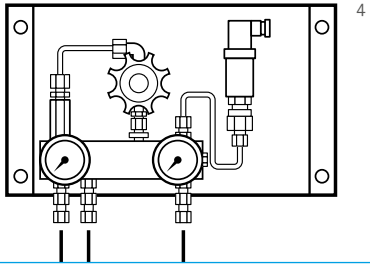

### STORAGE

Cylinder battery (3) to provide an adequate amount of compressed air, see Storage chapter.




### CONTROLLING AUTOMATICALLY

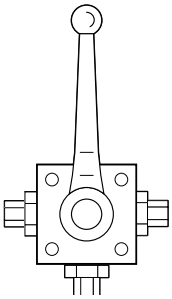
Automatic selector unit (4). The advantage of storage bottles can only be used optimally in this way. The automatic unit consists of a pressure retention and check valve with integrated pressure switch or pressure sensor that switches the compressor unit on or off in each case. Using this automatic unit makes a cascade filling connection superfluous



## CONTROLLING, MANUALLY

Switch-over valve (5): In this case, it is necessary to switch over the valve manually between the rack of cylinders and the cylinder to be filled after the pressure equalisation has been reached, and for the compressor to be switched on manually. This version is only to be recommended if the system will be operated by trained personnel!

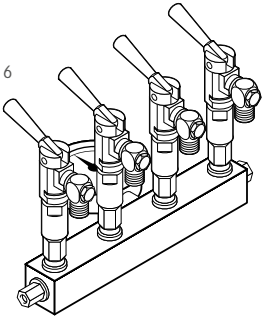
5



## DISTRIBUTION

Distribution panel (6) compact filling panel for mounting on system housings or crash frame. Available from 1-4 filling connectors.

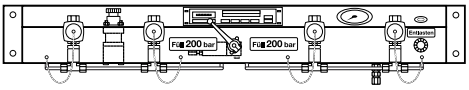
6



## DISTRIBUTION

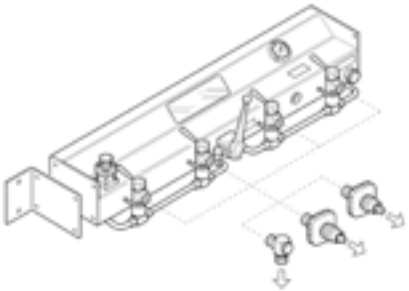
External filling panel (7): Filling panel with direct connection* for breathing air cylinders or for filling with hose connection possible. Four-way or also six-way connectors available. Optionally, the filling panels are available with safety valve and pressure reducer.

7



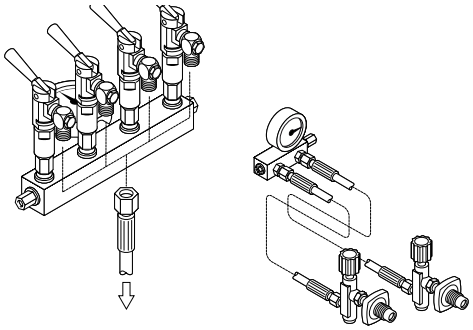
# OVERVIEW OF FILLING PANELS – FOR WALL MOUNTING

- Filling pressure 200 and / or 300 bar
- Lever filling valves
- 4 - 6-way filling connectors
- Connection of filling hoses or direct connection for cylinders (max. 15 kg)
- Maximum dimensions: 1200 x 138 x 300 mm (with six-way direct connection)
- Application range for all free air deliveries
- Application temperature from +5 to +45 °C,
- Compatible with all units



**Panel**

- Filling pressure 200 or 300 bar
- Lever or handwheel filling valves
- 1 - 4 way filling connectors
- Connection of filling hoses
- Maximum dimensions: 239 x 150 x 150 mm (in four-way hose connection with lever filling valves)
- Safety equipment (see table)
- Application range for all free air deliveries
- Application temperature from +5 to +45 °C,
- Compatible with all units



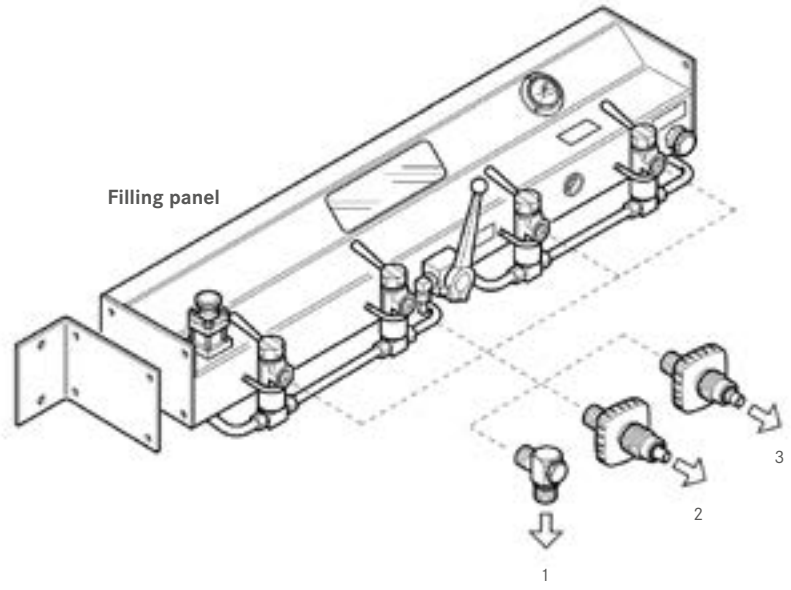
DISTRIBUTION PANEL

# TYPE SERIES "EXTERNAL FILLING PANEL"

Complete filling stations are used for quick and efficient filling of breathing air cylinders. The main components are the compressor unit, rack of cylinders, automatic selector unit or switch-over valve and the filling panel (for a detailed description of function, refer to the 'filling stations' chapter).

The external filling panel can be mounted on the wall as a separate filling panel and is also suitable for installation in another room, equipped with remote control.

**Please note the various combination options with the automatic selector unit as well as the BAUER B-CONTROL. Refer to the descriptions in the corresponding chapters.**




**1 Hose connector with angle piece**
**2 Cylinder direct connection PN200**
**3 Cylinder direct connection PN300**

# SELECTION CRITERIA

| | |
|---|---|
| **Filling valves** | › Lever |
| **Dimensions** | **with hose connection**<br>› 4-way 1140 x 138 x 250 mm<br>› 6-way 1200 x138 x 250 mm<br>**with direct connection**<br>› 4-way 1140 x 138 x 300 mm<br>› 6-way 1200 x 138 x 300 mm |
| **Safety equipment** | › Safety valve<br>› Pressure sensor<br>› Locking<br>› Pressure reducer or switch-over valve optionally with or without B-CONTROL or pressure gauge |
| **Area of application** | › Irrespective of the free air delivery<br>› Compatible with all units<br>› Ambient temperature from +5 to +65 °C |

## PRODUCT ADVANTAGES

| | |
|---|---|
| **Design** | › Extraordinary quality of the panel and the filling valves |
| **Ergonomics** | › Tried-and-tested system |
| **Range of models** | › Can be expanded as required with additional panels (see table) |
| **Quality and safety** | › CE standard<br>› Material protected against corrosion<br>› Possibility of fitting safety valves and pressure reducer |
| **Combination with filling valves** | › Large number of different options (see product information on filling valves)<br>› Wide range of models for any application |

# EXTERNAL FILLING PANELS

| Design | SIV 225 bar | B-CONTROL switching panel | Sw.-over valve | Pressure reducer | B-SAFE-compatible | Order number |
|---|---|---|---|---|---|---|
| Without switching panel, with 4 connectors | | | | | | |
| 200 bar, 4x, hose | | | | | | 068019 |
| 300 bar, 4x, hose | | | | | | 068020 |
| 200 bar, 4x, hose | ● | | | | | 072590 |
| 200/300 bar, 4x, hose | ● | | | ● | | 068025 |
| 200 bar, 4x, direct | | | | | | 075026 |
| 300 bar, 4x, direct | | | | | | 075030 |
| 200 bar, 4x, direct | ● | | | | | 075027 |
| 200/300 bar, 4x, direct | ● | | | ● | | 075007 |
| Without switching panel, with 6 connectors | | | | | | |
| 200 bar, 6x, hose[1] | | | | | | 075031 |
| 300 bar, 6x, hose | | | | | | 075035 |
| 200 bar, 6x, hose | ● | | | | ● | 066721 |
| 200/300 bar, 6x, hose | ● | | | ● | ● | 075039 |
| 200 bar, 6x, direct | | | | | | 075040 |
| 300 bar, 6x, direct | | | | | | 073740 |
| 200 bar, 6x, direct | ● | | | | ● | 075041 |
| 200/300 bar, 6x, direct | ● | | | ● | ● | 075011 |

# VERSIONS FOR UNITS WITH B-CONTROL CONTROL SYSTEM

| Design | SIV 225 bar | B-CONTROL switching panel | Sw.-over valve | Pressure reducer | B-SAFE-compatible | Order number |
|---|---|---|---|---|---|---|
| With switching panel, with 4 connectors | | | | | | |
| 200 bar, 4x, hose | | ● | | | | 73083-BC |
| 300 bar, 4x, hose | | ● | | | | 73084-BC |
| 200/300 bar, 4x, hose | ● | ● | | ● | | 73086-BC |
| 200 bar, 4x, direct | | ● | | | | 75029-BC |
| 300 bar, 4x, direct | | ● | | | | 73235-BC |
| 200/300 bar, 4x, direct | ● | ● | | ● | | 75006-BC |
| With switching panel, with 6 connectors | | | | | | |
| 200 bar, 6x, hose | | ● | | | | 75033-BC |
| 300 bar, 6x, hose | | ● | | | | 75036-BC |
| 200/300 bar, 6x, hose | ● | ● | | ● | | 73153-BC |
| 200 bar, 6x, direct | | ● | | | | 75043-BC |
| 300 bar, 6x, direct | | ● | | | | 73231-BC |
| 200/300 bar, 6x, direct | ● | ● | | ● | | 75010-BC |
| With switching panel, with 10 connectors | | | | | | |
| 200/300 bar, 10x, direct[3] | ● | ● | | ● | | 76769-BC |

1 For filling panel with pressure switch, the additional connecting cable N21659 is required
2 Surcharge for additional selection of SECURUS signal lamp
3 Optionally available with cylinder lock.

# VERSIONS FOR UNITS WITH CONVENTIONAL (HARD-WIRED) CONTROL SYSTEM

| Design | SIV 225 bar | Pressure switch[1] | BHW switching panel[2] | Sw.-over valve | Pressure reducer | B-SAFE-compatible | Order number |
|---|---|---|---|---|---|---|---|
| Without switching panel, with 4 connectors | | | | | | | |
| 200 bar, 4x, hose | ● | ● | | | | | 72597-BHW |
| 200/300 bar, 4x, hose | ● | ● | | ● | | | 72598-BHW |
| Without switching panel, with 6 connectors | | | | | | | |
| 200/300 bar, 6x, hose | ● | ● | | ● | | | 75038-BHW |
| 200/300 bar, 6x, direct | ● | ● | | ● | | | 75009-BHW |
| With switching panel, with 4 connectors | | | | | | | |
| 200 bar, 4x, hose | | | ● | | | | 73083-BHW |
| 300 bar, 4x, hose | | | ● | | | | 73084-BHW |
| 200/300 bar, 4x, hose | ● | | ● | | ● | | 73086-BHW |
| 300 bar, 4x, direct | | | ● | | | | 73235-BHW |
| 200 bar, 4x, direct | ● | ● | ● | | | | 73232-BHW |
| 200/300 bar, 4x, direct | ● | ● | ● | ● | | | 73236-BHW |
| 200/300 bar, 4x, direct | ● | | ● | | ● | | 75006-BHW |
| With switching panel, with 6 connectors | | | | | | | |
| 300 bar, 6x, hose | | | ● | | | | 75036-BHW |
| 200/300 bar, 6x, hose | ● | | ● | | ● | | 73153-BHW |
| 200 bar, 6x, direct | | | ● | | | | 75043-BHW |
| 300 bar, 6x, direct | | | ● | | | | 73231-BHW |
| 200/300 bar, 6x, direct | ● | | ● | | ● | | 75010-BHW |
| With switching panel, with 10 connectors | | | | | | | |
| 200/300 bar, 10x, direct[3] | ● | | ● | | ● | | 76769-BHW |
| Without switching panel, with 10 connectors | | | | | | | |
| 200/300 bar, 10x, direct[3] | ● | | | | ● | | 76769 |

## TECHNICAL DATA

| Filling connectors | Dimensions (L × W × H) | Weight |
|---|---|---|
| | mm | kg |
| 4 filling valves | 1140 × 138 × 183 | N/A |
| 6 filling connectors | 1200 × 138 × 183 | N/A |
| 10 filling connectors | 1120 × 352 × 370 | 33 kg |

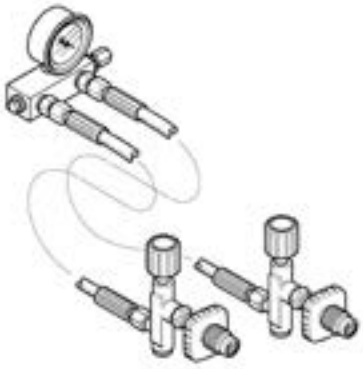
## FILLING PANELS WITH 1 OR 2 CONNECTORS

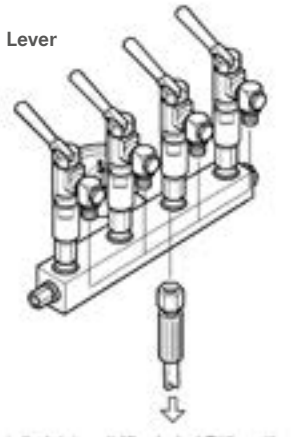
| Design | SIV 225 bar | Pressure reducer | Dimensions (L × W × H) | Order number |
|---|---|---|---|---|
| | | | mm | |
| 200 bar, 1 direct filling connection | ▬ | ▬ | 135 x 196 x 140 | 166313 |
| 300 bar, 1 direct filling connection | ▬ | ▬ | 135 x 196 x 140 | 169461 |
| 200 bar, 1 direct filling connection[1] | ● | ● | 446 x 296 x 160 | 166314 |
| 200/300 bar, 2 direct filling connections | ● | ● | 446 x 296 x 160 | 170957 |

1 300 bar version on request.

# NOTES

# DISTRIBUTION PANELS COMPACT






- **Design:** Compact. Ideal for subsequent installation on compressors, mobile devices or also on ships, because of the low space requirement.
- **Models:** 1 - 4-way filling connections optionally with handwheel valves or lever.
- **Quality:** CE standard, corrosion-resistant material.
- **Filling pressure:** 225 or 330 bar
- **Safety:** All panels are equipped with a 600 bar pressure gauge for quick checking.
- **Area of application:** Irrespective of the delivery rate, compatible with all compressors, temperature range +5 °C to +45 °C
- **Dimensions:** Handwheel version from 109x150x80 mm to 239x115x80 mm (LxHxD) lever version from 109x150x150 mm to 239x150x150 mm (LxHxD)
- **Installation:** The panels have internal threads on the back (M8). This means they can be mounted on system housings, crash frames or any suitable points.
- **Pressure inlet:** ¼" internal thread provided with a screw-in fitting for 8mm pipe Ø.
- **Scope of delivery:** All distribution panels are supplied with distributor block, filling valves, pressure gauge and UNIMAM filling hoses (1000 mm).
- **Flexibility:** Can be expanded with other BAUER KOMPRESSOREN products.

Article order number for the 16 available products: see table

# YOUR PRODUCT ADVANTAGES AT A GLANCE

## DESIGN

- Simplest possible design
- Compact, especially for subsequent mounting on systems
- Ideal for ships and other mobile stations where space is at a premium

## RANGE OF MODELS

- Large number of different equipment variants (see table)

## QUALITY AND SAFETY

- Extraordinary quality of the filling valves (see table)
- Material protected against corrosion
- CE standard
- Equipment with safety valves
- and pressure reducer

## COMBINATION WITH FILLING VALVES

- Large number of different options (see product information on filling valves)
- wide range of models for any application

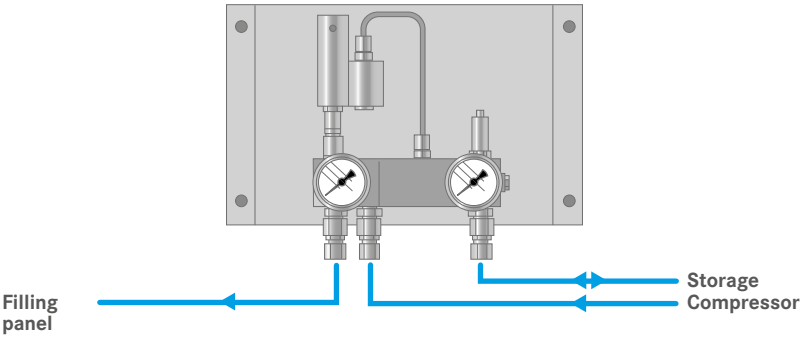
## DISTRIBUTION PANEL WITH HOSE CONNECTION

for mounting on portable breathing air compressors (with crash frame)

| Filling pressure | System pressure | Type of filling valve | Order numbers | | | |
|---|---|---|---|---|---|---|
| bar | bar / max. | | With one filling connector | With 2 filling connectors | With 3 filling connectors | With 4 filling connectors |
| 200 | 225 | Lever | 073519 | 073520 | 073208 | 073521 |
| 300 | 330 | Lever | 073956 | 073957 | 073958 | 073959 |
| 200 | 225 | Handwheel | 074962 | 074963 | 074964 | 074965 |
| 300 | 330 | Handwheel | 074966 | 074967 | 074968 | 074969 |

Equipment: All distribution panels consist of distributor block, filling valve, filling hose and pressure gauge.

# AUTOMATIC SELECTOR UNIT




## BENEFITS TO YOU

The automatic selector unit permits fast automatic filling of one or more pressure vessels on filling panels from an intermediate unit and simultaneously from the compressor. One pressure vessel always has priority, i.e. the storage unit and the compressor always fill the pressure vessel first. When this is full, the intermediate storage unit is automatically replenished by the compressor until a new empty cylinder is connected to the filling panel.

## FUNCTION

Once the pressure vessel has been connected to the filling panel and the cylinder and filling valves have been opened, air flows out of the intermediate storage unit into the cylinder. This takes place until pressure equalisation, for example between the diving cylinders and intermediate storage unit. The compressor switches on automatically and fills the cylinder first up to the maximum filling pressure. Once this is full, the compressor automatically replenishes the intermediate storage unit, and switches off automatically when the maximum filling pressure is reached.

**The automatic selector unit performs 3 important functions:**

- Pre-filling of the cylinders from the storage bottle battery by overflow until pressure equilibrium
- Filling of the diving cylinders up to the filling pressure directly from the compressor
- Refilling the storage bottle battery to the max. storage pressure

The automatic unit consists of a pressure retention and check valve with integrated pressure sensor that switches off the compressor unit on or off in each case. When this automatic unit is used, a cascade filling connection is superfluous. The two pressure gauges are used for checking the preliminary and back pressure. The pressure sensor is used for controlling the compressors.

# AUTOMATIC SELECTOR UNIT WITH PRESSURE SWITCH OR PRESSURE SENSOR FOR B-CONTROL.

## TECHNICAL DATA

- **Transition:** DN4
- **Operating pressure:** PN350 bar
- **Adjustment range:** Pressure relief valve / pressure retention valve: 100 - 350 bar
- **Dimensions:** W x H x D: 400 x 250 x 150 mm

## CONNECTIONS:

- **Input:** G $^{3}/_{8}$, connection for either Ø 8 mm or Ø 10 mm pipe
- **Output:** Ø 8 or Ø 10 mm

## SCOPE OF DELIVERY

- The unit is completely piped up and ready to connect

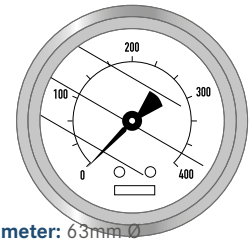
| Designation | Order number |
|---|---|
| Automatic selector unit with pressure sensor N25421, up to 350 bar, B-Control and pressure retention valve 80751 | 82116-KD |
| Automatic selector unit with pressure switch N4526, up to 350 bar, BC2/BC6 or MV (without B-CONTROL/COMP-TRONIC) and pressure retention valve 80751 | 82116-S02 |
| Automatic selector unit with pressure sensor N25421, up to 350 bar, B-CONTROL and pressure retention valve 80751, stainless steel | 82116-S03 |
| Automatic selector unit with B-CONTROL pressure sensor, up to 420 bar | 82117 |
| Automatic selector unit with pressure switch, up to 350 bar and Tescom pressure retention valve | 062796 |
| Automatic selector unit with pressure sensor N19999 for COMP-TRONIC, up to 350 bar and Tescom pressure retention valve | 072862 |
| Automatic selector unit with 2 COMP-TRONIC pressure sensors, up to 350 bar | 074875 |

# PRESSURE GAUGE

The pressure gauges operate according to the Bourdon tube principle. They are hermetically sealed, filled with glycerine and have internal pressure compensation. We recommend these pressure gauges if there are high dynamic loads, pressure peaks, vibrations and pulsations. The glycerine fill considerably reduces the effects of loads. High display accuracy, stable pointer position and a long service life are the result. The hermetically sealed design prevents condensation from forming on the inside, as well as the penetration of aggressive atmosphere that can lead to corrosion damage. The sturdy stainless steel housing made of CrNi steel has a pressure release opening that is closed with a plastic cap.

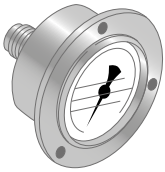
## TECHNICAL DATA

- **Pressure range:** from -1 to 600 bar depending on version
- **Pressure display:** in bar and psi
- **Accuracy class:** 1.6
- **Medium:** Air, gases and oils
- **Temperature range:** from -25 to +60°C
- **Pressure connection:** R 1/4"
- **Safety version:** DIN 16007
- **For front panel mounting (with front ring) required hole diameter:** 63mm Ø




## MATERIAL

- **Connection:** Brass
- **Housing:** Cr Ni steel
- **Front ring:** Cr Ni steel
- **Measuring device:** Cu alloy



**Connection at rear**

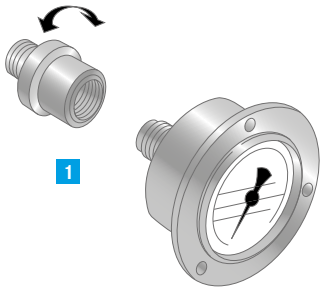
**Connection at bottom**

**The pressure gauges can be used for air, methane, noble gases as well as for suitable oils. INFO for pressure gauge selection! The pressure to be measured should be in the range from 10-70% of the final scale value!**

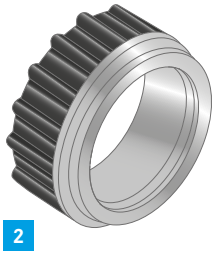
# PRESSURE GAUGE SELECTION

| Pressure range | Connection | | Front ring | Glycerine fill | Order number |
|---|---|---|---|---|---|
| bar | bottom | rear | | Damping | |
| -1 to 1.5 | - | Yes | Yes | Yes | N3865 |
| 0-10 | - | Yes | Yes | Yes | N16758 |
| 0-16 | - | Yes | Yes | Yes | N1269 |
| 0-16 | - | Yes | - | Yes | N22331 |
| 0-25 | - | Yes | Yes | Yes | N1270 |
| 0-40 | - | Yes | Yes | Yes | N18041 |
| 0-60 | - | Yes | Yes | Yes | N15543 |
| 0-100 | - | Yes | Yes | Yes | N1271 |
| 0-160 | - | Yes | Yes | Yes | N1273 |
| 0-250 | - | Yes | Yes | Yes | N7673 |
| 0-315 | Yes | - | - | - | N1315 |
| 0-400 | - | Yes | - | Yes | N22330 |
| 0-400 | - | Yes | Yes | Yes | N2623 |
| 0-400 | Yes | - | - | - | N4101 |
| 0-600 | Yes | - | - | Yes | N16872 |
| 0-600 | - | Yes | - | Yes | N17062 |
| 0-600 | - | Yes | Yes | Yes | N17351 |

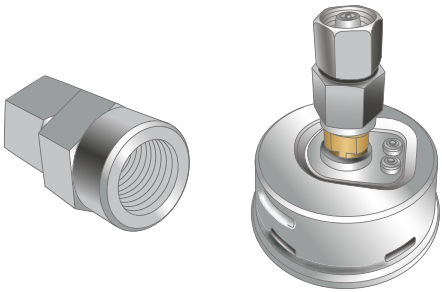
# SCREWED FITTING FOR PRESSURE GAUGE




| Designation | Order number |
|---|---|
| Screwed fitting for pressure gauge G1/4 to 6-S pipe connector | N3569 |




| Designation | Order number |
|---|---|
| Plastic cap for pressure release opening | N26664-KD |
| 2. Rubber protection cap only for pressure gauges with connection at bottom! | N15985 |



| Designation | Order number |
|---|---|
| Screwed fitting for pressure gauge 6-S / G1/4 | N29858 |

# NOTES

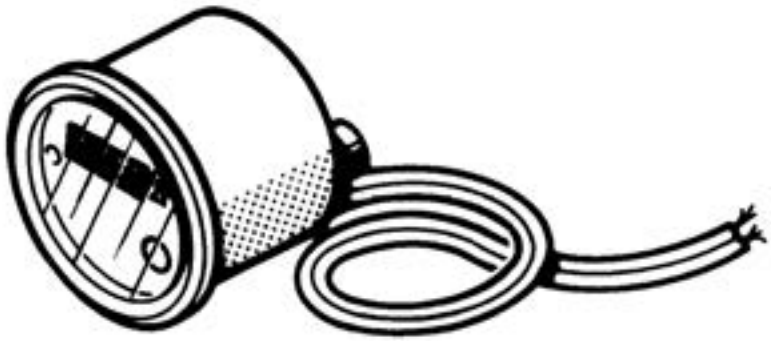
# OPERATING HOURS COUNTER

## OPERATING HOURS COUNTER, ELECTRIC

Operating hours counter, recommended for electrically operated compressor units.

## SCOPE OF DELIVERY

- Counter with clamping bracket for front plate mounting.



| Designation | Dimensions | Order number |
|---|---|---|
| Operating hours counter 230 V, 60 Hz | 50.2 x 25.2 mm | N21791 |
| Operating hours counter 24 VDC | 92 x 92 mm | N20785 |
| Operating hours counter 230 V, 50 Hz | Ø 61 mm | N3263 |
| Operating hours counter 230 V, 60 Hz | Ø 61 mm | N3264 |
| Operating hours counter 12/24 V, direct current | Ø 60 mm | N1734 |
| Operating hours counter 24 V, 50/60 Hz | 56 x 56 mm | N23853 |
| Operating hours counter 230 V 60 Hz | Ø 50 mm | N22338 |
| Operating hours counter 230 V | 50.2 x 25.2 mm | N21791 |
| Operating hours counter 230 V | 45 x 45 mm or Ø 50 mm | N16208 |
| Operating hours counter 230 V | 45 x 45 mm or Ø 50 mm | N16625 |
| Operating hours counter 12 VDC | 48 x 24 mm | N18345 |
| Operating hours counter 24 V 50 Hz | 52 x 52 mm | N18365 |

## OPERATING HOURS COUNTER, MECHANICAL

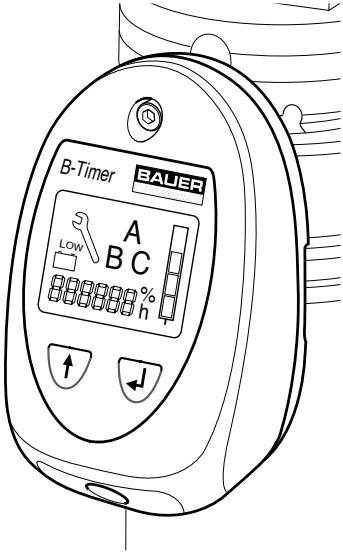
Vibration counter, recommended for compressor units with petrol or diesel engines without electrical power supply as well as for explosion-proof compressor units.

| Designation | Order number |
|---|---|
| Vibration counter petrol/diesel engines, 60 mm diameter | N3475 |

## OPERATING HOURS COUNTER – CARTRIDGE MONITORING, BATTERY-OPERATED

B-TIMER: electronic operating hours counter including cartridge monitoring, recommended in the breathing air application. Suitable for compressors with petrol/diesel and electric drive.

(More information on the B-TIMER can be found on page 16)

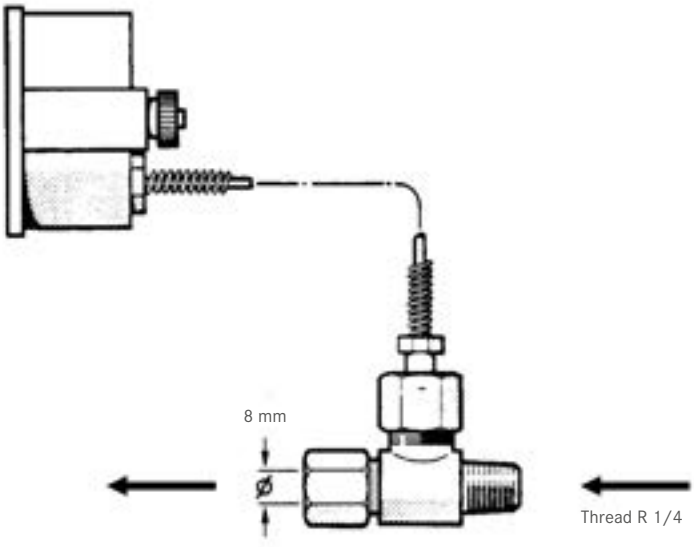


# THERMOMETER

Remote temperature gauge for displaying the compression temperature of the last stage (for BAUER UTILUS models up to KAP 180). Application range on the aftercooler with a pipe Ø 8 mm.

## TECHNICAL DATA

- **Housing:** Ø 60 mm flush-mounted with clamping bracket
- **Measuring range:** 0 - 200 °C
- **Length of capillary tube:** 1.5 m
- **Connection:** Thread R ¼




| Designation | Order number |
|---|---|
| Remote temperature gauge | 059125 |

# PRESSURE MONITORING

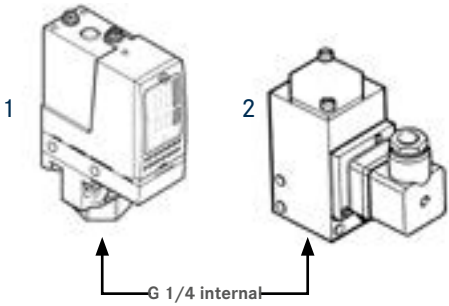
## PRESSURE SWITCHES

Pressure switches are devices for automatic pressure monitoring on compressors and pressure accumulators. When the set pressures of i.e. oil pressure. Intermediate and final pressure are reached, the electrical contact switches over.

The compact pressure switch used for typical filling operation is a piston pressure switch. It is used for monitoring the final pressure during filling (breathing air systems) in conjunction with a semi-automatic control. Switch-off pressure can be adjusted.

## TECHNICAL DATA

- **Switching frequency:** maximum 60 / min.
- **Contiguous load:** with alternating voltage max. 250 V / 5 A with direct current voltage max. 30 V / 5 A
- **Index of protection:** IP65
- **Switching accuracy:** +/-3% of the setting range
- **Temperature range:** -40 °C to +80 °C
- **Material of the contacts:** Silver
- **Working contact:** 1 changeover contact




| | Adjustment range | | Hysteresis | Voltage | Max. permitted pressure | | Order number |
|---|---|---|---|---|---|---|---|
| | bar / min. | bar / max. | bar | max. volt | continuous bar | intermittent bar | |
| 1 | 7 | 70 | 4.7 to 50 | 500 | 90 | 160 | N15014 |
| | 10 | 160 | 9.3 to 100 | 500 | 200 | 360 | N16361 |
| | 22 | 300 | 19.4 to 200 | 500 | 375 | 675 | N4527 |
| | 30 | 500 | 23.0 to 300 | 500 | 625 | 1125 | N4526 |
| 2 | 220 | 350 | 30 fixed | 250 | 400 | 400 | N1010 |

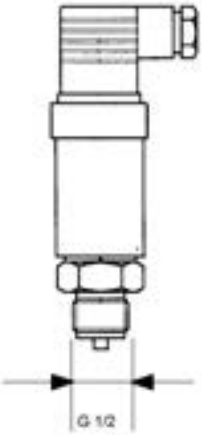
# PRESSURE TRANSDUCER

## PRESSURE TRANSDUCER FOR COMP-TRONIC

Pressure transducers are used instead of pressure switches in electronic controls with analogue inputs. The sensors are adapted to our COMP-TRONIC. The measured values of the pressure transducers are shown on the display in "bar" or "psi g", and can be evaluated as operating, maintenance, advance warning or fault messages.

## TECHNICAL DATA

- **Medium:** Air, gases
- **Material of the housing and parts in contact with the medium:** DIN17440-1.4404 (AISI 316 L)
- **Weight:** 0.3 kg
- **Linearity deviation (minimum value setting):** +/-0.2% FS
- **Hysteresis and reproducibility:** + / -0.1 % FS
- **Nominal output signal:** 1-5 VDC; 3-wire version
- **Supply voltage:** 10-30 VDC
- **Current consumption:** < 5 mA
- **Connection type:** Plug DIN43650
- **Cable version:** IP 67 – IEC 529
- **Temperature range:** -40 °C to +85 °C
- **EMC emission:** EN 50081-1
- **Accuracy:** typ. +/-0.3% FS; max. +/-1% FS




| Designation | Order number |
|---|---|
| Measuring range 0 - 25 bar | N19997 |
| Measuring range 0 – 100 bar | N19998 |
| Measuring range 0 – 400 bar | N19999 |
| Measuring range 0 – 600 bar | N20813 |
| Female fitting with pipe connection 6 mm | N20176 |
| Seal-edge ring (seal between sensor and connector) | N3081 |

# PRESSURE TRANSDUCER FOR B-CONTROL

The following pressure transducers are available for B-CONTROL: (Output signal 4-20 mA)

## TECHNICAL DATA

- **Medium:** Air, gases
- **Material of the housing and parts in contact with the medium:** DIN17440-1.4404 (AISI 316 L)
- **Weight:** 0.2 kg
- **Linearity deviation (minimum value setting):** + / -0.1 % FS
- **Hysteresis and reproducibility:** + / -0.1 % FS
- **Nominal output signal:** 4-20 mA
- **Supply voltage**: 12.5-28 VDC
- **Current consumption:** < 28 mA
- **Connection type:** Plug IEC 947-5-2 M12x1
- **Cable version:** IP 67 – IEC 529
- **Temperature range:** -40 °C to +85 °C
- **EMC emission:** EN 50081-1
- **Accuracy:** typ. +/-0.1% FS max. +/-5% FS


| Designation | Order number |
|---|---|
| Pressure transducer measuring range 0 to 10 bar | N25419 |
| Pressure transducer measuring range 0 to 25 bar | N35655 |
| Pressure transducer measuring range 0 to 100 bar | N25420 |
| Pressure transducer measuring range 0 to 400 bar | N25421 |
| Pressure transducer measuring range 0 to 600 bar | N25422 |
| Pressure transducer measuring range –1 to +1.5 bar | N25418 |
| Seal CU 1/4 | N4051 |

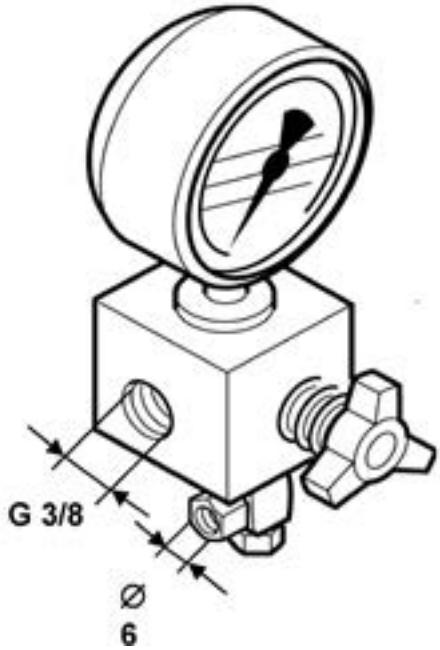
# VALVES

## BLEED VALVES

These assemblies are provided for installation in the main air flow. This makes it possible to depressurise pressurised filter housings so as to allow the system to be serviced.

## SCOPE OF DELIVERY

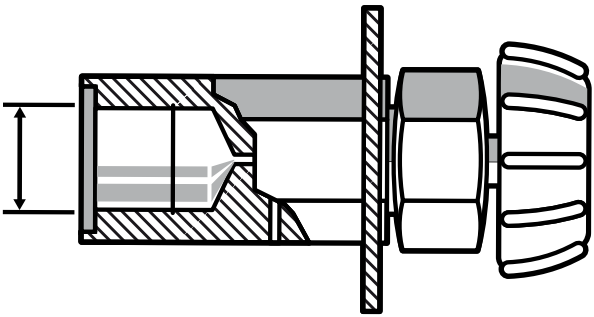
- Bleed valve complete with pressure gauge




| Designation | Operating pressure | Pressure gauge | Order number |
|---|---|---|---|
| | bar / max. | bar | |
| Bleed valve with pressure gauge | 420 | 0 – 600 | 064566 |
| Bleed valve with pressure gauge and check valve | 420 | 0 – 600 | 065839 |

## SCOPE OF DELIVERY

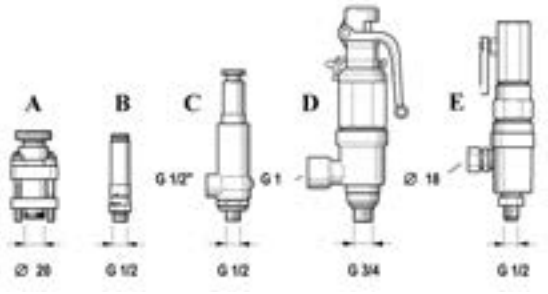
› Bleed valve only for bleeding, attachment to a covering



| Designation | Operating pressure | Connection thread | Bleed hole | Order number |
|---|---|---|---|---|
| | bar / max. | max. bar | mm ø | |
| Bleed valve for covering | 350 | G ⅜ internal | 1.5 | 061650 |
| Bleed valve with pressure gauge and check valve | 350 | G ¼ internal | 1.5 | 060374 |

# SAFETY VALVES, TYPE-TESTED WITH TÜV

BAUER safety valves monitor the pressure with absolute reliability – for your safety. Safety valves are used according to technical regulations to monitor pressure overshoots in pressure vessels. According to these regulations, they must be of sufficient size to prevent exceeding the permitted working overpressure by more than 10%.

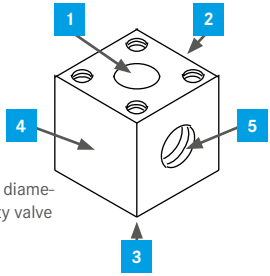



| Operating pressure | Nominal size | Blow-off rate | Connection | Figure / version | CE acc. to PED | Order number + pressure specification |
|---|---|---|---|---|---|---|
| bar | mm | $m^3/h$ | on - off | | DGRL 2014/68 EU | |
| 5 | | 75 | G¼ | | CE | 81801 |
| 9.9 | | 137 | G¼ | | CE | 81802 |
| 100-365 | 3 | 6 | G$^{3}/_{8}$ | A – ventable | — | 120541 |
| 100-365 | 5 | 60 | 20 mm Ø | | CE | 059410 |
| 8 | 10 | 250 | G½ | | CE | N19349 |
| 20 | 10 | 520 | G½ | B – ventable | CE | N1671 |
| 40 | 8 | 485 | G½ | | CE | N18505 |
| 2.6 – 4.5 | 10 | 105 – 160 | G½ - G½ | | CE | N26256 |
| 4.6 – 7 | 10 | 160 – 233 | G½ - G½ | | CE | N26257 |
| 7.1 – 11 | 10 | 233 – 348 | G½ - G½ | | CE | N26258 |
| 11.1 – 17 | 10 | 348 – 527 | G½ - G½ | | CE | N26259 |
| 17.1 – 25 | 10 | 527 – 762 | G½ - G½ | | CE | N26254 |
| 25.1 – 35 | 10 | 762 – 1056 | G½ - G½ | C – | CE | N26174 |
| 35.1 – 54 | 10 | 1056 – 1615 | G½ - G½ | gas-tight | CE | N26175 |
| 54.1 – 68 | 10 | 1615 – 2025 | G½ - G½ | ventable | CE | N26160 |
| 68.1 – 93 | 10 | 2025 – 2764 | G½ - G½ | | CE | N26253 |
| 93.1 – 121 | 10 | 2764 – 3588 | G½ - G½ | | CE | N26252 |
| 121.1 – 180 | 10 | 3588 – 5324 | G½ - G½ | | CE | N26233 |
| 180.1 – 215 | 6 | 2760 – 3294 | G½ - G½ | | CE | N27387 |
| 215.1 – 330 | 6 | 3294 – 5048 | G½ - G½ | | CE | N27394 |
| 330.1 – 370 | 6 | 5042 – 5779 | G½ - G½ | | CE | N27846 |
| 4.1 – 5.8 | 15 | 395 – 537 | G¾ - G1 | | CE | N26261 |
| 20.5 – 31 | 15 | 1723 – 2563 | G¾ - G1 | | CE | N26262 |
| 31.1 – 44 | 15 | 2563 – 3620 | G¾ - G1 | D – | CE | N26263 |
| 135.1 – 170 | 15 | 10,998 – 13,728 | G¾ - G1 | gas-tight | CE | N26264 |
| 175.1 – 200 | 15 | 13,700 – 16,100 | G¾ - G1 | ventable | CE | N26265 |
| 200.1 – 230 | 15 | 7780 – 8940 | G¾ - G1 | | CE | N26820 |
| 230.1 - 250 | 15 | 8940 – 9720 | G¾ - G1 | | CE | N26821 |
| 245 – 315 | 6 | 1200 – 1550 | G½ | E – | CE | N17067 |
| 190 – 245 | 6 | 950 – 1150 | G½ | gas-tight | CE | N17068 |
| 315 – 390 | 6 | 1550 – 1900 | G½ | ventable | CE | N16778 |
| 390 – 525 | 6 | 1900 – 2200 | G½ | | CE | N17066 |

**When ordering, please specify the pressure setting and state whether TÜV acceptance is required.**

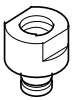
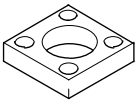
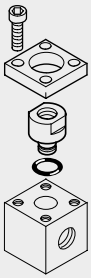
# NOTES

# SAFETY VALVE ADAPTER




20 mm is the lower pin diameter of the 059410 safety valve

| Safety valve adapter | 1 | 2 | 3 | 4 | 5 | Top thread or hole | Bottom thread or hole | Note | Accessories | Order number |
|---|---|---|---|---|---|---|---|---|---|---|
| **63325**  **300bar** | 20 mm Ø | 1/4 Int. thread | 1/4 Int. thread | ● | ● | 2xM8 diagonal | 2xM6 diagonal | only for 059410 SIV | M8x60 socket head screw for 059410 O-ring | N19555 N4882 |
| **67798**  **500bar** | 20 mm Ø | 1/4" internal thread | ● | 1/4" internal thread | ● | 4xM8 | 4xM8 | | | |
| **68520**  **420bar** | 20 mm Ø | 3/8 int. thread | ● | 3/8 int. thread | ● | 4xM8 | 4xM8 | | | |
| **72341**  **360bar** | 20 mm Ø | 3/8 int. thread | 3/8 int. thread | 3/8 int. thread | 1/4 | 2xM8 diagonal | ● | only for 059410 SIV | Socket head screw M8x60 for 059410 O-ring | N19555 N4882 |
| **128182**  **500bar** | 20 mm Ø | 1/4" internal thread | 1/4" internal thread | 1/4" internal thread | ● | 4xM8 | 4xM8 | | | |
| **75282** NIRO!  **365bar** | 20 mm Ø | ● | 3/8" external thread | ● | ● | 2xM8 diagonal | ● | only for 059410 SIV NIRO ! | Socket head screw M8x60 for 059410 O-ring | N19555 N4882 |
| **64013**  **350bar** | 3/8 int. thread | ● | 20 mm Ø | ● | ● | 2x8.5Ø diagonal | ● | For SIV with 3/8" external thread to 20 mm Ø | Socket head screw M8x25 O-ring | N19548 N4882 |
| **064038-KD** Like 64013, only complete with O-ring N4882 and 2 socket head screws N19548 | 3/8 int. thread | ● | 20 mm Ø | ● | ● | 2x8.5Ø diagonal | ● | For SIV with 3/8" external thread to 20 mm Ø | Socket head screw M8x25 O-ring | N19548 N4882 |
| **90237**  **350bar** | ● | ● | 20 mm Ø | ● | ● | 2x8.5Ø diagonal | ● | Blind flange | Socket head screw M8x25 O-ring | N19548 N4882 |
| **090318** As for 90237 , but complete with O-ring N4882 and 2 socket head screws N19548 | ● | ● | 20 mm Ø | ● | ● | 2x8.5Ø diagonal | ● | Blind flange | Socket head screw M8x25 O-ring | N19548 N4882 |

| Adapter 20mmØ | 1 | | 3 | | | Hole | Examples | Note | Accesso-ries | Order number |
|---|---|---|---|---|---|---|---|---|---|---|
| **67797**  **350bar** | 1/2 Int. thread | ● | 20 mm Ø | ● | ● | ● |  | | O-ring | N4882 |
| **64118**  **350bar** | 3/4 Int. thread | ● | 20 mm Ø | ● | ● | ● |  | Mainly used for Leser valves | O-ring | N4882 |
| **64119**  | ● | ● | ● | ● | ● | 4x8.5Ø | ● | | Socket head screw M8x25 | N19548 |
| **N4882**  | | | | | | | | O-ring, also for 059410 safety valve | | |
| **N19548**  | | | | | | | | Socket screw M8x25 | | |
| **Installation**  | | | | | | | | Important!<br><br>Always use 4 screws for assembly. | | |

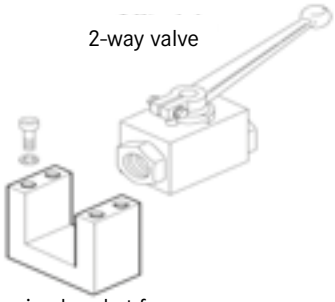
Attention! All images are for illustrative purposes only and may differ from the original!

# BALL VALVES

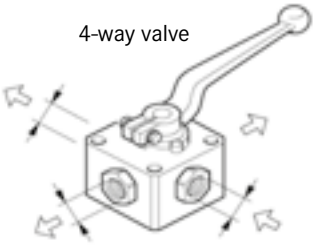
## SHUT-OFF BALL VALVES

Ball valves are characterised by their favourable, linear flow, and permit high flow rates. The seals are also suitable for oil-free and dry air. The switching handle makes the OPEN-CLOSED position visible and is easy to operate. The switching handle is supplied.
**Temperature of the medium: -20 °C to +100 °C.**

If shut-off valves have developed a leakage over time, they can be repaired using the repair kits described below.




fastening bracket for 2-way valve

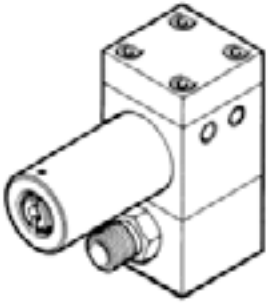



| Designation | Thread | DN | | L | B | Repair kits | Order number |
|---|---|---|---|---|---|---|---|
| Block ball valve | | mm | bar | mm | mm | | |
| 2-way valve | G 3⁄8 | 10 | 350 | | | | N26450 |
| 2-way valve | G ¼ | 6 | 350 | | | | N26449 |
| 4-way valve with X-hole | G 1⁄8 | 3 | 400 | 55 | 45 | N6452 | N3352 |
| 3-way valve with L-hole | G ¼ | 6 | 400 | 82 | 70 | N6485 | N3045 |
| 4-way valve with X-hole | G ¼ | 6 | 400 | 70 | 55 | N6486 | 55241 |
| 2-way valve | G ¼ | 6 | 500 | 50 | 25 | | N26462 |
| 2-way valve | G 3⁄8 | 10 | 500 | 60 | 30 | | N26463 |
| 2-way valve | G ½ | 12 | 500 | 75 | 35 | | N4027 |
| Shut-off ball valve for oil drain | G ½ | 122 | | | | | N25638 |
| Optional | | | | | | | |
| spare part sealing screw for N25638 | | | | | | | N29199 |
| Fastening bracket for two-way valve N26462 (G¼) 500 bar | | | | | | | 87476 |
| Fastening bracket for two-way valve N26449 (G¼) 350 bar | | | | | | | 12546 |

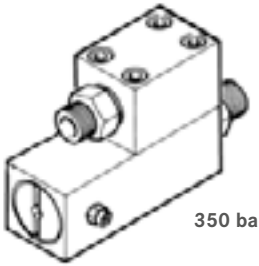
# PRESSURE MAINTAINING VALVES

The pressure maintaining valves provide for correct and operationally safe function of the air and gas compressors as well as the air and gas purification systems.
Furthermore, these reduce the dynamic pressure load on the final oil/water separator and filter pressure vessels.
We recommend pressure retention valves should be checked every 500 operation hours or once a year to ensure they are functioning correctly. Every 1000 operating hours or every 2 years, renew the internal components (e.g. seals, sleeves, O-rings and pistons).

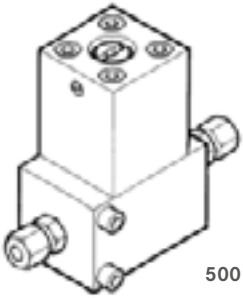
**Please also refer to our maintenance kits.**



**400 bar**



**350 bar**



**500 bar**

# PRESSURE MAINTAINING VALVES

| Operating pressure | Setting range | Outlet pipe | Remarks | Order number |
|---|---|---|---|---|
| bar / max. | bar | mm | | |
| 150 | 100 | 8 mm | | 062516 |
| 150 | 100 | 8 mm | | 071043-KD |
| 350 | 160 | G ¼ | for P21 | 78538 |
| 350 | 240 | 8 mm | | 063838-KD |
| 350 | 240 | 8 mm | AMAG | 065469-KD |
| 350 | 240 | 10 mm | Japan | 068385 |
| 350 | 240 | 8 mm | | 075330 |
| 350 | 240 | 8 mm | only oxygen | 075413-KD |
| 350 | 240 | 8 mm | AMAG | 090062-KD |
| 350 | 240 | 8 mm | P-filter | 80751 |
| 350 | 240 | 8 mm | CNG | 81401 |
| 350 | 240 | ¼ NPT | NPT vers. | 057351 |
| 350 | 240 | G ¼ | Diving | 80760 |
| 350 | 240 | | Japan | 80804 |
| 350 | 240 | 8 mm | | 80815 |
| 400 | 270 | 10 mm | | 056705 |
| 400 | 270 | 12 mm | | 060510 |
| 500 | 340 | 6 mm | PURE AIR | 071386 |
| 500 | 340 | 8 mm | | 068275 |

# PRESSURE REDUCERS

BAUER pressure reducers achieve excellent control precision in high-pressure technology for medium and relatively high flow rates, because of the valve design with pressure relief.

The regulators are characterised by a lag-free response, they are largely insensitive to intake pressure fluctuations, leak-tight on zero flow rate, have a high wear resistance and thus guarantee a long service life. All other possible changes to the material such as corrosion are avoided. In this way, you maintain the precision and function without impairment. The control is not dependent on temperature, because spring-loaded pressure reducers are used. An integrated overflow valve allows the secondary pressure to be reduced in the closed pressure system.
Pressure reducers are used for reducing the pressure of the medium from a higher to a lower level, as a result of which a corresponding flow rate is set based on the particular valve structure; furthermore, they reduce the pilot pressure from a monitoring unit for controlling a dome pressure reducer (secondary pressure).

## DESIGN:

The housing and spring housing are produced from Dural or aluminium bronze; the valve spindle and valve seat are stainless steel. A non-slip dial is used for infinitely variable pressure setting.

## NOTE:

To safeguard the secondary pressure, we recommend a BAUER safety valve should be installed in the pressure line without fail; refer to the "Safety valves" chapter for the product description and order numbers. The pressure setting must be to the nominal pressure of the consumer, e.g. the distributor station. To avoid damage by particles, we recommend fitting a suitable particulate filter ≤ 20 µm on the inlet side e.g. order number 060490.

## EXPLANATION:

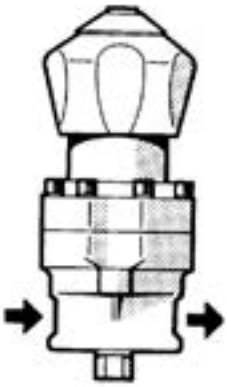
Primary pressure is the inlet pressure before the pressure reducer. Secondary pressure is the outlet pressure after the pressure reducer. This information is necessary to identify the correct article in your order.

# PRESSURE REDUCERS

Pressure reducer for installation in lines and control panels. High control accuracy. When ordering, please specify the required primary and secondary pressure as well as the order number. Generally, it is essential to fit a particulate filter at the inlet of the pressure reducer. Recommended filter: Particulate filter N3635.

## TECHNICAL DATA

- **Medium:** Air, non-aggressive gases (N2 + noble gases)
- **Design:** Housings and spring housings are made of Dural or aluminium bronze produced, the piston rings from aluminium bronze. The valve spindle and valve seat are from stainless steel. A grippy dial is used for infinitely variable pressure setting.
- **Temperature range of the medium:** -10 °C to +100 °C
- **Pressure range:** Primary pressure: 250 or 420 bar
  Secondary pressure: 0.1 to 280 bar
- **Connection:** G 3⁄8 internal primary and secondary sides
- **Dimensions:** Height: 200 mm, Ø: 80 mm



| Connection | Primary pressure | Secondary pressure | Air flow rate* | Repair kits | Order number |
|---|---|---|---|---|---|
| | bar / max. | bar | $m^3$/min | | |
| G 3⁄8 | 250 | 0.1 – 50 | 7.4 | On request | N4795 |
| G 3⁄8 | 250 | 0.1 – 105 | 14.5 | On request | N4794 |
| G 3⁄8 | 420 | 0.1 – 11 | 1.6 | On request | N4796 |
| G 3⁄8 | 420 | 0.1 – 50 | 7 | N 6487 | N4797 |
| G 3⁄8 | 420 | 0.5 – 140 | 16 | On request | N4798 |
| G 3⁄8 | 420 | 28 – 280 | 32 | N6292 | N3967 |
| Optional | | | | | |
| Particulate filter | | | | | N17325 |
| Pressure reducer for breathing air systems | | | | | N21826 |

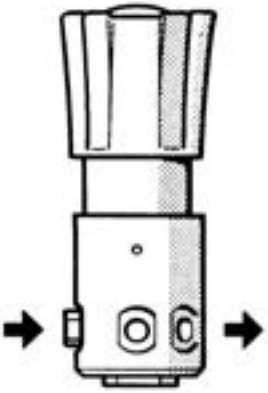
* At max. primary pressure and max. secondary pressure, in relation to +20 °C and 1 bar absolute

# PRESSURE REDUCER AIR, GASES

Pressure reducer for installation in lines and control panels. High control accuracy. When ordering, please specify the required primary and secondary pressure as well as the order number.
Recommended filter: We recommend the BAUER particulate filter N17325; with its filter fineness of 20 µm, it reliably traps particles and thus guarantees the long service life of the pressure reducer.

## TECHNICAL DATA

- **Medium:** Air, gases
- **Design:** Housing and spring housing made of aluminium alloy. Pistons made of aluminium bronze, membrane of metal.
- **Pressure release valve, valve seat:** Soft plastic (Peek). The version with a dial is recommended for infinitely variable pressure setting with sealed secondary pressure, available at extra cost.
- **Temperature range of the medium:** -20 °C to +70 °C
- **Pressure range:** Primary pressure: 465 bar Secondary pressure: 1.5 to 410 bar
- **Connection:** G 3⁄8 internal primary and secondary sides
- **Dimensions:** Height: 200 mm, Ø: 70 mm, Ø: 90 mm (handwheel)



| Primary pressure | Secondary pressure | Air flow rate* | Repair kits | Order number |
|---|---|---|---|---|
| bar / max. | bar | $m^3$/min | | |
| 465 | 1.5 – 52 | approx. 7.5 | N24264 | N15859 |
| 465 | 34 - 240 | approx. 6.1 | N21795 | N15860 |
| 465 | 207 – 410 | approx. 4.4 | N24265 | N15861 |

* At 420 bar primary pressure and max. secondary pressure in relation to +20 °C and 1 bar absolute

# PISTON PRESSURE REDUCER AIR

The valve seats are protected by a 20 µ particulate filter. A non-slip dial for infinitely variable pressure setting. A mounting is required for installation in control panels. When ordering, please specify the required primary and secondary pressure as well as the order number.

## TECHNICAL DATA

- **Medium:** Air
- **Design:** Housing made of anodised aluminium, valve seat of bronze and stainless steel. Seals made of Viton.
- **Temperature range of the medium:** -10 °C to +100 °C
- **Pressure range:** Primary pressure: max. 420 bar
- **Secondary pressure:** 0.1 to 350 bar
- **Air flow rate:** 155Nm³/h, 420 bar
- **Connection:** ¼ NPT primary and secondary sides
- **Dimensions:** Height: 140 mm, Ø: 57 mm

| Designation | Air flow rate* | Order number |
|---|---|---|
| | m³/hrs. | |
| Pressure reducers | 155 | N21826 |
| Mounting for pressure reducer | | 74039 |
| Repair kit for pressure reducer | | N23086 |

| Optional: Designation | Number of | Pipe diameter | Connection thread | Order number |
|---|---|---|---|---|
| Straight male connector | 2 | 6 S | ¼NPT | N20264 |
| Union nut | 2 | 6 S | | N3610 |
| Cutting ring | 2 | 6 S | | N3663 |
| Straight male connector | 2 | 8 S | ¼ NPT | N20266 |
| Union nut | 2 | 8 S | | N3608 |
| Cutting ring | 2 | 8 S | | N3609 |
| Screw plug | 2 | | ¼ NPT | N4472 |

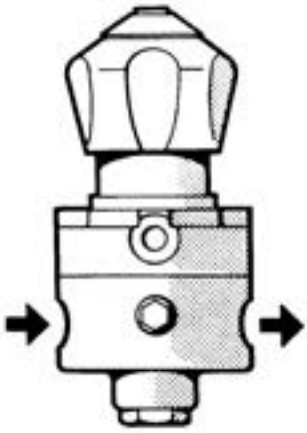
# MEMBRANE PRESSURE REDUCER

Pressure reducer for installation in lines and control panels. High control accuracy and non-slip dial for infinitely variable pressure setting. Recommended filter: Particulate filter N3635. When ordering, please specify the required primary and secondary pressure as well as the order number.

## TECHNICAL DATA

- **Medium:** Air, gases
- **Design:** Housing made of Dural aluminium,

  Spring housing of aluminium,
  Valve seat and cone made of stainless steel with
  Teflon coating, membrane of Dural / Perbunan
- **Temperature range of the medium:** -10 °C to +100 °C
- **Connection:** G ¾ internal primary and secondary sides
- **Dimensions:** Height: 200 mm, Ø: 83 mm
- **Weight:** approx. 1.8 kg



| Primary pressure | Secondary pressure | Air flow rate* | Repair kits | Order number |
|---|---|---|---|---|
| bar / max. | bar | $m^3$/min | | |
| 25 | 0.1 – 1 | 0.75 | N29705 | N22531 |
| 42 | 0.1 - 1 | | N26001 | N23296 (CNG) |
| 42 | 0.3 – 5 | 3.5 | | N17612 |
| 42 | 0.5 – 11 | 6.0 | | On request |
| 42 | 0.5 – 25 | 14.0 | | N21940 |
| 42 | 10 – 31 | 11.0 | | N21106 |
| 60 | 0.1 – 1 | 1.0 | N6291 | N3632 |

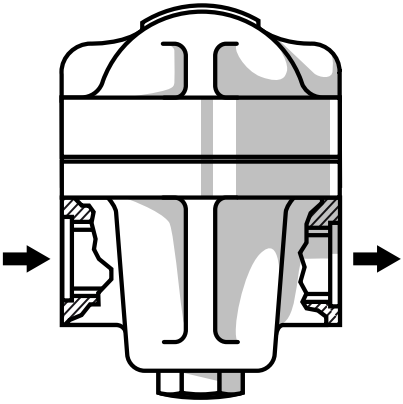
# DOME PRESSURE REDUCERS

Direct-action dome pressure reducer for installation in lines. Soft-skin seal – tight closing at zero flow rate. Recommended filter: N4817 for PN420. We recommend the BAUER particulate filter N4817; with its filter fineness of 20 µm, it reliably traps particles and thus guarantees the long service life of the pressure reducer.

**When ordering, please specify the required primary and secondary pressure as well as the order number.**

## TECHNICAL DATA

- **Medium:** Air, gases
- **Design:** Housing and dome made of forged aluminium bronze. Valve spindle and valve seat made of stainless steel
- **Ambient temperature:** +5 °C to +45 °C
- **Temperature range of the medium**: -20 °C to +100 °C, in special version down to -50 °C



| Primary pressure | Secondary pressure | Air flow rate | Height | Diameter | Screw-in thread | Repair kits | Order number |
|---|---|---|---|---|---|---|---|
| bar / max. | bar | m³/min | mm | mm | inch | | |
| 420 | 0.1 – 280 | 160 | 160 | 120 | G 1 | N6294 | N25191 |

1 At max. secondary pressure in relation to +20 °C and 1 bar absolute

# HIGH-PRESSURE REDUCING UNIT

Pressure reduction on outlet side
For wall mounting
For stationary applications
Dimensions with ball valves: approx. 580 mm x 250 mm x 224 mm (WxHxD)

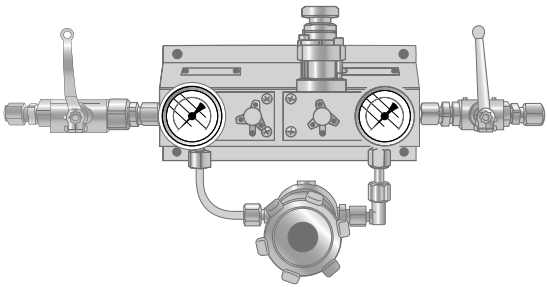
## SCOPE OF DELIVERY (COMPLETELY MOUNTED ON WALL PANEL)

- 2x ball valves
- 1x pressure gauge on inlet side
- 1x pressure gauge on outlet side
- 1x pressure reducer
- 1x safety valve (setting value depends on required outlet pressure!)
- 2x bleed valve
- 1x panel for wall mounting

These high-pressure reducing stations cannot be used for intake pressure reduction because of the technical configuration! The outlet pressure setting should only be adjusted rarely! (Not intended for continuous adjustment).

**Permitted for the following media**
Air, nitrogen, helium, argon.

AIR N2 HE AR

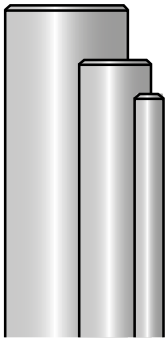


| Input pressure | Output pressure | Comment | Order number |
|---|---|---|---|
| bar / max. | from / to | | |
| 365 | 5-40 | | 077838-V001 |
| 365 | 41-100 | | 077838-V002 |
| 365 | 101-220 | | 077838-V003 |
| 365 | 221-350 | | 077838-V004 |
| 365 | 41-100 | Stainless steel design | 077838-V005 |
| 365 | 41-230 | Higher flow volume | 077838-V006 |

When ordering, you must specify the required maximum outlet pressure!

# PRECISION STAINLESS STEEL PIPE

Stainless steel pipes offer the best protection against corrosion in the piping system.



## TECHNICAL DATA

- **External diameter:** from 6 – 42 mm
- **Internal diameter:** from 3 – 38 mm
- **Lengths:** 3 m standard, 6 m on request
- **Wall thickness tolerance:** Class T1 acc. to DIN 2462
- **Material:** 1.4541
- **Available lengths:** Standard 3 m
  6 m on request (minimum order 15 pipes)

## IMPORTANT INFORMATION

The pressure information in the table below (page 95) has been calculated acc. to DIN 2413 application range I for 20 °C room temperature. At higher temperatures, only a reduced pressure loading is permitted, which can be calculated by means of a calculation factor.
The guidance value for the flow speed in pipes is 6 – 15 m/s
Material coefficient: K = 235 N/mm² safety factor: S 1.5

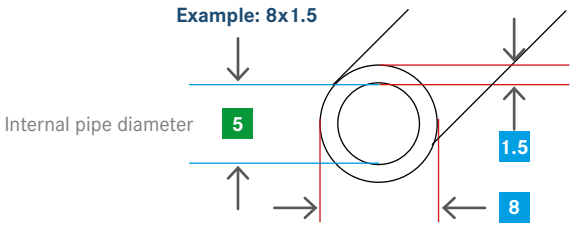
**Example with 50 °C pipe temperature and 200 bar pressure:**
Factor = 0.945, which means: 200 bar x 0.945 = **189 bar max. pressure**

**Example with 100 °C pipe temperature and 200 bar pressure:**
Factor = 0.885, which means: 200 bar x 0.885 = **177 bar max. pressure**
See DIN 17440 for the exact calculation

## PRECISION STAINLESS STEEL PIPES

| mm/bar Ø/max. | 120 | 135 | 140 | 165 | 170 | 180 | 205 | 220 | 297 | 345 | 385 | 425 | 450 | 540 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 6x1.0 | | | | | | | | | | | N3616 | | | |
| 6x1.5 | | | | | | | | | | | | | | N3617 |
| 8x1.0 | | | | | | | | | N3618 | | | | | |
| 8x1.5 | | | | | | | | | | | | N3619 | | |
| 8x2.0 | | | | | | | | | | | | | | N18356 |
| 10x1.0 | | | | | | | N3620 | | | | | | | |
| 10x1.5 | | | | | | | | | | N4699 | | | | |
| 10x2.0 | | | | | | | | | | | | | N17973 | |
| 12x1.0 | | | | | | | N15098 | | | | | | | |
| 12x1.5 | | | | | | | | | N3621 | | | | | |
| 12x2.0 | | | | | | | | | | | N16242 | | | |
| 12x3.0 | | | | | | | | | | | | | | N17118 |
| 15x1.0 | | | | N15130 | | | | | | | | | | |
| 15x1.5 | | | | | | | N3622 | | | | | | | |
| 16x2.0 | | | | | | | | | N15504 | | | | | |
| 18x1.0 | | | N15934 | | | | | | | | | | | |
| 18x1.5 | | | | | | | N15467 | | | | | | | |
| 20x2.5 | | | | | | | | | N20942 | | | | | |
| 20x3.0 | | | | | | | | | | N23672 | | | | |
| 22x1.5 | | | | | N15466 | | | | | | | | | |
| 22x2.0 | | | | | | | | N16255 | | | | | | |
| 28x1.5 | | N15836 | | | | | | | | | | | | |
| 28x2.0 | | | | | | N18278 | | | | | | | | |
| 42x2.0 | N17878 | | | | | | | | | | | | | |

Max. pressure values at 20 °C




Please note the correction calculation of the pressure based on the temperature.
See (Important information!) on page 90.

# PIPE CLAMPS

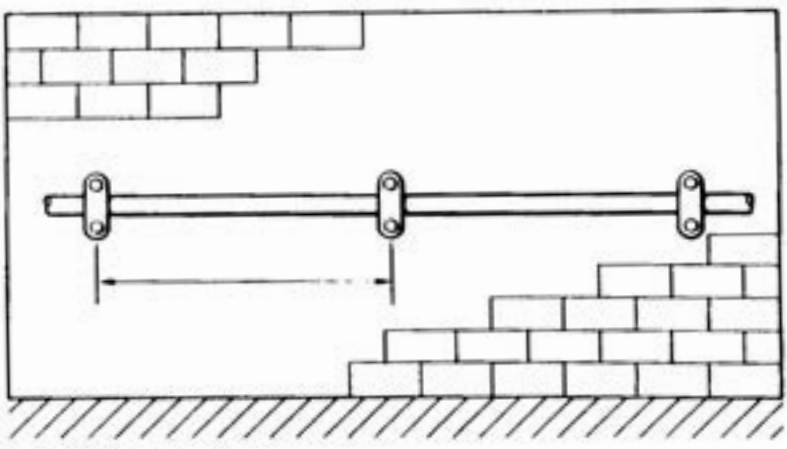
These parts are fastening elements for the piping to be routed.
The following versions can be used.

**Recommended clamp spacing for attachment to an immobile base:**

| Designation | Clamp spacing |
|---|---|
| Pipe Ø 6-12 mm | 0.9 m |
| Pipe Ø 15-22 mm | 1.2 m |

**Recommended clamp spacing for attachment to a vibrating base:**

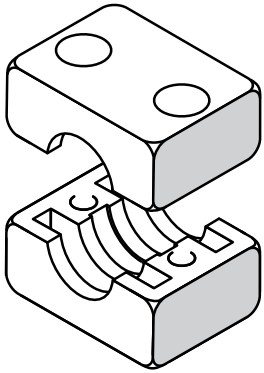
| Designation | Clamp spacing |
|---|---|
| Pipe Ø 6-12 mm | 0.45 m |
| Pipe Ø 15-22 mm | 0.6 m |



**Clamp spacing**

# PLASTIC CLAMPS

**For attaching individual pipes. Recommended for below 60 °C operating temperature.**

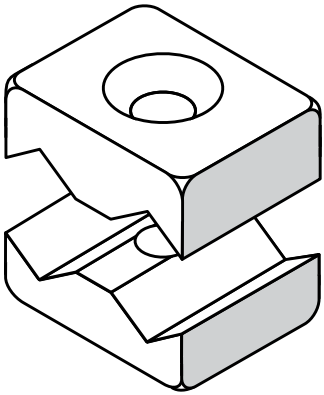


| Designation | Order number[1] |
|---|---|
| Plastic clamp for pipe Ø 6 mm | N27858 |
| Plastic clamp for pipe Ø 8 mm | N17270 |
| Plastic clamp for pipe Ø 10 mm | N17271 |
| Plastic clamp for pipe Ø 12 mm | N17272 |
| Plastic clamp for pipe Ø 15 mm | N15075 |
| Plastic clamp for pipe Ø 16 mm | N17577 |
| Plastic clamp for pipe Ø 18 mm | N17273 |
| Plastic clamp for pipe Ø 20 mm | N17274 |
| Plastic clamp for pipe Ø 22 mm | N17275 |
| Plastic clamp for pipe Ø 28 mm | N23679 |
| Mounting rail / C-rail | N23614 |
| Rail nut (M6) | N23613 |
| Screw M6 x 30 mm for N17269/N17270/N17271/N17272 | N19536 |
| Screw M6 x 35 mm for N15075/N17577/N17273 | N19537 |
| Screw M6 x 40 mm for N17274/N17275 | N19538 |
| Screw M6 x 45 mm for N23679 | N19539 |

1 You require two clamps in each case

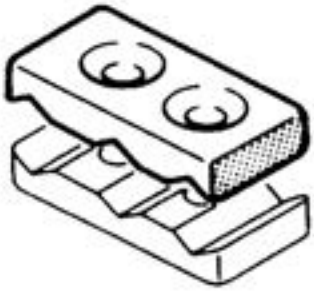
# ALUMINIUM CLAMPS

**For attaching 2 pipes:**



| Designation | Order number[1] |
|---|---|
| Pipe external Ø 6-10 mm | 13967 |

**For attaching 3 pipes:**

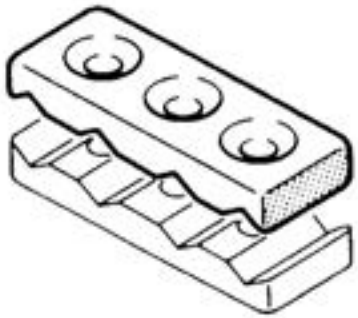


| Designation | Order number[1] |
|---|---|
| Pipe external Ø 6 - 10 mm | 55579 |

1 You require two clamps in each case

# ALUMINIUM CLAMPS

**For attaching 4 pipes:**



| Designation | Order number[1] |
|---|---|
| Pipe external Ø 6 - 10 mm | 55589 |

**Dowel for wall fastening:**

| Designation | Order number |
|---|---|
| Dowel Ø 6, L 30 | N24430 |
| Dowel Ø 8, L 40 | N24654 |
| Dowel Ø 10, L 50 | N3766 |
| Dowel Ø 12, L 60 | N24339 |
| Dowel Ø 14, L 75 | N17056 |

# HOSES

## ATTENTION: MAXIMUM OPERATING PRESSURE

Hoses are available for various pressure ranges, and also with different connectors.

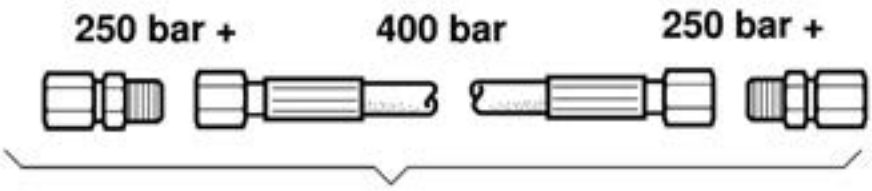
**Please note that the maximum permitted operating pressure depends on the individual part with the lowest pressure range.**

**Please comply with the specified application data!**

**Temperature range:** -10 °C / 14 °F to +50 °C / 122 °F.
**Ambient temperature:** +60 °C / 140 °F up to +80 °C / 176 °F permitted for short periods.
**Flow speed:** max. 10 m/s. For guidance values, see the tables section.

## CAUTION

Constant pressure and continuous load cycles in the hoses reduce the service life considerably. This application cannot be recommended. Please note that the application and test regulations are subject to the various regulations in the country where the hoses are used




**Permitted maximum pressure: 250 bar max.**

# HOSE BREAK PROTECTION

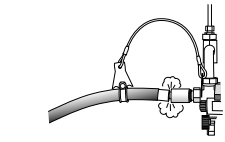
Filling hoses are often exposed to harsh conditions which can significantly increase their durability, such as: Excessively high or low temperatures, moisture, salty air, contamination of all kinds (e.g.: substances containing oil or solvents)

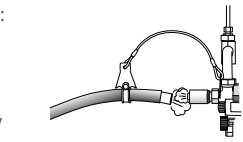
Incorrect or inadvertent handling such as: kinking, stretching, incorrect handling of the screwed fittings. Incorrect handling of breathing air cylinders. (e.g.: by allowing unsecured cylinders to fall over)

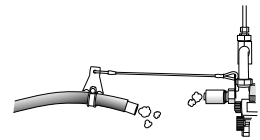
Everyone must be aware of the consequences of such a hose break. The sudden emergence of air and the whipping movements of the hose can cause very severe injuries! Danger of fatal injury!

Our robust hose break protection can be fitted in a matter of moments and offers additional safety.
The 5 mm thick steel cable makes it flexible, and allows it to be attached to the existing hose easily. For protection and better securing, the hose clamp is additionally provided with a protective rubber pad.

The system has been optimised for our current UNIMAM filling hoses, but is also suitable for other hose types with the same diameters.







## TECHNICAL DATA

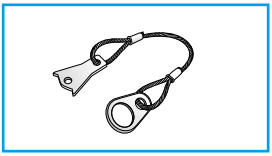
- **Length of wire rope:** 300 mm
- **Eyelet diameter:** 12 mm
- **For hose diameters from:** 10-13 mm
- **Spanner size for mounting the clamp:** 10 mm

## SCOPE OF DELIVERY FOR PROTECTING ONE HOSE

Two wire ropes with mounting accessories.
Order number: 178115

| Pre-assembled full-protection safety pin | Spare part number |
|---|---|
| **EXISTING HOSE IS REPLACED** | |
| LENGTH: 1 METRE | N2817-S07 |
| LENGTH: 1.50 METRE | N3351-S07 |

| Safety kit | Spare part number |
|---|---|
| **VOLUME: 2X N39198 WIRE CABLE, 2X N39199 FIXING CLAMP** | |
| RETROFIT OPTION USING THE EXISTING HOSE | 178115 |



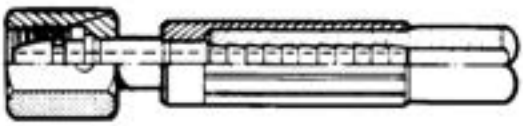
# FILLING HOSES

BAUER KOMPRESSOREN high-pressure connecting hoses are suitable for breathing air, flexible, have a hose protector and handle on the pressure gauge side, as well as being equipped with fittings made of stainless steel. All hoses and fittings are 100% pressure-tested, are subjected to a 20,000 cycle test and are certified accordingly. BAUER KOMPRESSOREN filling hoses have a very high permitted temperature range. Optionally available with pressure test certificate 10204-3.1B.

## TECHNICAL DATA

- **External diameter:** approx. 10 mm
- **Exterior coating:** perforated
- **Suitable for:** Air, helium, nitrogen, noble gases, UNIMAM hoses expressly suitable for breathing air
- **Resistant to ambient influences:** salty air, seawater, sunshine and fuels such as petrol, diesel oil
- **Material:** Fluoropolymer (FEP)
- **Temperature:** -40 °C to +100 °C
- **Length:** see table
- **Colour:** black
- **Permitted operating pressure:** 425 bar at 45 °C

M16x1.5



UNIMAM connector

# FILLING HOSES WITH UNIMAM CONNECTOR SWIVELING WHEN DEPRESSURIZED

| Length | Operating pressure | Connection thread | DN | Order number |
|---|---|---|---|---|
| mm | bar / max. | | mm | |
| 500 | 425 | M 16 x 1.5 | 5 | N4216 |
| 800 | 425 | M 16 x 1.5 | 5 | N41090 |
| 1000 | 425 | M 16 x 1.5 | 5 | N2817 |
| 1500 | 425 | M 16 x 1.5 | 5 | N3351 |
| 2000 | 425 | M 16 x 1.5 | 5 | N2818 |
| 3000 | 425 | M 16 x 1.5 | 5 | N2819 |
| 5000 | 425 | M 16 x 1.5 | 5 | N18397 |
| 6000 | 425 | M 16 x 1.5 | 5 | N3657 |
| 9000 | 425 | M 16 x 1.5 | 5 | N20724 |
| 10,000 | 425 | M 16 x 1.5 | 5 | N24614 |
| 12,000 | 425 | M 16 x 1.5 | 5 | N21707 |
| 15,000 | 425 | M 16 x 1.5 | 5 | N22730 |
| 20,000 | 425 | M 16 x 1.5 | 5 | N23084 |
| 25,000 | 425 | M 16 x 1.5 | 5 | N23146 |
| 30,000 | 425 | M 16 x 1.5 | 5 | N23147 |
| 50,000 | 425 | M 16 x 1.5 | 5 | N23396 |

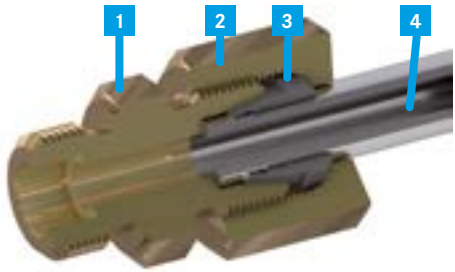
| | | | |
|---|---|---|---|
| O-ring for UNIMAM | | 6L-6S | N20755 |
| O-ring for UNIMAM | | 8L-8S | N20756 |
| O-ring for UNIMAM | M 16 x 1.5 | | N16632 |

# HIGH PRESSURE HOSES

| Length | Operating pressure | Connection thread | DN | Union nut | Order number |
|---|---|---|---|---|---|
| mm | bar / max. | | mm | | |
| 320 | 315 | M 12 x 1.5 | 4 | 6L/6L | N20743 |
| 500 | 315 | M 12 x 1.5 | 4 | 6L/6L | N3253 |
| 800 | 315 | M 12 x 1.5 | 4 | 6L/6L | N20744 |
| 320 | 315 | M 14 x 1.5; M 12 x 1.5 | 4 | 6S/6L | N20745 |
| 500 | 315 | M 14 x 1.5; M 12 x 1.5 | 4 | 6S/6L | N18319 |
| 800 | 315 | M 14 x 1.5; M 12 x 1.5 | 4 | 6S/6L | N18321 |
| 630 | 425 | M 16 x 1.5 | 5 | | N30443 |
| 320 | 450 | M 14 x 1.5 | 4 | 6S/6S | N18323 |
| 500 | 450 | M 14 x 1.5 | 4 | 6S/6S | N18320 |
| 800 | 450 | M 14 x 1.5 | 4 | 6S/6S | N18322 |
| 100 | 450 | M 14 x 1.5 | 4 | 6S/6S | N4822 |
| 500 | 450 | M 16 x 1.5 | 6 | 8S/8S | N3864 |
| 500 | | | 6 | 8L/8L | N19347 |

Explanation: L = light series, S = heavy series

# CUTTING RING SCREWED FITTING




1 Screwed fitting
2 Union nut
3 Cutting ring
4 Pipe

## THE APPLICATION RANGE FOR THE CUTTING RING SCREWED FITTINGS THAT WE USE:

- **Pipe diameter:** from 6 to 42mm
- **Pipe material:** steel, aluminium, stainless steel
- **Pressure range:** to 630 bar
- **Medium:** Air, gases, oils, suitable liquids
- **DIN:** always conform to the latest regulations

## QUALITY FEATURES

We exclusively use screwed fittings from leading manufacturers. Screwed fittings, nuts and cutting rings are supplied as standard in a steel version with phosphate coating, to protect against corrosion. Stainless steel version at extra cost. Please specify in your order!

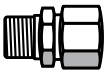
## INSTALLATION

Saw off the pipe at right angles, then slightly deburr the cut end and clean it. Push the union nut and cutting ring onto the pipe, insert into the cone of the screwed fitting, push up against the pipe and then tighten the union nut. Check the cutting of the cut edge following installation.

**IMPORTANT!**
Some of the pressures can be in excess of 600 bar, so incorrect installation represents a risk of fatal injury! Please comply with the precise installation instructions in our workshop manual! This also contains additional helpful tips and information about compressor technology.

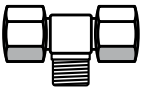
| | Order number |
|---|---|
| Workshop handbook | N26979 |

# OVERVIEW OF THE MOST COMMONPIPE FITTINGS

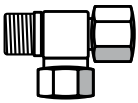


STRAIGHT MALE CONNECTOR (GES)

ANGLE MALE CONNECTOR (WES)

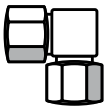


T-MALE CONNECTOR (TES)

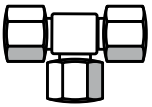


L-MALE CONNECTOR (LES)

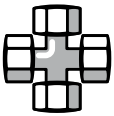
STRAIGHT PIPE CONNECTOR (GS)



ANGLE PIPE CONNECTOR (WS)

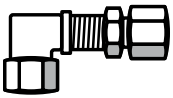


T-PIPE CONNECTOR (TS)



CROSS PIPE CONNECTOR (KV)

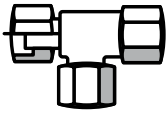
STRAIGHT BULKHEAD CONNECTOR (GSS)



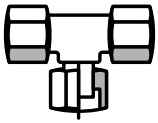
ANGLE BULKHEAD CONNECTOR (WSS)

WELD-ON PIPE CONNECTOR (ASS)

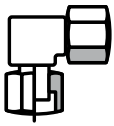
WELD-IN BULKHEAD CONNECTOR (ESS)



ADJUSTABLE L-PIPE CONNECTOR (ELS)



ADJUSTABLE T-PIPE CONNECTOR (ETS)

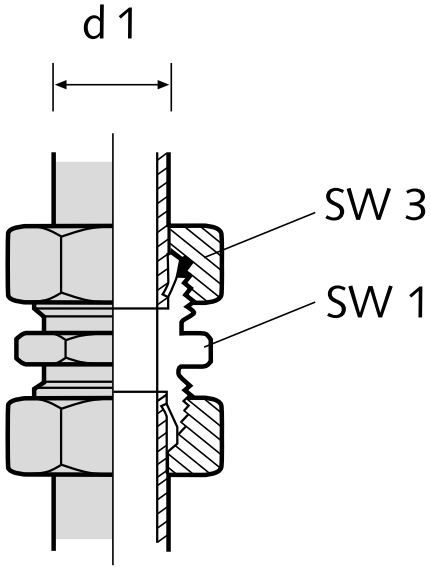


ADJUSTABLE ANGLE PIPE CONNECTOR (EWS)

ADJUSTABLE STRAIGHT PIPE CONNECTOR (EGES)

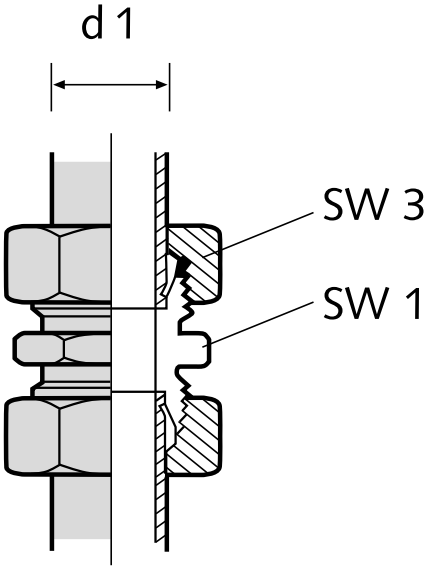
REDUCTION PIPE CONNECTOR (RED)

# STRAIGHT PIPE CONNECTORS (GS) NORMAL VERSION



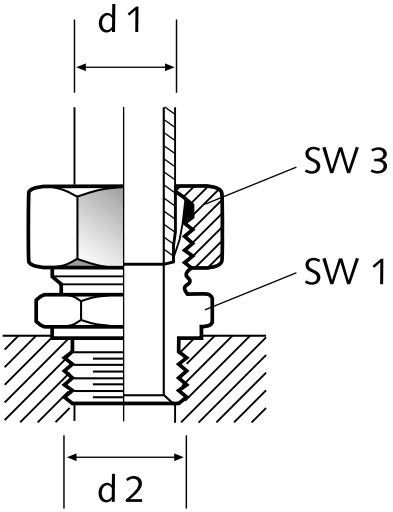

| PN | Pipe external Ø d1 | SW1 | SW3 | Order number |
|---|---|---|---|---|
| bar | mm | mm | mm | |
| 100 | 28 | 41 | 41 | N22487 |
| 160 | 18 | 27 | 32 | N20312 |
| 160 | 22 | 32 | 36 | N20313 |
| 250 | 6 | 12 | 14 | N20157 |
| 250 | 8 | 14 | 17 | N20379 |
| 250 | 10 | 17 | 19 | N20309 |
| 250 | 12 | 19 | 22 | N20310 |
| 250 | 15 | 24 | 27 | N20311 |
| 400 | 16 | 27 | 30 | N20347 |
| 400 | 20 | 32 | 36 | N20348 |
| 630 | 6 | 14 | 17 | N20168 |
| 630 | 8 | 17 | 19 | N20208 |
| 630 | 10 | 19 | 22 | N20190 |
| 630 | 12 | 22 | 24 | N20101 |

# STRAIGHT PIPE CONNECTORS (GS) STAINLESS STEEL VERSION



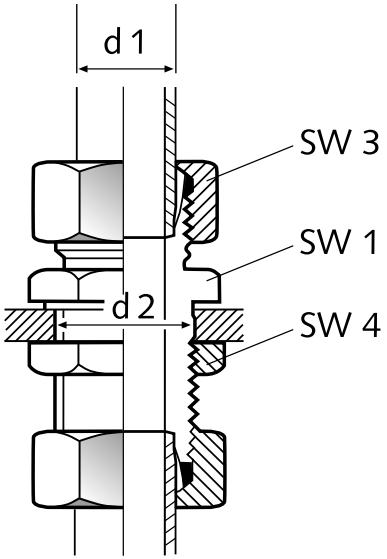

| PN | Pipe external Ø d 1 | SW1 | SW3 | Order number |
|---|---|---|---|---|
| bar | mm | mm | mm | |
| 40 | 20 | 32 | 36 | N24424 |
| 100 | 28 | 41 | 41 | N23640 |
| 160 | 18 | 27 | 32 | N20433 |
| 160 | 22 | 32 | 36 | N20426 |
| 250 | 6 | 12 | 14 | N20442 |
| 250 | 10 | 17 | 19 | N20584 |
| 250 | 12 | 19 | 22 | N20140 |
| 250 | 15 | 24 | 27 | N20436 |
| 630 | 6 | 14 | 17 | N20499 |
| 630 | 8 | 17 | 19 | N20585 |
| 630 | 10 | 19 | 22 | N23394 |
| 630 | 12 | 22 | 24 | N23387 |

# STRAIGHT MALE CONNECTORS (GES)



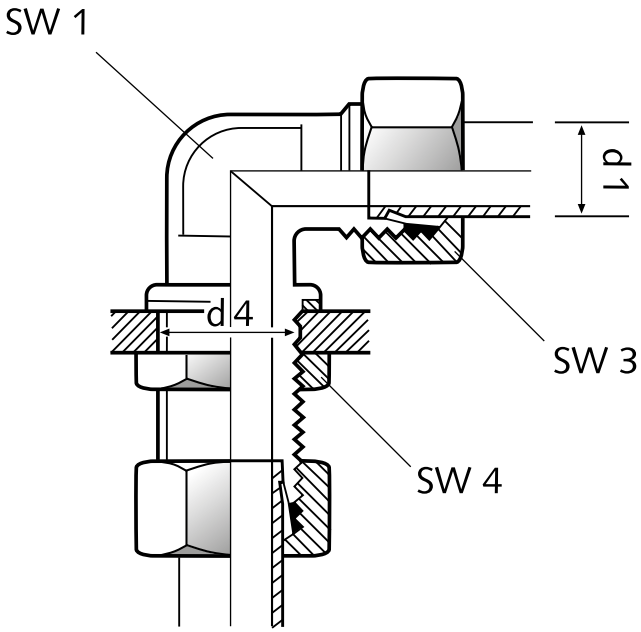

| PN | Pipe external Ø d1 | d2 | SW1 | SW3 | Order number for screwed fitting without seal |
|---|---|---|---|---|---|
| bar | mm | | mm | mm | |
| 100 | 28 | G 1 | 41 | 41 | N20308 |
| 160 | 18 | G ½ | 27 | 32 | N20013 |
| 160 | 22 | G ¾ | 32 | 36 | N20230 |
| 250 | 6 | G ⅛ | 19 | 14 | N20002 |
| 250 | 8 | G ¼ | 19 | 17 | N20014 |
| 250 | 10 | G ¼ | 19 | 19 | N20188 |
| 250 | 12 | G ⅜ | 22 | 22 | N20009 |
| 250 | 15 | G ½ | 27 | 27 | N20231 |
| 400 | 16 | G ½ | 27 | 30 | N18244 |
| 400 | 20 | G ¾ | 32 | 36 | N20351 |
| 630 | 6 | G ¼ | 19 | 19 | N20195 |
| 630 | 8 | G ¼ | 19 | 19 | N20209 |
| 630 | 8 | G ⅜ | 19 | 19 | N20551 |
| 630 | 10 | G ⅜ | 22 | 22 | N20229 |
| 630 | 12 | G ⅜ | 22 | 24 | N20011 |
| Order numbers for screwed fittings with integrated soft seal | | | | | |
| 160 | 18 | G ½ | 27 | 32 | N20075 |
| 400 | 20 | G ¾ | 32 | 36 | N20032 |

# STRAIGHT BULKHEAD CONNECTORS (GSV)



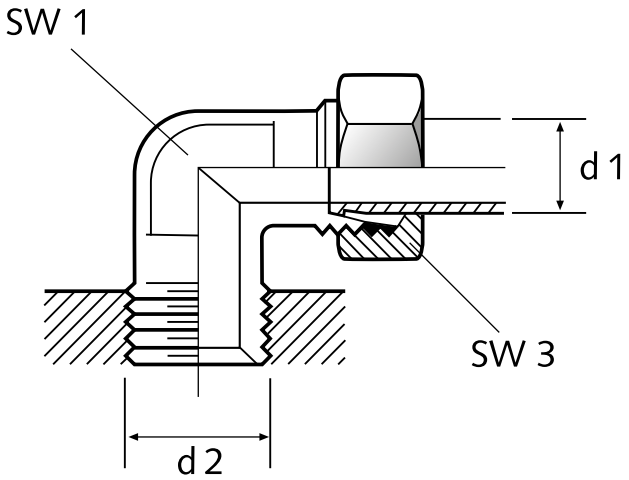

| PN | Pipe external Ø d1 | d4 | SW1 | SW3 | SW4 | Order number |
|---|---|---|---|---|---|---|
| bar | mm | mm | mm | mm | mm | |
| 160 | 18 | 28 | 32 | 32 | 36 | N15537 |
| 160 | 22 | 32 | 36 | 36 | 41 | N4582 |
| 250 | 6 | 14 | 17 | 14 | 17 | N3995 |
| 250 | 8 | 16 | 19 | 17 | 19 | N3172 |
| 250 | 10 | 18 | 22 | 19 | 22 | N4659 |
| 250 | 12 | 20 | 24 | 22 | 24 | N4338 |
| 250 | 15 | 24 | 27 | 27 | 30 | N4619 |
| 400 | 16 | 26 | 32 | 30 | 32 | N15505 |
| 400 | 20 | 32 | 41 | 36 | 41 | N15854 |
| 630 | 6 | 16 | 19 | 17 | 19 | N3083 |
| 630 | 8 | 18 | 22 | 19 | 22 | N3300 |
| 630 | 10 | 20 | 24 | 22 | 24 | N4168 |
| 630 | 12 | 22 | 27 | 24 | 27 | N4683 |
| 630 | | | | | | |

# ANGLE BULKHEAD CONNECTORS (WSV)



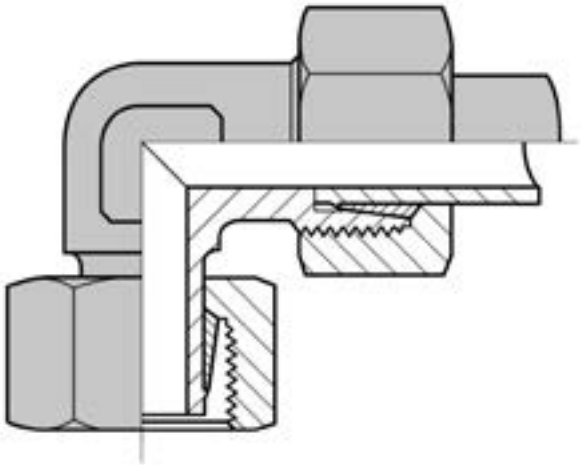

| PN | Pipe external Ø d1 | d4 | SW1 | SW3 | SW4 | Order number |
|---|---|---|---|---|---|---|
| bar | mm | mm | mm | mm | mm | |
| 160 | 18 | 28 | 24 | 32 | 36 | N18147 |
| 160 | 22 | 32 | 27 | 36 | 41 | N18155 |
| 250 | 8 | 16 | 12 | 17 | 19 | N2787 |
| 250 | 10 | 18 | 14 | 19 | 22 | N15202 |
| 250 | 12 | 20 | 17 | 22 | 24 | N16271 |
| 250 | 15 | 24 | 19 | 27 | 30 | N3171 |
| 400 | 16 | 26 | 24 | 30 | 32 | N18148 |
| 400 | 20 | 32 | 27 | 36 | 41 | N4932 |
| 630 | 6 | 16 | 12 | 17 | 19 | N4477 |
| 630 | 8 | 18 | 14 | 19 | 22 | N4322 |
| 630 | 10 | 20 | 17 | 22 | 24 | N4658 |
| 630 | 12 | 22 | 17 | 24 | 27 | N4684 |

# ANGLE MALE CONNECTORS (WEV)



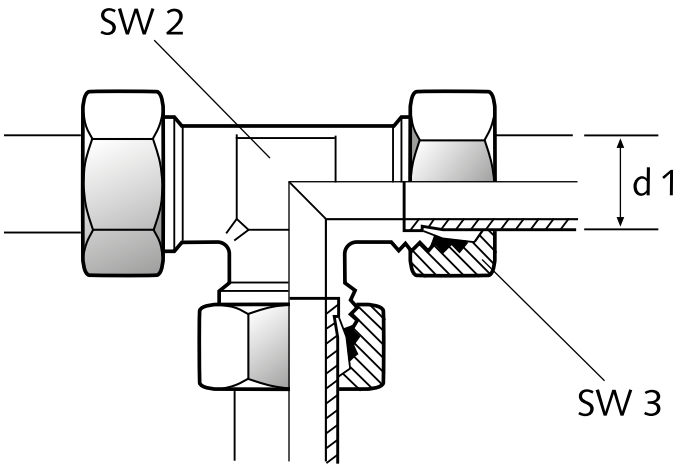

| PN | Pipe external Ø d1 | d4 | SW1 | SW3 | Order number |
|---|---|---|---|---|---|
| bar | mm | | mm | mm | |
| 160 | 18 | G ½ | 24 | 32 | N 661 |
| 160 | 22 | G ¾ | 27 | 36 | N 7403 |
| 250 | 6 | G ⅛ | 12 | 14 | N 1057 |
| 250 | 8 | G ¼ | 14 | 17 | N 1536 |
| 250 | 10 | G ¼ | 17 | 19 | N 1065 |
| 250 | 12 | G ⅜ | 19 | 22 | N 2917 |
| 250 | 15 | G ½ | 19 | 27 | N 1856 |
| 400 | 16 | G ½ | 24 | 30 | N 8011 |
| 400 | 20 | G ⅜ | 27 | 36 | N 8026 |
| 630 | 6 | G ¼ | 14 | 17 | N 1048 |
| 630 | 8 | G ¼ | 17 | 19 | N 3044 |
| 630 | 10 | G ⅜ | 19 | 22 | N 7727 |
| 630 | 12 | G ⅜ | 22 | 24 | N 4681 |

# ADJUSTABLE ANGLE SCREW CONNECTOR (EWS)



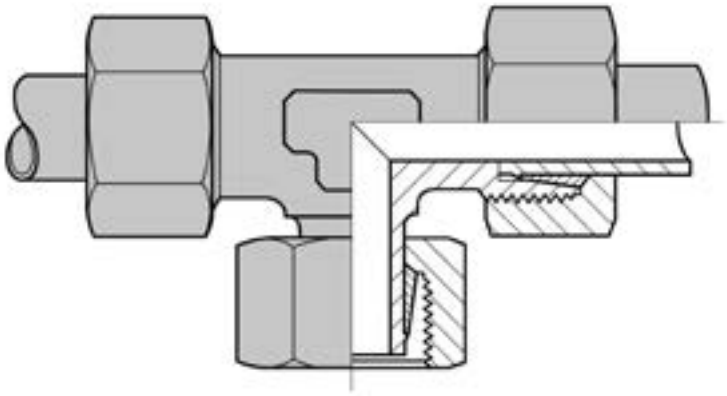
| PN | Pipe external Ø d1 | Series | Order number |
|---|---|---|---|
| bar | mm | | |
| 250 | 6 | L | N20186 |
| 250 | 8 | L | N20152 |
| 250 | 10 | L | N20160 |
| 250 | 12 | L | N20200 |
| 250 | 15 | L | N20257 |
| 400 | 16 | S | N20225 |
| 400 | 20 | S | N20031 |
| 630 | 6 | S | N20187 |
| 630 | 8 | S | 83220 |
| 630 | 10 | S | N20154 |
| 630 | 12 | S | N20282 |

# T-CONNECTORS (TV)



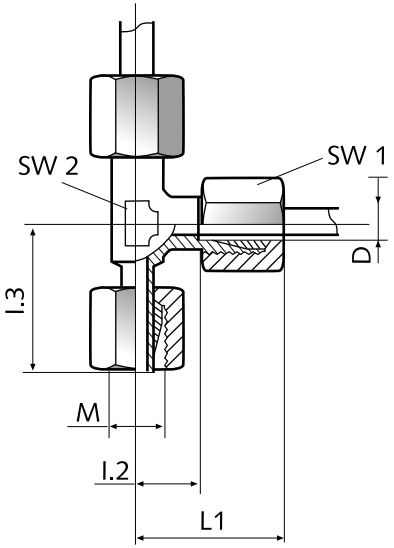

| PN | Pipe external Ø d1 | SW2 | SW3 | Order number |
|---|---|---|---|---|
| bar | mm | mm | mm | |
| 100 | 28 | 36 | 41 | N 7513 |
| 160 | 18 | 24 | 32 | N7428 |
| 160 | 22 | 27 | 36 | N7429 |
| 250 | 6 | 12 | 14 | N3134 |
| 250 | 8 | 14 | 17 | N3025 |
| 250 | 10 | 17 | 19 | N3010 |
| 250 | 12 | 19 | 22 | N7426 |
| 250 | 15 | 19 | 27 | N7427 |
| 400 | 16 | 24 | 30 | N 8022 |
| 400 | 20 | 27 | 36 | N18149 |
| 630 | 6 | 14 | 17 | N3968 |
| 630 | 8 | 17 | 19 | N3710 |
| 630 | 10 | 19 | 22 | N4922 |
| 630 | 12 | 22 | 24 | N17924 |

# ADJUSTABLE T-CONNECTORS (ETS)



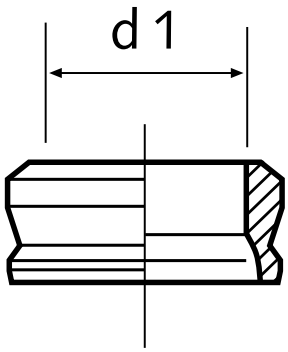
| PN | Pipe external Ø d1 | Series | Order number |
|---|---|---|---|
| bar | mm | | |
| 250 | 6 | L | N20238 |
| 250 | 8 | L | N20155 |
| 250 | 10 | L | N20068 |
| 250 | 12 | L | N20051 |
| 250 | 15 | L | N20029 |
| 400 | 16 | S | N20419 |
| 400 | 20 | S | N20259 |
| 630 | 6 | S | N20019 |
| 630 | 8 | S | N20206 |
| 630 | 10 | S | N20064 |
| 630 | 12 | S | N20057 |

# ADJUSTABLE L-CONNECTORS (ELS)



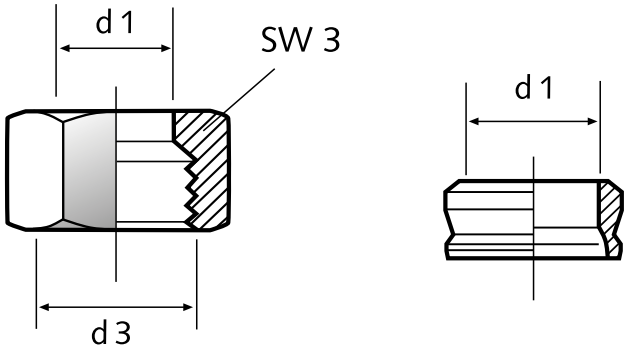

| PN | Pipe external Ø d1 | Series | Order number |
|---|---|---|---|
| bar | mm | | |
| 250 | 6 | L | N20167 |
| 250 | 8 | L | N20219 |
| 250 | 10 | L | N20213 |
| 250 | 12 | L | N20289 |
| 250 | 15 | L | N20052 |
| 400 | 16 | S | N20422 |
| 400 | 20 | S | N23503 |
| 630 | 6 | S | N20185 |
| 630 | 8 | S | N20175 |
| 630 | 10 | S | N20276 |
| 630 | 12 | S | N20055 |

# CUTTING RINGS




| PN | Pipe external Ø d1 | Series | Order number |
|---|---|---|---|
| bar | mm | | |
| 100 | 28 | L | N7445 |
| 160 | 18 | L | N7443 |
| 160 | 22 | L | N7444 |
| 250 | 6 | L | N3663 |
| 250 | 8 | L | N3609 |
| 250 | 10 | L | N4011 |
| 250 | 12 | L | N7441 |
| 250 | 15 | L | N3614 |
| 400 | 16 | S | N4009 |
| 400 | 20 | S | N18154 |
| 630 | 6 | S | N3663 |
| 630 | 8 | S | N3609 |
| 630 | 10 | S | N4011 |
| 630 | 12 | S | N7441 |

# LOCK NUTS

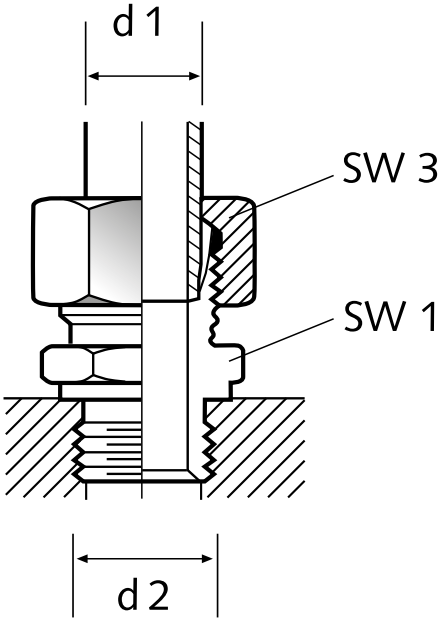



| PN | Pipe external Ø d1 | d3 | SW3 | Series | Order number |
|---|---|---|---|---|---|
| bar | mm | | mm | | |
| 100 | 28 | M 36 x 2 | 41 | L | N7437 |
| 160 | 18 | M 26 x 1.5 | 32 | L | N7435 |
| 160 | 22 | M 30 x 2 | 36 | L | N7436 |
| 250 | 6 | M 12 x 1.5 | 14 | L | N7430 |
| 250 | 8 | M 14 x 1.5 | 17 | L | N1049 |
| 250 | 10 | M 16 x 1.5 | 19 | L | N7432 |
| 250 | 12 | M 18 x 1.5 | 22 | L | N7433 |
| 250 | 15 | M 22 x 1.5 | 27 | L | N3613 |
| 400 | 16 | M 24 x 1.5 | 30 | S | N4008 |
| 400 | 20 | M 30 x 2 | 36 | S | N18153 |
| 630 | 6 | M 14 x 1.5 | 17 | S | N3610 |
| 630 | 8 | M 16 x 1.5 | 19 | S | N3608 |
| 630 | 10 | M 18 x 1.5 | 22 | S | N4010 |
| 630 | 12 | M 20 x 1.5 | 24 | S | N15599 |

# SEALING PLUGS (VS)

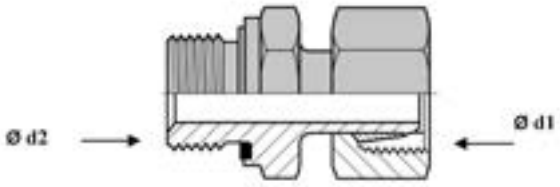
| PN | Pipe external Ø d1 | Ø d1 | Series | Order number |
|---|---|---|---|---|
| bar | mm | mm | | |
| 630 | 6 | | L/S | N4530 |
| 630 | 8 | | L/S | N16309 |
| 630 | 10 | | L/S | N4831 |
| 630 | 12 | | L/S | N15175 |

# STRAIGHT MALE CONNECTORS (GEV)



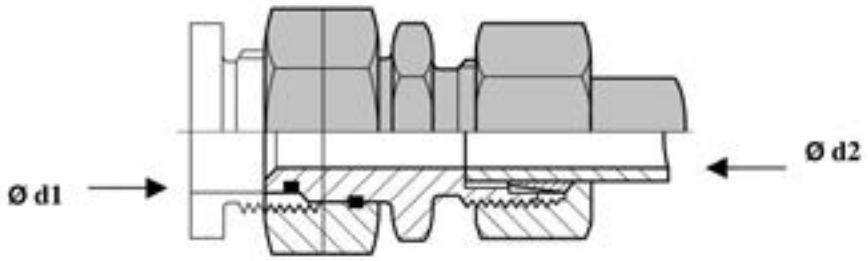

| PN | Pipe external Ø d1 | d2 | SW1 | SW3 | Order number |
|---|---|---|---|---|---|
| bar | mm | | mm | mm | |
| 250 | 6 | G 1/8 | 14 | 14 | N1051 |
| 250 | 8 | R 1/4 | 14 | 17 | N1063 |
| 250 | 10 | R 1/4 | 17 | 19 | N2166 |
| 250 | 12 | R 3/8 | 19 | 22 | N1443 |
| 250 | 15 | R 1/2 | 24 | 27 | N1509 |
| 630 | 6 | R 1/4 | 19 | 17 | N 902 |
| 630 | 8 | R 1/4 | 19 | 19 | N2466 |
| 630 | 10 | R 3/8 | 22 | 22 | N3983 |
| 630 | 12 | R 1/2 | 27 | 24 | N4022 |

# STRAIGHT MALE CONNECTORS (GES)



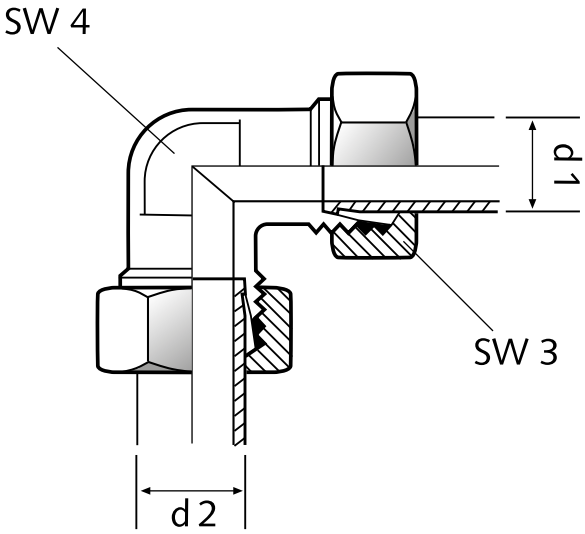

| PN | Pipe external Ø d1 | Ø d1 | Series | Order number |
|---|---|---|---|---|
| bar | mm | mm | | |
| 250 | 8 | G ¼ | L | N32332 |
| 250 | 10 | G ¼ | L | N15128 |
| 250 | 12 | G ³/₈ | L | N32331 |
| 400 | 16 | G ½ | S | N32353 |
| 400 | 20 | G ¾ | S | N32356 |
| 630 | 6 | G ¼ | S | N32335 |
| 630 | 8 | G ¼ | S | N32301 |
| 630 | 10 | G ³/₈ | S | N32321 |
| 630 | 12 | G ³/₈ | S | N32316 |

# REDUCTION ADAPTERS (RED)



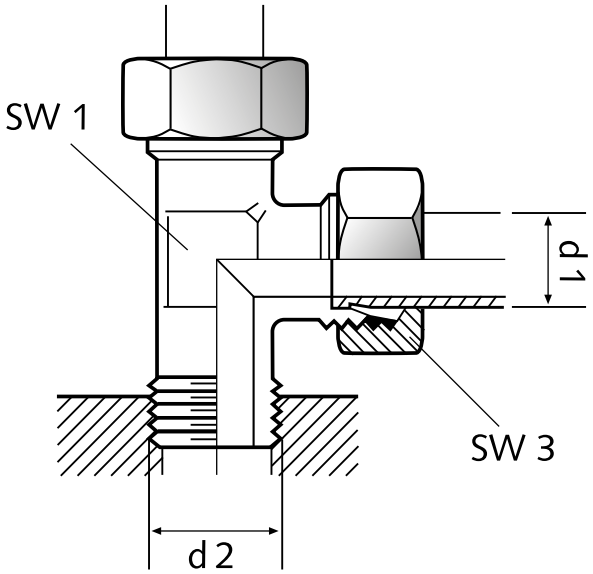

| PN | Pipe external Ø d1 | Pipe external Ø d2 | Series | Order number |
|---|---|---|---|---|
| bar | mm | mm | | |
| 250 | 8 | 6 | L | N20234 |
| 250 | 10 | 8 | L | N20067 |
| 250 | 12 | 8 | L | N20112 |
| 250 | 12 | 10 | L | N20396 |
| 400 | 20 | 16 | S | N23118 |
| 400 | 16 | 12 | S | N20071 |
| 630 | 8 | 6 | S | N20184 |
| 630 | 10 | 8 | S | N20069 |
| 630 | 12 | 8 | S | N20286 |
| 630 | 12 | 10 | S | N20244 |

# ANGLE SCREW CONNECTORS (WV)



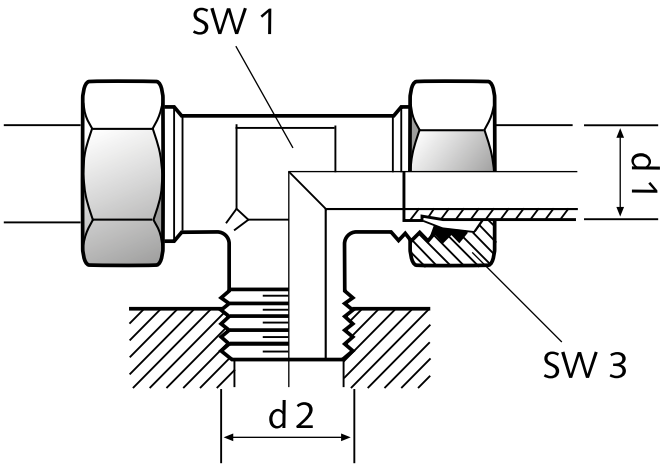

| PN | Pipe external Ø d1 | SW4 | SW3 | Order number |
|---|---|---|---|---|
| bar | mm | mm | mm | |
| 160 | 18 | 24 | 32 | N17646 |
| 160 | 22 | 27 | 36 | N4843 |
| 250 | 6 | 12 | 14 | N7405 |
| 250 | 8 | 14 | 17 | N18643 |
| 250 | 10 | 17 | 19 | N18635 |
| 250 | 12 | 19 | 22 | N18150 |
| 250 | 15 | 19 | 27 | N 9227 |
| 400 | 16 | 24 | 30 | N15511 |
| 400 | 20 | 27 | 36 | N18152 |
| 630 | 6 | 14 | 17 | N3012 |
| 630 | 8 | 17 | 19 | N3946 |
| 630 | 10 | 19 | 22 | N 7728 |
| 630 | 12 | 22 | 24 | N18151 |

# L-MALE CONNECTORS (LEV)




| PN | Pipe external Ø d1 | d2 | SW1 | SW3 | Order number |
|---|---|---|---|---|---|
| bar | mm | | mm | mm | |
| 160 | 18 | G ½ | 24 | 32 | N7415 |
| 160 | 22 | G ¾ | 27 | 36 | N15015 |
| 250 | 6 | G ⅛ | 12 | 14 | N7410 |
| 250 | 8 | G ¼ | 14 | 17 | N2902 |
| 250 | 10 | G ¼ | 17 | 19 | N7412 |
| 250 | 12 | G ⅜ | 19 | 22 | N7413 |
| 250 | 15 | G ½ | 19 | 27 | N7414 |
| 400 | 16 | G ½ | 24 | 30 | N4023 |
| 400 | 20 | G ¾ | 27 | 36 | N18156 |
| 630 | 6 | G ¼ | 14 | 17 | N2903 |
| 630 | 8 | G ¼ | 17 | 19 | N3069 |
| 630 | 10 | G ⅜ | 19 | 22 | N3142 |
| 630 | 12 | G ⅜ | 22 | 24 | N3985 |

# T-MALE CONNECTORS (TEV)




| PN | Pipe external Ø d1 | d2 | SW1 | SW3 | Order number |
|---|---|---|---|---|---|
| bar | mm | | mm | mm | |
| 160 | 18 | G ½ | 24 | 32 | N18564 |
| 160 | 22 | G ¾ | 27 | 36 | N7422 |
| 250 | 6 | G ⅛ | 12 | 14 | N1106 |
| 250 | 8 | G ¼ | 14 | 17 | N1062 |
| 250 | 10 | G ¼ | 17 | 19 | N1064 |
| 250 | 12 | G ⅜ | 19 | 22 | N3580 |
| 250 | 15 | G ½ | 19 | 27 | N7420 |
| 400 | 16 | G ½ | 24 | 30 | N 8012 |
| 400 | 20 | G ¾ | 27 | 36 | N18157 |
| 630 | 6 | G ¼ | 14 | 17 | N2157 |
| 630 | 8 | G ¼ | 17 | 19 | N3068 |
| 630 | 10 | G ⅜ | 19 | 22 | N3984 |
| 630 | 12 | G ⅜ | 22 | 24 | N17945 |

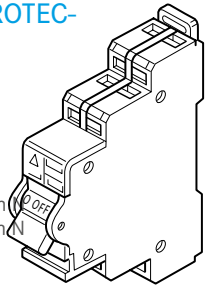
# CIRCUIT BREAKERS / FI PROTECTION SWITCH

## TECHNICAL DATA CIRCUIT BREAKERS:

- **Amperes:** from 1.0 to 35
- **Volts:** from 230 to 690
- **Pole number:** 1pole
  1pole with N
  3pole
  3pole with N

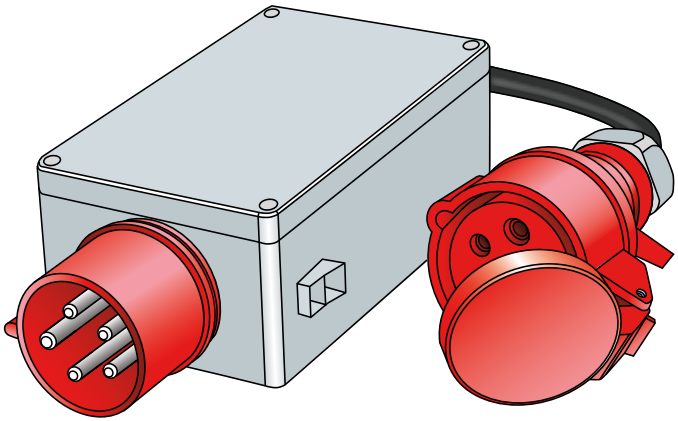
## TECHNICAL DATA FI-PROTECTION SWITCHES

- **Ampere:** 16 to 63
- **Triggering mA:** 30
- **Volt:** 230 to 440
- **Pole number:** 1Pole with N
  3pole with N




| Type | Characteristics | Ampere | Volt | Order number |
|---|---|---|---|---|
| 1-pol. | C | 1 | 230 | N24800 |
| 1-pol. | C | 2 | 230 | N24120 |
| 1-pol. | C | 3 | 230 | N24790 |
| 1-pol. | B | 6 | 230 | N20921 |
| 1-pol. | B | 10 | 230 | N25036 |
| 1-pol. | B | 13 | 230 | N27615 |
| 1-pol. | B | 16 | 230 | N26702 |
| 1-pol.+N | K | 1.6 | 690 | N24077 |
| 1-pol.+N | C | 2 | 230 | N27028 |
| 1-pol.+N | B | 6 | 690 | N25528 |
| 1-pol.+N | B | 10 | 230 | N27027 |
| 1-pol.+N | B | 16 | 230 | N27029 |
| 3-pole | K | 2 | 690 | N26351 |
| 3-pole | K | 6 | 440 | N26628 |
| 3-pole | B | 16 | 690 | N26294 |
| 3-pole | K | 20 | 690 | N24161 |
| 3-pole | K | 25 | 690 | N24075 |
| 3-pol. | K | 32 | 400 | N26781 |
| 3-pol. | K | 35 | 690 | N25437 |
| 3-pol.+N | B | 16 | 440 | N27030 |
| FI 1-pol+N | - | 16/30mA | 230 | N25037 |
| FI 3-pol+N | - | 25/30mA | 440 | N25577 |
| FI 3-pol+N | - | 63/30mA | 440 | N24799 |

# PHASE SEQUENCE MONITORING



## SPECIAL FEATURES

- Optimum protection before startup in incorrect direction of rotation
- Start interlock with missing phase on the network
- Effective protection for persons and machinery
- Cost-effective as supplied in full

## TECHNICAL DATA

- **Input voltage:** 400V / 50Hz
- **Total load:** 16A or 7.5kW

| Designation | Order number |
|---|---|
| Phase sequence monitoring | N44807 |

# KAA – RETROFITTING OF JUNIOR II & OCEANUS

## BASIC PACKAGE "PETROL VERSION"

- **Automatic drain**
- **KAA retrofit kit**
- **Pressure switch**
- **Piping**
- **Rectifier set**

Important: Kit excludes motor

## NECESSARY INFORMATION

- **Old motor incl. light coil?**
- **Compressor with or without switch-over device?**

## BASIC PACKAGE "ELECTRIC VERSION"

- **Automatic drain**
- **KAA retrofit kit**
- **Pressure switch**
- **Piping**
- **Electric box**

## NECESSARY INFORMATION

- **Compressor in two or three-phase operation?**
- **Compressor with or without switch-over device?**

| Type | ET number type |
|---|---|
| | |
| JUNIOR II-B | 168088-JII-F01 |
| JUNIOR II-W | 168088-JII-F01 |
| JUNIOR II-E | 168088-JII-F01 |
| OCEANUS-B | 168089-OCE-F01 |
| OCEANUS-W | 168089-OCE-F01 |
| OCEANUS-E | 168089-OCE-F01 |

# JUNIOR II CONVERSION KITS

| Designation | Order number |
|---|---|
| **Conversion kit to JUNIOR II with petrol drive** | **79191-JII-B** |
| Scope of delivery | |
| Petrol engine 4.2 kW | |
| Motor accessories consisting of V-belt N15426, V-belt pulley 62114, screws | 077236 |
| Intake telescope | 077323 |

| Conversion kit to JUNIOR II with electric drive, voltage specifications on order | 79191-JII-E |
|---|---|
| Scope of delivery | |
| Three-phase motor 2.2 kW | N3388 |
| Motor accessories consisting of V-belt N15426, V-belt pulley 62114, screws | 077236 |
| Motor protection switch | 077956 |
| Connection cable | 077240 |

| Conversion kit to JUNIOR II with AC drive 230 V / 50-60 Hz | 79191-JII-W |
|---|---|
| Scope of delivery | |
| Electric motor 230 V, motor protection switch and connection cable with plug | N19108 |
| Motor accessories consisting of V-belt N24960, V-belt pulley N15001 or 56880, screws | 077237 |
| Optional and not included in the kit: | |
| Motor 110 V / 50 Hz / 2.2 kW | N19111 |
| Motor 110 V / 60 Hz / 2.2 kW | N19112 |
| Motor 230 V / 60 Hz / 2.2 kW | N19110 |
| Auxiliary switch | N18426 |

If converting to petrol drive, the appropriate filter cartridge with CO converter is supplied.
Please specify the existing filter system in your order. (e.g. P21 or P31)

# OCEANUS CONVERSION KITS

| Designation | Order number |
|---|---|
| **Conversion kit to OCEANUS with petrol drive** | **79191-OCE-B** |
| Scope of delivery | |
| Petrol motor 5.1 kW | |
| Motor accessories consisting of V-belt N15748, centrifugal clutch N26326 and screws | 78699 |
| Intake filter with intake telescope | 077323 |
| **Conversion kit to OCEANUS with electric drive, voltage specifications on order** | **79191-OCE-E** |
| Scope of delivery | |
| Three-phase motor 3.0 kW | |
| Motor accessories consisting of V-belt N15725 or N15426, V-belt pulley N19248 or N25590 and screws | 78614 |
| Optional: | |
| Motor protection switch 3 kW / 50 Hz / 400 V incl. 5 m connection cable | 78628 |
| Motor protection switch 3 kW / 220 V incl. 5 m connection cable | 077956-V003 |
| Motor protection switch 3 kW / 60Hz / 400 V incl. 5 m connection cable | 077956-V006 |
| Auxiliary switch | N18426 |
| **Conversion kit to OCEANUS with AC drive 230 V / 50-60 Hz** | **79191-OCE-W** |
| Scope of delivery | |
| Electric motor 230 V, motor protection switch and connection cable with plug | N25633 |
| Motor accessories consisting of V-belt N15725, V-belt pulley N19248, screws | 078614 |

If converting to petrol drive, the appropriate filter cartridge with CO converter is supplied.
Please specify the existing filter system in your order. (e.g. P21 or P31)

# MOTOR SPARE PART NUMBERS FOR COMPACT LINE

| Designation | Order number |
|---|---|
| Petrol engine JUNIOR II / PE100 / OCEANUS (Subaru) | |
| Spark plug | N37934 |
| Air filter element | N40404 |
| Petrol engine MARINER320 (Subaru) | |
| Spark plug | N37934 |
| Air filter element "Dual" | N37836 |
| Electric motor JUNIOR II alternating voltage & 50HZ | |
| Operating capacitor | N36497 |
| Start capacitor | N27170 |
| On and motor protection switches | N23671 |
| Electric motor OCEANUS alternating voltage & 50/60HZ | |
| Operating capacitor | N39293 |
| Start capacitor | N39294 |
| On and motor protection switches | N36580 |

# RETROFIT KITS FOR AUTOMATIC CONDENSATE DRAIN

| Designation | Order number |
|---|---|
| CAPITANO 140 P21 | 122400 |
| CAPITANO 140 P31 | 122638 |
| MARINER 320 P31 | 122500 |
| MARINER 200 P21 | 122682 |
| MARINER 200 P31 | 122683 |
| MARINER 250 P21 | 122681 |
| MARINER 250 P31 | 122675 |

# OPERATING PRESSURE CONVERSION KITS

| Designation | Order number |
|---|---|
| **Conversion kit from 225 bar to 330 bar** | **074051** |
| Scope of delivery | |
| Switch-over device | 073796-KD |
| Safety valve 330 bar | 059410-330 |
| Filling hose | N2817 |
| Filling valve 330 bar | 071344 |

| Conversion kit from 330 bar to 225 bar | 074052 |
|---|---|
| Scope of delivery | |
| Switch-over device | 073796-KD |
| Safety valve 225 bar | 059410-225 |
| Filling hose | N2817 |
| Filling valve 225 bar | 071343 |

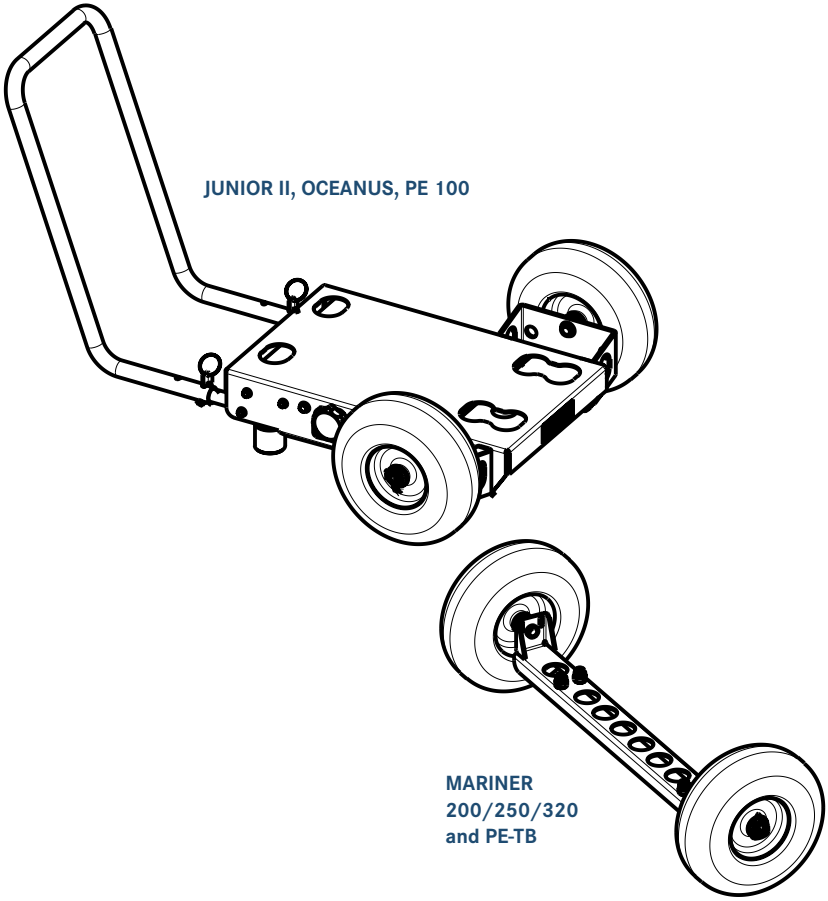
Remark: for P21 only; Not possible for PE 100

# SUPER SILENT RETROFIT KITS

| Designation | Order number |
|---|---|
| Super Silent V5 + PE-VE | 78116-V003-RAL 9006 |
| Super Silent MV6 | 180292 |
| Super Silent V6 | 180293 |

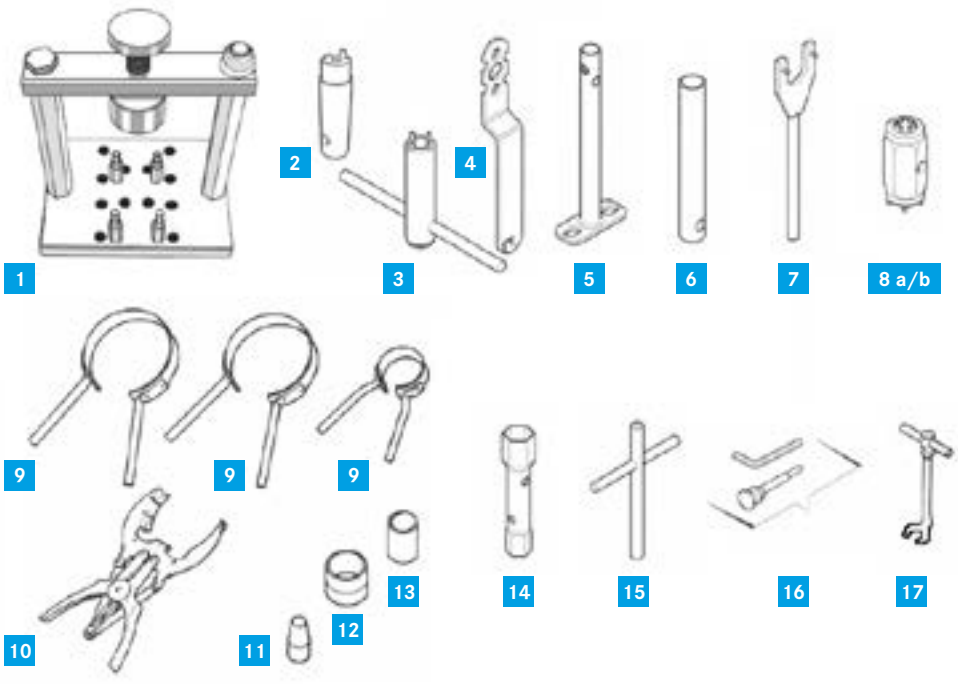
# TROLLEY

Our JUNIOR II, OCEANUS and PE100 compressors can be equipped with a trolley for easier transport.




| Designation | Order number |
|---|---|
| JUNIOR II, OCEANUS, PE100 | 168013 |
| PE-TB | 183643 |
| MARINER 200/250 | 82327-KD |
| MARINER 320 | 80775-KD |

# SPECIAL TOOLS




| | Type | Order number |
|---|---|---|
| 1 | Tool for valve installation. Makes the job significantly easier!<br>Protects the valve head and valves! Simply clamp in the vice.<br>Can be converted for various valve heads. (Compressor types)<br>**Can only be used in conjunction with 8a or 8b!** | N32482 |
| 2 | Pin spanner for pressure retention valve (repair and setting) | 81193 |
| 3 | 4 pin spanners for pressure retention valve (repair and setting) | 85154 |
| 4 | P-filter spanner (for opening cover and cartridge change) | 60074 |
| 5 | SECCANT filter spanner (for opening and cartridge change) | 66690 |
| 6 | Separator spanner (for intermediate separator insert) on newer models | 79846 |
| 7 | Safety valve spanner (for older P21 filters with SV 061114)<br>Repairs or settings on safety valves should only be entrusted to capable persons with up-to-date safety valve training! | 57478 |
| 8 | a) Valve spanner SW 24 7.6mm hole circle Ø for older valves | 04555 |
| | b) Valve spanner 24 mm, 8.5 mm hole circle Ø for newer valves | 82048 |

| | Type | Order number |
|---|---|---|
| 9 | Piston ring band 160 mm Ø 50 mm wide | 65039 |
| | Piston ring band 130mm Ø 50 mm wide | 65901 |
| | Piston ring band 88mm Ø 12mm wide | 67976 |
| | Piston ring band 88mm Ø 25mm wide | 57494 |
| | Piston ring band 45mm Ø 30mm wide | 57498 |
| | Piston ring band 36mm Ø 20mm wide | 57499 |
| | Piston ring sleeve 22 mm Ø no band but sleeve | 57406 |
| 10 | Piston ring pliers small 55-100 mm cylinder diameter | N4452 |
| | Piston ring pliers medium 60-120 mm cylinder diameter | N4453 |
| | Piston ring pliers large 110-160 mm cylinder diameter | N16721 |
| | Piston ring pliers maxi 160-215 mm cylinder diameter | N39888 |
| 11 | Piston ring mounting sleeve 22 mm Ø | 57393 |
| 12 | Piston ring mounting sleeve 45mm Ø | 57643 |
| 13 | Piston ring mounting sleeve 18mm Ø | 64823 |
| 14 | SECCANT filter spanner hexagon 32 mm ( for opening cover) | N29373 |
| 15 | T-spanner M12 for lifting and changing jumbo cartridges | 067146 |
| 16 | Tool kit for inserting the clamping spring on toggle screws | 067458 |
| 17 | Offset claw spanner 13 mm ( e.g. for nuts on cylinder foot) | N3408 |
| | Flowmeter 0-50 l/min., e.g. checking the blow-by (piston ring wear) | 81187-KD |
| | Flowmeter 0-100 l/min., e.g. checking the blow-by (piston ring wear) | 81218-KD |
| | Complete test kit for intermediate pressures. Consisting of pressure gauge 0-16 bar, 0-100 bar and 0-400 bar, 3x connection hose with connectors (N1269, N1271, N2623, N3569, N18323, N3007) | On request |
| | Silicone sealing compound, flexible sealant for metal on metal, high-temperature connections (e.g. valve heads) | N18247 |
| | Sealing tape 12 mm wide Teflon tape DIN-DVGW | N19943 |
| | Special grease for O-rings and oil seals | 072500 |
| | High-temp. grease for threads exposed to high temperatures. -180 °C to +1200 °C (e.g. output of the last stage) | N19753 |
| | Universal grease, screwed fittings of all kinds in the industrial and breathing air sector (foodstuffs certification) -30 °C to +120 °C | N19752 |
| | Thread locking agent for gluing in threads (screws, staybolts) | N25834 |
| | Thread seal for sealing conical threaded fittings | N28220 |
| | Leak detector spray (with corrosion protection) 400 ml for detecting leaks | N25833 |
| | Spray paint silver grey RAL 9006 600 ml | N26255 |
| | Spray paint turquoise blue RAL 5018 600 ml | N28410-RAL5018 |

# TOOL RECOMMENDATIONS

| Open-ended wrench | Type | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|
| Garant | | 5.5x7 | | 1 | N41832 |
|  | | 8x10 | | 1 | N41832-S01 |
| | | 10x11 | | 1 | N41832-S02 |
| | | 12x13 | | 1 | N41832-S03 |
| | | 12x14 | | 1 | N41832-S04 |
| | | 13x14 | | 1 | N41832-S05 |
| | | 13x17 | | 1 | N41832-S06 |
| | | 16x17 | | 1 | N41832-S07 |
| | | 17x19 | | 1 | N41832-S08 |
| | | 19x22 | | 1 | N41832-S09 |
| | | 22x24 | | 1 | N41832-S10 |
| | | 24x27 | | 1 | N41832-S11 |
| | | 27x30 | | 1 | N41832-S12 |
| | | 30x32 | | 1 | N41832-S13 |
| | | 36x41 | | 1 | N41832-S14 |

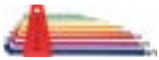
| Ring spanner, long | Type | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|
| Garant | | 8 | | 1 | N41833 |
|  | | 10 | | 1 | N41833-S01 |
| | | 11 | | 1 | N41833-S02 |
| | | 12 | | 1 | N41833-S03 |
| | | 13 | | 1 | N41833-S04 |
| | | 14 | | 1 | N41833-S05 |
| | | 16 | | 1 | N41833-S06 |
| | | 17 | | 1 | N41833-S07 |
| | | 19 | | 1 | N41833-S08 |
| | | 22 | | 1 | N41833-S09 |
| | | 24 | | 1 | N41833-S10 |
| | | 27 | | 1 | N41833-S11 |
| | | 30 | | 1 | N41833-S12 |
| | | 32 | | 1 | N41833-S13 |

| Socket wrench set | Type | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|
| Hazet | Smart tool case with stand-up function. | | Set | 1 | N41834 |
|  | 9 inserts 1/4 (hex) 5 - 13 mm | | | | |
| | 13 inserts 1/2 (hex) 11 - 27 mm | | | | |
| | 5 bits (hex) 2 - 6 mm | | | | |
| | 3 bits (slotted) 4 - 8 mm | | | | |
| | 2 bits (PH) 1 - 2 | | | | |
| | 2 bits (PZ) 1 - 2 | | | | |
| | 5 bits (for Torx®) TX10 - TX30 | | | | |
| | 1 adapter 1/4 hex 1/4 | | | | |
| | 3 extensions 1/4 + 1/2 101.5-248 mm | | | | |
| | 1 driver 1/4 | | | | |
| | 2 ratchets 1/4 + 1/2 | | | | |

| Socket wrench set | Type | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|
| Garant | 3/8" | 8-19 | Set | 1 | N41806 |
|  | | | | | |

| Socket wrench insert | | Type | | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|---|---|
| Holex |  | Hex | 1/2" | 30 | | 1 | N41807 |
| |  | Hex | 1/2" | 32 | | 1 | N41808 |
| |  | Hex, long | 3/8" | 5 | | 1 | N41809 |
| Garant |  | Hex, long | 3/8" | 6 | | 1 | N41810 |

# TOOL RECOMMENDATIONS

| Angled hex key set | Type | Size | Set | Pieces | Order number |
|---|---|---|---|---|---|
| Swiss Tools  | | 1.5-10 | Set | 1 | N41679 |

| Hex screwdriver | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Holex.  | | 5 | | 1 | N41811 |
| | | 6 | | 1 | N41812 |

| Screwdriver set | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Holex  | Slot | 3.5-5.5-7.8 | Set | 1 | N41827 |
| | Phillips | 1+2 | | | |
| | Pozidrive | 1+2 | | | |

| Slotted screwdriver | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Swiss Tools  | Short | 4 | | 1 | N41828 |
| Wera  | Wide/impact cap | 14 | | 1 | N41829 |
| Wera  | Micro | 2.5 | | 1 | N41830 |

| Pliers range | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Holex  | | 4 | Set | 1 | N41831 |
| | Universal pliers | | | | |
| | Angled long nose pliers | | | | |
| | Pipe wrench | | | | |
| | Side cutter | | | | |

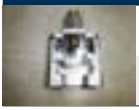
| Pliers wrench | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Knipex  | 0-60mm SW | 300 | | 1 | N41790 |

| Adjustable wrench | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Holex  | 0-34mm SW | 300 | | 1 | N41791 |

| Circlip pliers | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Holex  | 45° angled<br>Inner rings | Rings 12-25Ø<br>Tips 1.3Ø | | 1 | N41792 |
| Holex  | Outside rings | Rings 10-25Ø<br>Tips 1.3Ø | | 1 | N41797 |
| **Torque wrench** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Garant  | 3/8" 0-60 Nm | 60 | | 1 | N41681 |
| **Pin punch** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Rennsteig  | 2-8mm | 6 | Set | 1 | N41798 |
| **Centre punch** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Rennsteig  | 5x120 | 120/10 | | 1 | N41799 |
| **Machinist's hammer** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Garant  | 200g | 200 | | 1 | N41800 |
| | 400g | 400 | | 1 | N41801 |
| **Plastic hammer** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Garant  | 269g | 27 | | 1 | N41802 |
| | 578g | 40 | | 1 | N41803 |
| **Metal saw** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Bahco  | 300 mm | | | 1 | N41804 |
| **Metal file** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | Punch 2 250mm | 250 | Set | 1 | N41805 |
| **Non-woven abrasive** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | | 220 | | 1 | N41777 |
| **Manual deburring tool** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Garant  | 90° HSS | 12.4 | | 1 | N41682 |
| **Triangular scraper** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Rennsteig  | 7x85mm | | | 1 | N41778 |

# TOOL RECOMMENDATIONS

| Universal knife | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Tajima  | 18mm | | | 1 | N41779 |
| **Pipe bending tool** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Virax  | Niro max. 1.5mm | 6 | | 1 | N41683 |
| | Wall thickness | 8 | | 1 | N41684 |
| **Block hook** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Garant  | 150x100mm | 150x100 | | 1 | N41780 |
| **Measuring wheel** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | 5m | 5 | | 1 | N41781 |
| **Caliper gauge** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | 150mm | 150 | | 1 | N41782 |
| **Scriber** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | 230mm | | | 1 | N41783 |
| **Wire brush** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Lessmann  | 0.35mm Inox wire | | | 1 | N41788 |
| **Pipe plilers** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| VBW  | 3" 106mm | 3 | | 1 | N41789 |
| **LED torch** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | IPX4 | 155 | | 1 | N41771 |
| **Magnet attachment** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | 520mm 10N 12Ø | 1000 | | 1 | N41685 |
| **Strap wrench** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | | 20/600 | | 1 | N41686 |

| Oil spray can | Type | Size | Set | piece | Order number |
|---|---|---|---|---|---|
| Mato  | 300ml | 300 | | 1 | N41772 |
| **Roll-up tool case** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | 15 compartments | 680x320 | | 1 | N41773 |
| **Tool case** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Holex  | Max. 25 kg, wheeled | 465x352x215 | | 1 | N41774 |
| **Compressed air impact wrench** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Chicago Pneumatic  | 3/8" 68-414 Nm<br>max. air requirement<br>564 l/min | 7729 | | 1 | N41775 |
| **Pry bar** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Heyco  | 14x14 390mm | | | 1 | N41687 |
| **Mulitmeter pliers** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Benning | 600V DC / 600V AC<br>10mA-300A DC<br>100mA-300A AC | CM2 | | 1 | N41776 |
| **Installation pliers** | **Type** | **Size** | **Set** | **piece** | **Order number** |
| Knipex  | Cutting -15Ø<br>Stripper -2.5mm²<br>Crimping -2.5mm² | 200 | | 1 | N41688 |
| **High performance grease** | **Type** | **Size** | **Set** | **piece** | **Order number** |
|  | | | | 1 | N32562 |
| | High performance universal grease in a handy 100g tube -50°C to +120°C | | | | |
| **High temperature grease** | **Type** | **Size** | **Set** | **piece** | **Order number** |
|  | | | | 1 | N19753 |
| | For threads exposed to high temperatures.<br>-180°C to +1200°C (e.g. output of the last stage) | | | | |
| **Filling valve tool** | **Type** | **Size** | **Set** | **piece** | **Order number** |
|  | | SW 36 | | 1 | 124999 |
| | For mounting valves to CEODEUX storage bottles | | | | |

# OIL TYPES

| Designation | Contents | Application type | Order number |
|---|---|---|---|
| Synthetic oil | 1 litre | Breathing air[1], Industrial air | N28355-1 |
| Synthetic oil | 5 litres | Breathing air[1], Industrial air | N28355-5 |
| Synthetic oil | 20 litres | Breathing air[1], Industrial air | N28355-20 |
| Mineral oil | 1 litre | Breathing air[1], Industrial air | N22138-1 |
| Mineral oil | 5 litres | Breathing air[1], Industrial air | N22138-5 |
| Mineral oil | 20 litres | Breathing air[1], Industrial air | N22138-20 |
| Synthetic oil | 1 litre | Breathing air[1], Industrial air | N19745-1 |
| Synthetic oil | 5 litres | Breathing air[1], Industrial air | N19745-5 |
| Synthetic oil | 20 litres | Breathing air[1], Industrial air | N19745-20 |
| Synthetic oil | 1 litre | Natural gas | N26303-1 |
| Synthetic oil | 5 litres | Natural gas | N26303-5 |
| Synthetic oil | 20 litres | Natural gas | N26303-20 |
| Synthetic oil | 1 litre | Industrial, nitrogen, helium, argon | N18145-1 |
| Synthetic oil | 5 litres | Industrial, nitrogen, helium, argon | N18145-5 |
| Synthetic oil | 20 litres | Industrial, nitrogen, helium, argon | N18145-20 |
| Synthetic oil | 1 litre | Industrial, nitrogen | N30387-1 |
| Synthetic oil | 5 litres | Industrial, nitrogen | N30387-5 |
| Synthetic oil | 20 litres | Industrial, nitrogen | N30387-20 |
| Mineral oil | 5 litres | Screw compressor | N32933-05 |
| Mineral oil | 1 litre | Honda engines | 073266 |

1 Breathing air: approved for breathing air application in conjunction with BAUER air purification systems

# OIL TYPES

## GENERAL

Based on extensive test series with different lubricants, we have approved the following oils for use in BAUER compressors under the specified operating conditions The list represents the valid status at the date of issue and is updated continuously. If the list or your operating instructions are older, please request the latest version from BAUER Customer Service.

| Oil grade | Approved type of use | | | | | | | Ambient temperature |
|---|---|---|---|---|---|---|---|---|
| Designation | Oil type | A Breathing air | N Nitrox | I Industrial air | G Helium, argon | C Natural gas | GI Nitrogen | |
| Special compressor oil order no. N28355 | S | +[c] | +[c] | +[d] | +[d] | - | +[d] | +5 ... +45°C |
| Special compressor oil order no. N30387 | S | - | - | +[d] | +[d] | - | +[d] | +10 ... +45°C |
| Special compressor oil order no. N26303 | S | - | - | - | - | +[d] | - | +5 ... +45°C |
| Special compressor oil order no. N22138 | M | +[a] | - | +[b] | - | - | - | +5 ... +45°C |

## OIL TYPE

**S** = synthetic oil
**M** = mineral oil

## SUITABILITY

**+** = suitable
**-** = not suitable
***** = pre-heating required as necessary

## CHANGE INTERVALS

Change the oil after reaching the operating hours given below, but at the latest after reaching the specified number of months:

**a)** = oil change every 500 hours or at the latest after 12 months
**b)** = oil change every 1000 hours or at the latest after 12 months
**c)** = oil change every 1000 hours or at the latest after 24 months
**d)** = oil change every 2000 hours or at the latest after 24 months

| Date of delivery | Oil used on first delivery for breathing air compressors | Number of the oil used for breathing air compressors |
|---|---|---|
| up to August 1992 | Mineral oil | N22138 |
| from September 1990 to March 1999 | Synthetic oil | N19745 |
| from April 1999 to August 2006 | Mineral oil | N22138 |
| from August 2006 onwards | Synthetic oil | N28355 |

# OIL

Check the precise oil fill volumes using the dipstick or oil sight glass.
For recommended oils, see the current oil list.

## OIL QUANTITIES OF THE INDIVIDUAL COMPRESSOR TYPES

| Compressor type | Top-up volume | Oil | Oil | Oil filter |
|---|---|---|---|---|
| | Litres[1] | max. litres | min. litres | (Litre) |
| U-10<br>JUNIOR<br>JUNIOR II | -0.07 | 0.35 | 0.28 | – |
| OCEANUS | -0.20 | 01.30 | 01.10 | – |
| UTILUS<br>CAPITANO<br>MARINER | -0.25 | 01.75 | 01.50 | – |
| UTILUS II<br>CAPITANO II<br>MARINER II | -0.50 | 02.90 | 02.40 | Internal<br>Internal<br>Internal |
| IK 100<br>IK 120 | -0.40 | 02.80 | 02.40 | – |
| IK 100II<br>IK 120II<br>IK 12.14II | -0.50 | 02.90 | 02.40 | Internal<br>Internal<br>Internal |
| K14<br>K14.11 | -0.60 | 02.80 | 02.20 | – |
| K15<br>K16<br>K150<br>K180<br>K18.1 | -0.30 | 04.40 | 04.10 | – |
| IK150II<br>IK180II<br>IK18.1 II | -1.60 | 06.00 | 04.40 | Internal<br>Internal<br>Internal |
| IK22.0<br>IK22.5 | -1.75 | 08.50 | 06.75 | -0.50 |
| IK23.0<br>IK23.4 | -2.20 | 10.50 | 08.30 | -0.50 |
| IK25.0, IK25.4, IK25.5,<br>IK25.9, IK25.18<br>IK28.0, IK28.2, IK28.3 | -9.00 | 34.00 | 25.00 | -1.00 |

1 from max. to min.

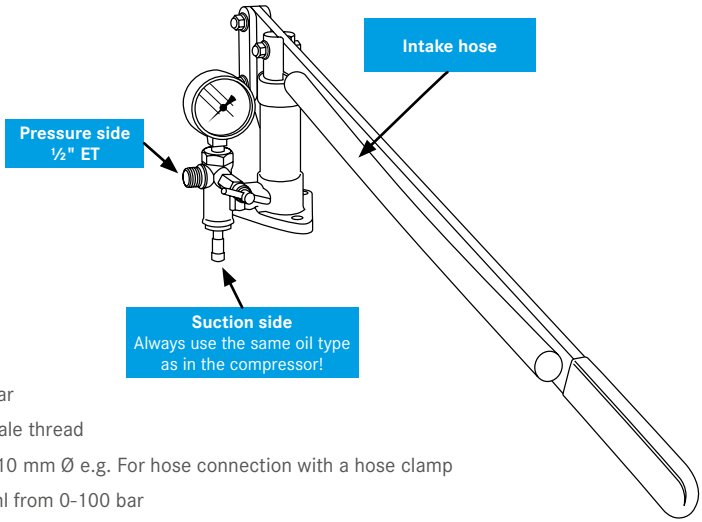
# NOTES

# PRELUBRICATION OIL PUMP

## SUITABLE FOR LARGER COMPRESSORS WITH OIL PUMP LUBRICATION!

Especially when the compressors are subject to longer standstill times (more than 4 weeks), it is advisable to supply the entire lubrication system with oil before recommissioning. Prelubrication is extremely important, especially if the piston rods of the compressors are supported by bearing cups and bushes! The connection for prelubrication should be somewhere next to the oil pump. Due to the large variety of compressor types, the pump is delivered without the connecting hose to the compressor and oil reservoir (see photo)!

**For more precise information, please refer to the documentation of your compressor unit!**




## PUMP DATA

- **Max. pump pressure:** 100 bar
- **Pressure side output:** ½" male thread
- **Suction side input:** approx. 10 mm Ø e.g. For hose connection with a hose clamp
- **Oil amount per stroke:** 35 ml from 0-100 bar
- **Design:** Pump and valve in non-ferrous metal, pump lever in iron.

## SCOPE OF DELIVERY

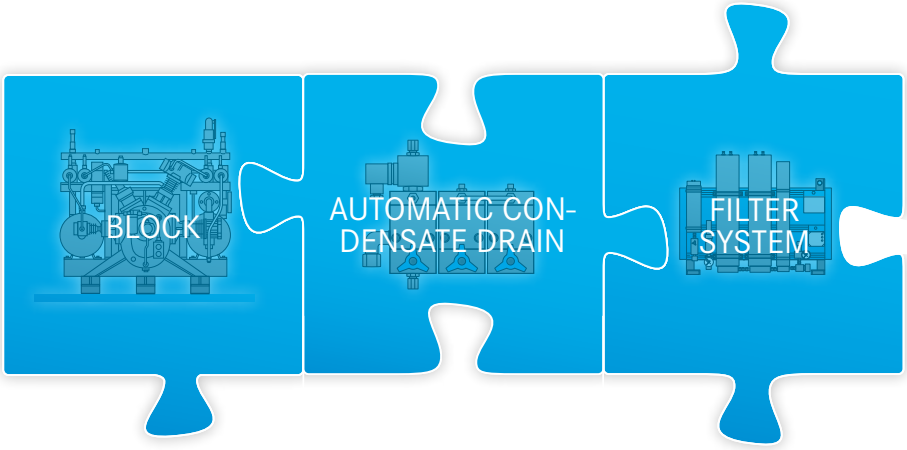
**Pump is delivered with a pressure gauge and approx. 500 mm intake hose.**

## ORDER NUMBER

**N33248**

AVOIDING BREAKDOWNS:

# BAUER KOMPRESSOREN MAINTENANCE KITS




## THE ADVANTAGES OF OUR MAINTENANCE KITS

- High availability of your systems
- Prevents unexpected breakdowns and downtimes
- Ensure a long service life for your compressors
- Low maintenance costs combined with high safety
- Maintenance kits offer a price advantage compared to buying the individual spare parts
- Reduction in repair and maintenance costs for your compressor
- Exclusive use of BAUER genuine spare parts in tried-and-tested BAUER quality
- Technical documentation (spare parts lists) 1985 - today: DVD article no. N28763

# BAUER KOMPRESSOREN MAINTENANCE KITS

EXPLANATION OF TERMS

- **A** = breathing air
- **I** = industrial air / dry gases old
- **D** = dry gases
- **G** = natural gas / dry gases old

**Example:** Spare parts list A1, IK100, production status 2, breathing air, appropriate maintenance kit = A-100-F2/3-abc1
In some old maintenance kits for GI systems, the "I" kit or the "G" kit may still be valid instead of the "D" kit. No new "D" kit is created for a small number of blocks with an old production status.

## HOW DO I FIND THE RIGHT BLOCK MAINTENANCE KIT IN THE TABLE?

**After how many operating hours do I require the maintenance kit?**

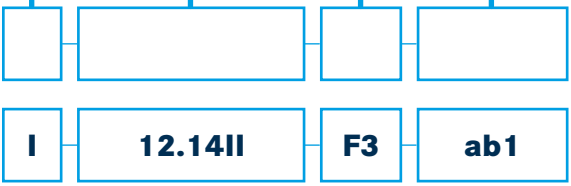
**A Maintenance kits**
**500h = a1**
**1000h = ab1**
**2000h = abc1**

**I,D,G Maintenance kits**
**1000h = a1**
**2000h = ab1**
**4000h = abc1**

**Production status?**
**Depending on the year and month of manufacture**

**What compressor block do I have?**

**What is compressed?**
**A = Breathing air**
**I = Industrial air**
**D = Dry gases**
**G = Natural gas**




## AN EXAMPLE:

You own an **i**ndustrial air compressor, IK**12.14**, built in 01/2004, with production status **F3** and you want to carry out a **2000h** maintenance.
You would have to order the following maintenance kit: **I-12.14II-F3-ab1**

| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| Not specified | PE100 | Breathing air | | | | | "A-PE100-F4-abc1 01/2011 - dato" | | | |
| Not specified | JUNIOR (+U10) | Breathing air | | "A-JUNIOR-F1/3-abc1 02/1993 - 04/1998" | "A-JUNIOR-F1/3-abc1 02/1993 - 04/1998" | "A-JUNIOR-F1/3-abc1 02/1993 - 04/1998" | | | | |
| Not specified | JUNIOR II | Breathing air | | | | "A-JUNIOR II-F3-abc1 05/1999 - 12/2001" | "A-JUNIOR II-F4-abc1 01/2001 - dato" | | | |
| Not specified | PURUS (+VARIUS / U10) | Breathing air | | "A-PURUS-F1-abc1 - 02/86 Attention not for VARIUS - 02/86 due to different piston / sleeve" | "A-PURUS-F2-abc1 03/1986 - 01/1993" | | | | | |
| A41. | IK80-G | "No kit (low quantity of blocks)" | | "No kit available 27.05.1983" | | | | | | |
| A11. | UTILUS, K13 | Breathing air | | "No kit available 16.05.1972" | "No kit available 12.02.1973" | "No kit available 03.04.1973" | "No kit available 25.10.1973" | "No kit available 21.01.1974" | "A-UTILUS-F6/7-abc1 01.01.1975" | "A-UTILUS-F6/7-abc1 01.01.1976" |
| A13. | K13/02 | Breathing air | | | | | | | | |
| A9. | MARINER | Breathing air | | "No kit available 06.06.1972" | "A-MARINER-F2/3-abc1 07.02.1973" | "A-MARINER-F2/3-abc1 25.10.1973" | | | | |
| A10. | CAPITANO | Breathing air | | "A-Cap-F1/7-abc1 06.06.1972" | "A-Cap-F1/7-abc1 07.02.1973" | "A-Cap-F1/7-abc1 25.10-1973" | "A-Cap-F1/7-abc1 01.01.1975" | "A-Cap-F1/7-abc1 01.01.1976" | "A-Cap-F1/7-abc1 01.01.1978" | "A-Cap-F1/7-abc1 01.01.1980" |
| A125 | OCEANUS | Breathing air | | A-OCEANUS-F1-abc1 | | | | | | |
| A1. | IK100 | Breathing air | | "A-100-F1-abc1 03.12.1984" | "A-100-F2/3-abc1 21.11.1986" | "A-100-F2/3-abc1 01.03.1996" | | | | |
| A1. | IK100 | Industrial air | | "I-100-F1-abc1 03.12.1984" | "I-100-F2/3-abc1 21.11.1986" | "I-100-F2/3-abc1 01.03.1996" | | | | |
| A1. | IK100II | Breathing air | | | | | "A-100II-F4-abc1 01.02.2000" | "A-100II-F5-abc1 01.01.2004" | "A-100II-F6-abc1 01.06.2004" | "A-100II-F7-abc1 01.08.2005" |
| A1. | IK100II | Industrial air | | | | | "I-100II-F4-abc1 01.02.2000" | "I-100II-F5-abc1 01.01.2004" | "I-100II-F6-abc1 01.06.2004" | "I-100II-F7-abc1 01.08.2005" |
| A41. | IK100-C | Natural gas | | | "I-100-F2/3-abc1 24.03.1987" | "I-100-F2/3-abc1 01.03.1996" | | | | |
| A41. | IK100II-C | Natural gas | | | | | "I-100II-F4-abc1 01.02.2000" | "G-100II-F5/6-abc1 01.01.2004" | "G-100II-F5/6-abc1 01.08.2005" | |

| 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
|---|---|---|---|---|---|---|---|---|---|---|
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| "A-UTILUS-F8-abc1 01.01.1978" | "A-UTILUS-F9-abc1 01.01.1980" | | | | | | | | | |
| | "A-UTILUS-F9-abc1 01.01.1980" | | | | | | | | | |
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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| A41. | IK100-GI | Dry gases | | | "I-100-F2/3-abc1 24.03.1987" | "I-100-F2/3-abc1 01.03.1996" | | | | |
| A41. | IK100II-GI | Dry gases | | | | | "I-100II-F4-abc1 01.02.2000" | G-100II-F5/6-abc1 01.01.2004 | D-100II-F6-abc1 01.06.2004 | |
| A41. | IK100-G | Dry gases | | "No kit available 27.05.1983" | "I-100-F2/3-abc1 24.03.1987" | "I-100-F2/3-abc1 01.03.1996" | | | | |
| A41. | IK100II-G | Natural gas / Dry gases | | | | | "I-100II-F4-abc1 01.02.2000" | "G-100II-F5/6-abc1 01.01.2004" | "D-100II-F6-abc1 01.06.2004" | |
| A1.-H | IK100II-420 | Industrial air | | | | | "I-100II-420-F4/5-abc1 01.08.2005" | "I-100II-420-F4/5-abc1 01.08.2005" | | |
| A14. | IK11.0 | "No kit (low quantity of blocks)" | | "No kit available 14.06.1988" | "No kit available 01.03.1998" | "No kit available 25.09.2000" | | | | |
| A50. | IK11.0-G | "No kit (low quantity of blocks)" | | "No kit available 29.11.1990" | "No kit available 01.08.1998" | | | | | |
| A50. | IK11.0-C | "No kit (low quantity of blocks)" | | "No kit available 29.11.1990" | "No kit available 01.03.1998" | | | | | |
| A1. | IK120 | Breathing air | | "A-120-F1-abc1 03.12.1984" | "A-120-F2-abc1 21.11.1986" | "A-120-F3-abc1 01.03.1996" | | | | |
| A1. | IK120 | Industrial air | | "A-120-F1-abc1 03.12.1984" | "I-120-F2/3-abc1 21.11.1986" | "I-120-F3-abc1 01.03.1996" | | | | |
| A1. | IK120II | Breathing air | | | | | "A-120II-F4-abc1 01.02.2000" | "A-120II-F5-abc1 01.01.2004" | "A-120II-F6-abc1 01.06.2004" | "A-120II-F7-abc1 01.08.2005" |
| A1. | IK120II | Industrial air | | | | | I-120II-F4-abc1 01.02.2000 | I-120II-F5-abc1 01.01.2004 | I-120II-F6-abc1 01.06.2004 | I-120II-F7-abc1 01.08.2005 |
| A41. | IK120-G | Dry gases | | "I-120-F1-abc1 27.05.1983" | "G-120-F2/3-abc1 24.03.1987" | "G-120-F2/3-abc1 01.03.1996" | | | | |
| A41. | IK120II-G | Dry gases | | | | | "G-120II-F4-abc1 01.02.2000" | "D-120II-F5/7-abc1 01.01.2004" | "D-120II-F5/7-abc1 01.08.2005" | |
| A54. | IK120-G-V009 | Dry gases | | | | "G-120-F2/3-abc1 15.05.1997" | | | | |
| A41. | IK120-GI | Dry gases | | | "G-120-F2/3-abc1 24.03.1987" | "G-120-F2/3-abc1 01.03.1996" | | | | |
| A41. | IK120II-GI | Dry gases | | | | | "G-120II-F4-abc1 01.02.2000" | "D-120II-F5/7-abc1 01.01.2004" | "D-120II-F5/7-abc1 01.08.2005" | |
| A41. | IK120-C | Natural gas | | | "G-120-F2/3-abc1 24.03.1987" | "G-120-F2/3-abc1 01.03.1996" | | | | |

| 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
|---|---|---|---|---|---|---|---|---|---|---|
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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| A41. | IK120II-C | Natural gas | | | | | "G-120II-F4-abc1 01.02.2000" | "G-120II-F5/7-abc1 01.01.2004" | "G-120II-F5/7-abc1 01.08.2005" | |
| A41. | IK120II-GI-J | Dry gases | | | | | | | "D-120II-F5/7-abc1 01.08.2005" | |
| A92. | BK12.2 | Breathing air | | | "I-12.2-F2-abc1 12.08.1991" | "A-12.2-F3/4-abc1 01.01.1996" | A-12.2-F3/4-abc1 01.04.1997 | | | |
| A92. | BK12.2 | Dry gases | | | I-12.2-F2-abc1 12.08.1991 | "I-12.2-. F3/4-abc1 01.01.1996" | "I-12.2-F3/4-abc1 01.04.1997" | | | |
| A92. | BK12.2II | Industrial air | | | | | | "I-12.2II-F5/6-abc1 01.02.2000" | "I-12.2II-F5/6-abc1 01.01.2004" | "I-12.2II-F7-abc1 01.08.2005" |
| A92. | BK12.2II | Dry gases | | | | | | "I-12.2II-F5/6-abc1 01.02.2000" | "I-12.2II-F5/6-abc1 01.01.2004" | "I-12.2II-F7-abc1 01.08.2005" |
| A99. | BK12.3II | Dry gases | | "I-12.3II-F1/2-abc1 01.04.2005" | "I-12.3II-F1/2-abc1 01.06.2007" | "I-12.3II-F3-abc1 01.09.2008" | | | | |
| A25. | IK12.4 | "Industrial air ATTENTION: IK is not BK!" | | "I-12.4-F1-abc1 01.01.1986" | "I-12.4-F2/3-abc1 16.04.1987" | "I-12.4-F2/3-abc1 01.03.1996" | | | | |
| A90. | BK12.4 | "Industrial booster AT-TENTION: BK is not IK!" | | "G-12.4-F1-abc1 01.10.1989" | | | | | | |
| A62. | IK12.4-G | "Natural gas / Dry Gases ATTENTION: IK is not BK!" | | "I-12.4-F1-abc1 01.11.1986" | | | | | | |
| A25. | IK12.4II | "Industrial air ATTENTION: IK is not BK!" | | | | | "I-12.4II-F4-abc1 01.02.2000" | "I-12.4II-F5-abc1 01.01.2004" | "I-12.4II-F6/7-abc1 01.06.2004" | |
| A62. | IK12.4-G | "Natural gas / Dry Gases ATTENTION: IK is not BK!" | | "I-12.4-F1-abc1 01.11.1986" | | | | | | |
| A62. | IK12.4II-G | "Natural Gas / Dry Gases ATTENTION: IK is not BK!" | | | | | | | "D-12.4II-F6-abc1 01.06.2004" | |
| A73. | IK12.4II-GI | "Dry Gases ATTENTION: IK is not BK!" | | | | | I-12.4II-F4-abc1 01.02.2000 | | | |
| A71. | IK12.4II-GI/ N2O | "Dry Gases ATTENTION: IK is not BK!" | | | | | "I-12.4II-F4-abc1 01.02.2000" | | | |
| A17. | IK12.14 | Breathing air | | "A-12.14II-F1/2-abc1 01.02.2000" | "A-12.14II-F1/2-abc1 16.05.2002" | "A-12.14II-F3-abc1 01.01.2004" | "A-12.14II-F4/6-abc1 01.06.2004" | Not manufac-tured | "A-12.14II-F4/6-abc1 01.11.2005" | "A-12.14II-F7/8-abc1 04/2017 " |
| A17. | IK12.14 | Industrial air | | "I-12.14II-F1/2-abc1 01.02.2000" | "I-12.14II-F1/2-abc1 16.05.2002" | "I-12.14II-F3-abc1 01.01.2004" | "I-12.14II-F4/6-abc1 01.06.2004" | Not manufac-tured | "I-12.14II-F4/6-abc1 01.11.2005" | "I-12.14II-F7/8-abc1 04/2017" |

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| "A-12.14II-F7/8-abc1 04/2017 " | | | | | | | | | | |
| "I-12.14II-F7/8-abc1 04/2017" | | | | | | | | | | |

| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| A17.-OX | IK12.14-OX | B-TROX | | | | | "No kit available 01.06.2004" | Not manufac-tured | "A-12.14OX4-F6-abc1 01.11.2005" | "A-12.14OX4-F7/8-abc1 04/2017" |
| A55. | IK12.14-GI | Dry gases | | "D-12.14II-F1/2-abc1 01.02.2000" | "D-12.14II-F3-abc1 15.05.2002" | "D-12.14II-F4/6-abc1 01.01.2004" | Not manufac-tured | "D-12.14II-F4/6-abc1 01.11.2005" | "D-12.14II-F4/6-abc1 01.11.2005" | "D-12.14II-F7-abc1 04/2017" |
| A2. | K14 | Breathing air | | "No kit available 01.01.1974" | "No kit available 01.01.1975" | "No kit available 13.03.1976" | "No kit available 10.01.1977" | A-14-F5/6-abc1 01.01.1978 | "A-14-F5/6-abc1 01.01.1980" | "A-14-F7/8-abc1 02.05.1985" |
| A2. | K14 | Industrial air | | "No kit available 01.01.1974" | "No kit available 01.01.1975" | "No kit available 13.03.1976" | "No kit available 10.01.1977" | "A-14-F5/6-abc1 01.01.1978" | "A-14-F5/6-abc1 01.01.1980" | "I-14-F7/8-abc1 02.05.1985" |
| A42. | IK14-G | Dry gases | | | | | | | | "I-14-F7/8-abc1 01.12.1987" |
| A2. | IK140 | Industrial air | | | | | | | | "I-140-F7/8-abc1 02.05.1985" |
| A42. | IK140-GI | Dry gases | | | | | | | | |
| A2. | IK14.11 | Industrial air | | | | | | | | "A-14.11-F7-abc1 07.12.1988" |
| A42. | IK14.11-G | Natural gas / Dry gases | | | | | | | | "A-14.11-F7-abc1 17.10.1989" |
| A42. | IK14.11-GI | Dry gases | | | | | | | | |
| A3. | K15 | Breathing air | | | | | "A-15-F4/6-abc1 01.01.1975" | "A-15-F4/6-abc1 01.01.1976" | "A-15-F4/6-abc1 01.01.1980" | |
| A3. | K15 | Industrial air | | | | | "A-15-F4/6-abc1 01.01.1975" | "A-15-F4/6-abc1 01.01.1976" | "A-15-F4/6-abc1 01.01.1980" | |
| A18. | IK15.1II | Breathing air | | | | | | | | |
| A18. | IK15.1II | Industrial air | | | | | | | | |
| A18.-OX | IK15.1-OX | B-TROX | | | | | | | | |
| A56. | IK15.1II-GI | Dry gases | | | | | | | | |
| A43. | IK15.1-G/-C | Natural gas | | | | | | | | |
| A56. | IK15.1II-G | Natural gas / Dry gases | | | | | | | | |

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| "A-12.14OX4-F7/8-abc1 04/2017" | | | | | | | | | | |
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| "A-14-F7/8-abc1 01.09.1997" | | | | | | | | | | |
| "I-14-F7/8-abc1 01.09.1987" | | | | | | | | | | |
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| "I-140-F7/8-abc1 01.09.1987" | | | | | | | | | | |
| "I-140-F7/8-abc1 01.09.1987" | | | | | | | | | | |
| "A-14.11-F7-abc1 01.09.1997" | | | | | | | | | | |
| "A-14.11-F7-abc1 01.09.1997" | | | | | | | | | | |
| "A-14.11-F7-abc1 01.09.1997" | | | | | | | | | | |
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| | | | "A-15.1II-F11-abc1 12.03.2002" | "A-15.1II-F12/13-abc1 01.10.2006" | "A-15.1II-F12/13-abc1 01.06.2012" | "A-15.1II-F14-abc1 01.01.2016" | | | | |
| | | | I-15.1II-F11-abc1 12.03.2002 | "I-15.1II-F12/13-abc1 01.10.2006" | "I-15.1II-F12/13-abc1 01.06.2012" | "I-15.1II-F14-abc1 01.01.2016" | | | | |
| | | | "A-15.1IIOX4-F11-abc1 12.03.2002" | "A-15.1OX-F12/14-abc1 01.10.2006" | "A-15.1OX-F12/14-abc1 01.06.2012" | "A-15.1OX-F12/14-abc1 01.02.2016" | | | | |
| | | | "D-15.1II-F11-abc1 12.03.2002" | "D-15.1II-F12/13-abc1 01.10.2006" | "D-15.1II-F12/13-abc1 01.06.2012" | "D-15.1II-F14-abc1 24.01.2017" | | | | |
| | "No kit available 01.10.1992" | "G-15.1-F10-abc1 01.07.1997" | "Continued IK15.1-G/-C= A56" | | | | | | | |
| | | | "G-15.1II-F11/13-abc1 01.10.2001" | "G-15.1II-F11/13-abc1 01.10.2006" | "G-15.1II-F11/13-abc1 01.06.2012" | "G-15.1II-F14-abc1 24.01.2017" | | | | |

| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| A56. | IK15.1II-C | Natural gas | | | | | | | | |
| A19. | IK15.11II | Breathing air | | "A-15.11II-F1-abc1 12.03.2002" | "A-15.11II-F2/3-abc1 01.10.2006" | "A-15.11II-F2/3-abc1 01.06.2012" | "A-15.11II-F4-abc1 01.2017" | | | |
| A19. | IK15.11II | Industrial air | | "I-15.11II-F1-abc1 12.03.2002" | "I-15.11II-F2/3-abc1 01.10.2006" | "I-15.11II-F2/3-abc1 01.06.2012-2017" | "I-15.11II-F4-abc1 01.2017" | | | |
| A57. | IK15.11II-GI | Dry gases | | "D-15.11II-F1-abc1 12.03.2002" | "D-15.11II-F2/3-abc1 01.10.2006" | "D-15.11II-F2/3-abc1 01.06.2012-2017" | "D-15.11II-F4-abc1 01.2017" | | | |
| A59. | IK15.2II-C | Natural gas | | "G-15.2II-F1-abc1 01.10.2001" | "G-15.2II-F2-abc1 01.10.2006" | "G-15.2II-F3-abc1 01.06.2012" | | | | |
| A96. | BK15.3II | Industrial air / dry gases | | "I-15.3II-F1-abc1 01.03.2002" | "I-15.3II-F2/3-abc1 01.10.2006" | "I-15.3II-F2/3-abc1 01.10.2007" | "I-15.3II-F4-abc1 01.06.2012" | "I-15.3II-F5-abc1 01.04.2018" | | |
| A97. | BK15.4II-C | Natural gas / dry gases | | "G-15.4II-F1-abc1 01.03.2002" | "G-15.4II-F2-abc1 01.10.2006" | "G-15.4II-F3-abc1 01.06.2012" | | | | |
| A132 | BK15.41II-GI | Dry gases | | "D-15.41II-F1-abc1 08.2017 " | | | | | | |
| A3. | K150 | Breathing air | | | | | | | | "A-150-F7/9-abc1 11.05.1982" |
| A3. | K150 | Industrial air | | | | | | | | "I-150-F7/9-abc1 11.05.1982" |
| A3. | K150II | Breathing air | | | | | | | | |
| A3. | K150II | Industrial air | | | | | | | | |
| A43. | IK150-G | Natural gas | | | | | | | | |
| A43. | IK150-G | Dry gases | | | | | | | | "I-150-F7/9-abc1 11.05.1982" |
| A43. | IK150-GI | Dry gases | | | | | | | | |
| A58. | IK150II-GI | Dry gases | | | | | | | | |
| A85. | BK150-CNG | "No kit (low quantity of blocks)" | | "No kit available 15.08.1986" | | | | | | |
| A39. | IK15.7 | Industrial air | | "I-15.7-F1-abc1 01.07.2012" | | | | | | |

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| | | | "G-15.1II-F11/13-abc1 01.10.2001" | "G-15.1II-F11/13-abc1 01.10.2006" | "G-15.1II-F11/13-abc1 01.06.2012" | | | | | |
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| "A-150-F7/9-abc1 06.04.1990" | "A-150-F7/9-abc1 01.07.1997" | | | | | | | | | |
| "I-150-F7/9-abc1 06.04.1990" | "I-150-F7/9-abc1 01.07.1997" | | | | | | | | | |
| | | "A-150II-F10-abc1 01.01.2001" | "A-150II-F11-abc1 01.10.2006" | "A-150II-F12-abc1 01.06.2012" | "A-150II-F13-abc1 01.02.2017" | | | | | |
| | | "I-150II-F10-abc1 01.01.2001" | "I-150II-F11-abc1 01.10.2006" | "I-150II-F12-abc1 01.06.2012" | "I-150II-F13-abc1 01.02.2017" | | | | | |
| | "G-150-F9-abc1 1992" | | | | | | | | | |
| "I-150-F7/9-abc1 06.04.1990" | | | | | | | | | | |
| | "I-150-F7/9-abc1 01.10.1992" | "Continued IK150 GI =A58" | | | | | | | | |
| | | "D-150II-F10/12-abc1 15.02.2002" | "D-150II-F10/12-abc1 01.10.2006" | "D-150II-F10/12-abc1 01.06.2012" | "D-150II-F13-abc1 01.02.2017" | | | | | |
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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A117. | IK15.7-G | Natural gas | | "G-15.7-F1-abc1 01.07.2012" | | | | | | |
| A117. | IK15.7-GI | Dry gases | | "D-15.7-F1-abc1 01.07.2012" | | | | | | |
| A81. | BK15.9 | "No kit (low quantity of blocks)" | | "No kit available 01.10.1985" | | | | | | |
| A26. | IK17.0 | "No kit (low quantity of blocks)" | | "I-17-F1/2-abc1 15.11.1986" | "I-17-F1/2-abc1 13.12.1989" | | | | | |
| A63. | IK17.0-G | "No kit (low quantity of blocks)" | | "I-17-F1/2-abc1 15.11.1986" | | | | | | |
| A86. | BK17.2 | "No kit (low quantity of blocks)" | | "No kit available 22.06.1987" | | | | | | |
| A15. | IK18.1 | Breathing air | | "A-18.1-F1-abc1 25.01.1990" | "A-18.1-F2/3-abc1 01.07.1997" | "A-18.1-F2/3-abc1 01.12.1998" | | | | |
| A15. | IK18.1II | Breathing air | | | | | "A-18.1II-F4/5-abc1 01.10.2001" | "A-18.1II-F4/5-abc1 01.04.2005" | "A-18.1II-F6/7-abc1 01.10.2006" | "A-18.1II-F6/7-abc1 01.04.2011" |
| A15. | IK18.1 | Industrial air | | "I-18.1-F1-abc1 25.01.1990" | "I-18.1-F2/3-abc1 01.07.1997" | "I-18.1-F2/3-abc1 01.12.1998" | | | | |
| A15. | IK18.1II | Industrial air | | | | | "I-18.1II-F4/5-abc1 01.10.2001" | "I-18.1II-F4/5-abc1 01.04.2005" | "I-18.1II-F6/7-abc1 01.10.2006" | "I-18.1II-F6/7-abc1 01.04.2011" |
| A48. | IK18.1-G | Natural gas / Dry gases | | "I-18.1-F1-abc1 25.01.1990" | "I-18.1-F2/3-abc1 01.07.1997" | "I-18.1-F2/3-abc1 01.12.1998" | | | | |
| A48. | IK18.1-GI | Dry gases | | "D-18.1-F1-abc1 25.01.1990" | "D-18.1-F2/3-abc1 01.07.1997" | "D-18.1-F2/3-abc1 01.12.1998" | | | | |
| A75. | IK18.1II-G | Natural gas / Dry gases | | | | | "G-18.1II-F4/5-abc1 01.10.2001" | "G-18.1II-F4/5-abc1 01.04.2005" | "G-18.1II-F6/7-abc1 01.10.2006" | "G-18.1II-F6/7-abc1 01.04.2011" |
| A74. | IK18.1II-GI | Dry gases | | | | | "D-18.1II-F4/5-abc1 01.10.2001" | "D-18.1II-F4/5-abc1 01.04.2005" | "D-18.1II-F6/7-abc1 01.10.2006" | "D-18.1II-F6/7-abc1 01.04.2011" |
| A48. | IK18.1-C | Natural gas | | "I-18.1-F1-abc1 25.01.1990" | "I-18.1-F2/3-abc1 01.07.1997" | "G-18.1-F3-abc1 01.12.1998 " | | | | |
| A20. (A3) | K180 | Breathing air | | | "A-180-F2-abc1 02.06.1982" | "A-180-F3/4-abc1 06.04.1990" | "A-180-F3/4-abc1 01.07.1997" | | | |
| A20. (A3) | K180 | Industrial air | | | "I-180-F2-abc1 02.06..1982" | "I-180-F3/4-abc1 06.04.1990" | "I-180-F3/4-abc1 01.07.1997" | | | |
| A20. | K180II | Breathing air | | | | | | "A-180II-F5/6-abc1 01.10.2001" | "A-180II-F5/6-abc1 01.10.2006" | "A-180II-F7-abc1 01.02.2012" |

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| "A-18.1II-F8-abc1 01.06.2012" | "A-18.1II-F9-abc1 01.01-2017" | | | | | | | | | |
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| "I-18.1II-F8-abc1 01.06.2012" | "I-18.1II-F9-abc1 01.01-2017" | | | | | | | | | |
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| "G-18.1II-F8abc1 01.06.2012" | "G-18.1II-F9-abc1 01.01-2017" | | | | | | | | | |
| "D-18.1II-F8abc1 01.06.2012" | "D-18.1II-F9-abc1 01.01-2017" | | | | | | | | | |
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| "A-180II-F8-abc1 01.01.2017" | | | | | | | | | | |

| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|---|---|---|
| A20. | K180II | Industrial air | | | | | | I-180II-F5/6-abc1 01.10.2001 | "I-180II-F5/6-abc1 01.10.2006" | "I-180II-F7-abc1 01.02.2012" |
| A43. | IK180-GI | Dry gases | | | "I-180-F2-abc1 02.06..1982" | "I-180-F3/4-abc1 06.04.1990" | "I-180-F3/4-abc1 01.10.1992" | "Continued IK180 GI= A60" | | |
| A60. | IK180II-GI | Dry gases | | | | | | "D-180II-F5/6-abc1 01.10.2001" | "D-180II-F5/6-abc1 01.10.2006" | "D-180II-F7-abc1 01.02.2012" |
| A43. | IK180-G | Natural gas | | | | "I-180-F3/4-abc1 06.04.1990" | | | | |
| A4. | K200 | "No kit (low quantity of blocks)" | | | | | "No kit available 04.10.1982" | | | |
| A5. | K21 | Industrial air | | "No kit available 16.03.1977" | "No kit available 01.01.1978" | Not manufac-tured | "No kit available 15.02.1980" | "No kit available 05.05.1981" | "No kit available 05.05.1981" | "No kit available 05.10.1981" |
| A44. | IK21-G | Natural gas | | | | | | "No kit available 05.10.1981" | "G-21.0-F6/7-abc1 01.05.1985" | |
| A21. | IK21.4 | "No kit (low quantity of blocks)" | | "No kit available 16.07.1985" | | | | | | |
| A6. | K22.0 | Breathing air | | "No kit available 28.0.01.1983" | "I-22.0-F2/3-abc1 25.01.1985" | "I-22.0-F2/3-abc1 01.03.1986" | "A-22.0-F4/5-abc1 09.01.1992" | "A-22.0-F4/5-abc1 01.01.1995" | "A-22.0-F6-abc1 22.04.2015" | |
| A6. | K22.0 | Industrial air | | | "I-22.0-F2/3-abc1 25.01.1985" | "I-22.0-F2/3-abc1 01.03.1986" | "I-22.0-F4/5-abc1 09.01.1992" | "I-22.0-F4/5-abc1 01.01.1995" | "I-22.0-F6-abc1 22.04.2015" | |
| A45/6 | K22.0-420 | Industrial air | 420 Bar version | "I-22.0-420-F1-abc1 22.04.2015" | | | | | | |
| A45. | IK22.0-G | Natural gas / Dry gases | | | "D-22.0-F2/3-abc1 25.01.1985" | "D-22.0-F2/3-abc1 01.03.1986" | "D-22.0-F4/5-abc1 01.01.1992" | "D-22.0-F4/5-abc1 01.01.1995" | "D-22.0-F6-abc1 22.04.2015" | |
| A45. | IK22.0-C | Natural gas | | | | "G-22.0-F2/3-abc1 01.03.1986" | "G-22.0-F4/5-abc1 01.01.1992" | "G-22.0-F4/5-abc1 01.01.1995" | "G-22.0-F6-abc1 22.04.2015" | |
| A45. | IK22.0-GI | Dry gases | | | | | "D-22.0-F4/5-abc1 01.01.1992" | "D-22.0-F4/5-abc1 01.01.1995" | "D-22.0-F6-abc1 22.04.2015" | |
| A29. | IK22.2 | Breathing air | | "A-22.2-F1-abc1 21.07.1992" | "A-22.2-F2-abc1 01.01.1995" | | | | | |
| A22. | IK22.5 | Industrial air | | "I-22.5-F1/2-abc1 18.01.1985" | "I-22.5-F1/2-abc1 09.01-1992" | "I-22.5-F3-abc1 01.01.1995" | | | | |
| A61. | IK22.5-G | Natural gas / dry gases | | "I-22.5-F1/2-abc1 18.01.1985" | "I-22.5-F1/2-abc1 09.01-1992" | "I-22.5-F3-abc1 26.10.1994" | | | | |
| A72. | IK22.5-GI/ N2O | Dry gases | | | | "D-22.5-F3-abc1 26.10.1994" | | | | |

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| "I-180II-F8-abc1 01.01.2017" | | | | | | | | | | |
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| "D-180II-F8-abc1 01.01.2017" | | | | | | | | | | |
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| "I-21.0-F8-abc1 17.01.1984" | "I-21.0-F8-abc1 14.07.1987" | | | | | | | | | |
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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A89. | BK22.6 | "No kit (low quantity of blocks)" | | "No kit available 01.07.1989" | | | | | | |
| A101. | BK22.9-C | Natural gas | | "G-22.9-F01-abc1 01.03.2007" | | | | | | |
| A93. | BK22.10-C | Natural gas air-cooled (water-cooled possible) | | "G-22.10-F1-abc1 01.12.1995 serial manda-tory!" | "G-22.10-F2-abc1 01.09.1997 serial manda-tory!" | | | | | |
| A98. | BK22.10-C | "Natural gas water-cooled" | | "G-22.10-W-F1-abc1 01.07.2002 serial manda-tory!" | "G-22.10-W-F2-abc1 01.01-2006 serial manda-tory!" | | | | | |
| A93. | BK22.11-C | Natural gas | | "No kit available 01.12.1995" | "G-22.11-F2. abc1 01.09.1997 " | "G-22.11-F3. abc1 01.04.2015" | | | | |
| A98. | BK22.11-C | "Natural gas water-cooled" | | | "G-22.11-F2. abc1 01.01.2006" | "G-22.11-F3. abc1 01.04.2015" | | | | |
| A93. | BK22.12-C | Natural gas | | "G-22.12-F1/2-abc1 01.12.1995" | "G-22.12-F1/2-abc1 01.09.1997" | "G-22.12-F3. abc1 01.04.2015" | | | | |
| A98. | BK22.12-C | "Natural gas water-cooled" | | | "G-22.12-F1/2-abc1 01.01.2006" | "G-22.12-F3. abc1 01.04.2015" | | | | |
| A93.-GI | BK22.12-GI | "Dry gases water-cooled" | | | "G-22.12-F1/2-abc1 01.06.2008" | "G-22.12-F3. abc1 01.04.2015" | | | | |
| A93. | BK22.13-C | Natural gas | | "G-22.13-F1/2-abc1 01.12.1995" | "G-22.13-F1/2-abc1 01.09.1997" | | | | | |
| A98. | BK22.13-C | "Natural gas water-cooled" | | | "G-22.13-F1/2-abcd1 01.01.2006" | | | | | |
| A93. | BK22.14-C | Natural gas | | "G-22.14-F1/2-abc1 01.12.1995" | "G-22.14-F1/2-abc1 01.08.1997" | | | | | |
| A5. | K23.0 | "Breathing air old design" | | | | | | | | |
| A5. | K23.0 | "Industrial air old design" | | | | | | | | |
| A5. | K23.0-W | "Industrial air water-cooled" | | | | | | | | |

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| | "A-23.0-F11/13-abc1 07.06.1989" | "A-23.0-F11/13-abc1 02.04.1990" | "A-23.0-F11/13-abc1 20.01.1992" | "A-23.0-F11/13-abc1 26.10.1993" | "A-23.0-F11/13-abc1 31.01.1993" | "A-23.0-F14-abc1 01.04.2015 Attention old design!" | | | | |
| | "I-23.0-F11/13-abc1 07.06.1989" | "I-23.0-F11/13-abc1 02.04.1990" | "I-23.0-F11/13-abc1 20.01.1992" | "I-23.0-F11/13-abc1 26.10.1993" | "I-23.0-F11/13-abc1 31.01.1993" | "I-23.0-F14-abc1 01.04.2015 Attention old design!" | | | | |
| | | | | | | "I-23.0-W-F14-abc1 01.01.2005" | | | | |

| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A5. | K23.0-W | "Industrial air water-cooled new design modular" | | | | | | | | |
| A5.-W | K23.0-W-V/H | "Industrial air water-cooled new design modular" | | | | | | | | |
| A5.-L | K23.0-L-V/H | "Industrial air air-cooled new design modular" | | | | | | | | |
| A44. | IK23.0-G | Natural gas / Dry gases | | | | | | | | "G-23.0-F7/12-abc1 02.01.1989" |
| A44. | IK23.0-C | Natural gas | | | | | | | | "G-23.0-F7/12-abc1 02.01.1989" |
| A44.-C-L | IK23.0-C-L | "Natural gas air-cooled new design" | | | | | | | | |
| A44.-C-W | IK23.0-C-W | "Natural gas water-cooled new design" | | | | | | | | |
| A44. | IK23.0-GI | "Dry gases old design" | | | | | | | | |
| A44.-GI-W | IK23.0-GI-W | "Dry gases water-cooled new design" | | | | | | | | |
| A44.-GI-L | IK23.0-GI | "Dry gases air-cooled new design" | | | | | | | | |
| A52. | IK23.1-G | "Natural gas / dry gases old design" | | | | | | | | |
| A52. | IK23.1-C | "Natural gas old design" | | | | | | | | |
| A52. | IK23.1-C | "Natural gas water-cooled" | | | | | | | | |
| A77. | IK23.2 | "Industrial air water-cooled" | | "I-23.2-W-F2-abc1 01.04.2008" | | | | | | |
| A77. | IK23.2-W-V/-H | "Industrial air water-cooled new design modular" | | | "I-23.2-W-F2-abc1 01.03.2010" | | | | | |

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| | | | | | | | "I-23.0-W-F15/16-abc1 01.10.2009" | | | |
| | | | | | | | | "I-23.0-W-F15/16-abc1 01.03.2010" | | |
| | | | | | | | "I-23.0-L-F15-abc1 01.12.2011" | | | |
| "G-23.0-F7/12-abc1 20.01.1992" | | | | | | | | | | |
| "G-23.0-F7/12-abc1 20.01.1992" | | | | | | | | | | |
| | | | | | | | "G-23.0-F15-abcd1 01.02.2009" | | | |
| | | | | | | | | "G-23.0-W-F16-abcd1 01.03.2010" | | |
| | | | | "I-23.0-F11/13-abc1 26.10.1993" | "I-23.0-F11/13-abc1 31.01.1994" | "D-23.0-F14-abc1 01.04.2015 Attention old design!" | | | | |
| | | | | | | | "D-23.0-W-F15/16-abc1 01.02.2009" | "D-23.0-W-F15/16-abc1 01.03.2010" | | |
| | | | | | | | "D-23.0-L-F15-abc1 01.02.2009" | | | |
| | "G-23.1-F10-abc1 01.10.1993" | "G-23.1-F10-abcd1 31.01.1994" | "G-23.1-L-F11-abc1 01.04.2015 Attention old design" | | | | | | | |
| | "G-23.1-F10-abc1 01.10.1993" | "G-23.1-F10-abc1 31.01.1994" | "G-23.1-L-F11-abc1 01.04.2015 Attention old design" | | | | | | | |
| | | | "G-23.1-F11-abcd1 01.06.2005" | | | | | | | |
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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A77. | IK23.2-GI-W-V/-H | "Dry gases water-cooled new design modular" | | | "D-23.2-W-F2-abc1 01.03.2010" | | | | | |
| A77. | IK23.2-G-W-V/-H | "Natural/ dry gases water-cooled new design modular" | | | "D-23.2-W-F2-abc1 01.03.2010" | | | | | |
| A77.-L | IK23.2-G-L-V/-H | "Natural / dry gases air-cooled new design modular" | | "D-23.2-L-F1-abc1 01.04.2008" | | | | | | |
| A78. | IK23.2-C-W-V/-H | "Natural gas water-cooled new design modular" | | "G-23.2-F01-abcd1 01.04.2008" | "G-23.2-W-F2-abcd1 01.03.210" | | | | | |
| A21. | IK23.4 | Industrial air | | | "I-23.4-F2/4-abc1 28.10.1987" | "I-23.4-F2/4-abc1 20.01.1992" | "I-23.4-F2/4-abc1 31.01.1994" | "I-23.4-F5-abc1 01.01.1995" | "I-23.4-F6-abc1 01.03.2013" | |
| A64. | IK23.4-G | Natural gas / Dry gases | | | "D-23.4-F2/4-abc1 28.10.1987" | "D-23.4-F2/4-abc1 20.01.1992" | "D-23.4-F2/4-abc1 31.01.1994" | "D-23.4-F5-abc1 01.01.1995" | | |
| A64. | IK23.4-GI | Dry gases | | | | | | "D-23.4-F5-abc1 01.01.1995" | | |
| A114. | BK23.5-GI | "Dry gases water-cooled" | Swagelock | "D-23.5-F1-abc1 01.12.2011" | | | | | | |
| A110.-W | BK23.7-C/-W-V/-H | "Natural gas water-cooled" | | "G-23.7-F1-abc1 01.07.2010" | | | | | | |
| A110.-W | BK23.7–GI/-G-W-V/-H | "Dry gases water-cooled" | | "D-23.7-W-F1-abc1 01.07.2010" | | | | | | |
| A-110-L | BK23.7–GI/-G-L-V/-H | "Dry gases air-cooled" | | "D-23.7-L-F1-abc1 01.07.2010" | | | | | | |
| A110.-L | BK23.7-C/-L-V/-H | "Natural gas air-cooled" | | "G-23.7-F1-abc1 01.07.2010" | | | | | | |
| | IK23.8 | Industrial air | | "I-23.8-F1/2-abc1 12.2009" | "I-23.8-F1/2-abc1 " | | | | | |
| A109.-W | BK23.8-C-W-V/-H | "Natural gas water-cooled" | | "G-23.8-W-F1/2-abc1 01.12.2009" | "G-23.8-W-F1/2-abc1 01.03.2010" | | | | | |
| A104. | BK23.10-C | "Natural gas water-cooled" | | "G-23.10-F1/3-abcd1 01.01.2008" | | | | | | |
| A104.-W | BK23.10-C-W-V/-H | "Natural gas water-cooled modular" | | | "G-23.10-F1/3-abcd1 01.12.2009" | "G-23.10-F1/3-abcd1 01.03.2010" | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A104. | BK23.10-G | "Natural / dry gases water-cooled modular" | | "D-23.10-W-F1-abcd1 01.01.2008" | | | | | | |
| A104.-W | BK23.10-G-W-V/-H | "Natural / dry gases water-cooled modular" | | | "D-23.10-W-F2-abcd1 01.12.2009" | "D-23.10-W-F3-abcd1 01.03.2010" | | | | |
| A104.1-V003 | BK23.10-C-F01-V003 | "Natural gas air-cooled" | | "G-23.10-F1/3-abcd1 01.01.2008" | | | | | | |
| | BK23.10-GI-F01-V099 | "Dry gases air-cooled" | | "D-23.10-L-F1-abc1 01.09.2009" | | | | | | |
| A104. | BK23.10-GI | "Dry gases water-cooled" | | "D-23.10-W-F1-abcd1 01.01.2008" | | | | | | |
| A104.-W | BK23.10-GI-W-V/-H | "Dry gases water-cooled modular" | | | "D-23.10-W-F2-abcd1 01.12.2009" | "D-23.10-W-F3-abcd1 01.03.2010" | | | | |
| A-104.1-V004 | BK23.10-F01-V004 | Natural gas | | "G-23.10-F1/3-abc1 01.01.2016 Urgent - cylinders of ""d"" kit does not match - order single if required" | | | | | | |
| A105. | BK23.12-C | "Natural gas water-cooled" | | "G-23.12-W-F1-abc1 01.01.2008" | | | | | | |
| A105.-W | BK23.12-C-W-V/-H | "Natural gas water-cooled modular" | | | "G-23.12-W-F2-abc1 01.02.2009" | "G-23.12-W-F3-abc1 01.03.2010" | | | | |
| A105.1-V005 | BK23.12-F01-V005 | Natural gas air-cooled | | G-23.12-L-F1-abcd1 | | | | | | |
| A105. | BK23.12-G | Natural / Dry gases water-cooled | | "G-23.12-W-F1-abc1 01.01.2008" | | | | | | |
| A105.-W | BK23.12-G-W-V/-H | "Natural / dry gases water-cooled modular" | | | "G-23.12-W-F2-abc1 01.12.2009" | "G-23.12-W-F3-abc1 01.03.2010" | | | | |
| A105. | "BK23.12-GI See stage block!" | "Dry gases water-cooled" | | "D-23.12-W-F1-abc1 01.01.2008" | | | | | | |
| A105.2-V004 | "BK23.12-F02-V004 Rare F01 possible see breakdown OC" | "Dry gases water-cooled" | | "D-23.12-W-F2-abc1 01.01.2015" | | | | | | |
| A105.-W | "BK23.12-GI-W-V/-H See stage block!" | "Dry gases water-cooled modular" | | "D-23.12-W-F1-abc1 01.01.2008" | " " | | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A105.-L | BK23.12-GI-L-V/-H | "Dry gases air-cooled modular" | Swagelock | "D-23.12-L-F1-abc1 01.03.2012" | | | | | | |
| A105.1-V004 | "BK23.12-F01-V004 Kit name is not block name!" | "Dry gases water-cooled" | | "D-23.12-W-F3-abc1 01.01.2015" | | | | | | |
| A106. | BK23.13-C | "Natural gas water-cooled" | | "G-23.13-F1/3-abcd1 01.01.2008" | | | | | | |
| A106.-W | BK23.13-C-W-V/-H | "Natural gas water-cooled modular" | | | "G-23.13-F1/3-abcd1 01.12.2009" | "G-23.13-F1/3-abcd1 01.03.2010" | | | | |
| A106. | BK23.13-G | Natural / Dry gases water-cooled | | "D-23.13-W-F1/3-abc1 01.01.2008" | | | | | | |
| A106.-W | BK23.13-G-W-V/-H | "Natural / dry gases water-cooled modular" | | | "D-23.13-W-F1/3-abc1 01.12.2009" | "D-23.13-W-F1/3-abc1 01.03.2010" | | | | |
| A106. | BK23.13-GI | "Dry gases water-cooled" | | "D-23.13-W-F1/3-abc1 01.01.2008" | | | | | | |
| A106.-W | BK23.13-GI-W-V/-H | "Dry gases water-cooled modular" | | | "D-23.13-W-F1/3-abc1 01.12.2009" | "D-23.13-W-F1/3-abc1 01.03.2010" | | | | |
| A107.-W | BK23.14-C-W | "Natural gas water-cooled" | | "G-23.14-1/2-abcd1 01.12.2009" | "G-23.14-F1/2-abcd1 01.03.2010" | | | | | |
| A107. | BK23.14-G | Natural / Dry gases | | "D-23.14-W-F1/2-abcd1 01.12.2009" | "D-23.14-W-F1/2-abcd1 01.03.2010" | | | | | |
| A107. | BK23.14-GI | Dry gases | | "D-23.14-W-F1/2-abcd1 01.12.2009" | "D-23.14-W-F1/2-abcd1 01.03.2010" | | | | | |
| A76. | IK24.0-C | "Natural gas water-cooled" | | "G-24.0-W-F1/3-abc1 01.05.2006" | "G-24.0-W-F1/3-abc1 01.04.2008" | "G-24.0-W-F1/3-abc1 15.10.2012" | | | | |
| A123.1s | IK24.0 | Industrial air | | "I-24.0-W-F1-abc1 01.10.2013" | | | | | | |
| A37. | IK24.4 | Water-cooled | | "I-24.4-W-F1/2-abc1 01.09.2006" | "I-24.4-W-F1/2-abc1 01.04.2008" | | | | | |
| A100. | BK24.11-C | "Natural gas air-cooled / water-cooled" | | "G-24.11-F1/2-abcd1 01.01.2006" | | | | | | |
| A100. | BK24.11-C-W/-L | "Natural gas air-cooled / water-cooled" | | | "G-24.11-L-F2-abc1 01.04.2008" | | | | | |
| A100.-W | BK24.11-C-W | "Natural gas water-cooled" | | "G-24.11-W-F1-abcd1 01.01.2006" | | "G-24.11-W-F3-abcd1 01.03.2010" | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A100.-L | BK24.11-C-L | "Natural gas air-cooled" | | "G-24.11-L-F1-abc1 01.01.2006" | | | | | | |
| A116. | BK24.12-C | "Natural gas water-cooled" | Swagelock | | | "G-24.12-W-F3-abcd1 15.10.2012" | | | | |
| A121 | BK24.12-GI | "Dry gases water-cooled" | | "D-24.12-W-F1-abcd1 01.01.2013" | | | | | | |
| A102. | BK24.19-V001 | Bin block | | "Kit not yet created 01.08.2007" | "Kit not yet created 01.04.2008" | | | | | |
| A103. | BK24.20-V001 | Bin block | | "I-24.20. F1/2-abc1 01.08.2007" | "I-24.20. F1/2-abc1 01.04.2008" | | | | | |
| Not specified | BK24.20-C-V001 | "Natural gas water-cooled" | | "G-24.20-W-F1-abc1 01.01.2013" | | | | | | |
| A119 | BK24.20-GI | "Dry gases water-cooled" | | "D-24.20-W-F1-abc1 01.01.2013" | | | | | | |
| A7. | K25.0 | Industrial air | | "No kit available 01.10.1982" | "I-25.0-F2/4-abc1 21.07.1983" | "I-25.0-F2/4-abc1 20.06.1986" | "I-25.0-F2/4-abc1 03.02.1994" | "I-25.0-F5-abc1 01.01.1996" | "I-25.0-F6-abc1 01.07.2011" | |
| A46. | IK25.0-G | Natural / Dry gases | | "No kit available 01.10.1982" | "I-25.0-F2/4-abc1 21.07.1983" | "I-25.0-F2/4-abc1 01.10.1989" | "I-25.0-F2/4-abc1 03.02.1994" | | | |
| A46. | IK25.0-C | Natural gas | | "No kit available 01.10.1982" | "I-25.0-F2/4-abc1 21.07.1983" | "I-25.0-F2/4-abc1 01.10.1989" | "I-25.0-F2/4-abc1 01.01.1996" | "G-25.0-F5-abc1 01.01.1996" | "G-25.0-F6-abc1 01.07.2004" | |
| A46. | IK25.0-GI | Dry gases | | | | | | "D-25.0-F5-abc1 01.01.1996" | | |
| A23. | IK25.4 | Industrial air | | "I-25.4-F1/2-abc1 09.07.1984" | "I-25.4-F1/2-abc1 02.02.1994" | "I-25.4-F3-abc1 01.06.2012" | | | | |
| A65. | IK25.4-GI | Dry gases | | "D-25.4-F1/2-abc1 09.07.1984" | "D-25.4-F1/2-abc1 01.02.1994" | | | | | |
| A24. | IK25.5 | "No kit (low quantity of blocks)" | | "No kit available 14.01.1985" | "No kit available 02.02.1994" | | | | | |
| A66. | IK25.5-GI | "No kit (low quantity of blocks)" | | "No kit available 14.01.1985" | "No kit available 01.02-1994" | | | | | |
| A16. | IK25.9 | Industrial air | | "I-25.9-F1/3-abc1 18.11.1991" | "I-25.9-F1/3-abc1 03.02.1994" | "I-25.9-F1/3-abc1 20.02.2002" | | | | |
| A49. | IK25.9-G | Natural / Dry gases | | "I-25.9-F1/3-abc1 01.10.1991" | "I-25.9-F1/3-abc1 03.02.1994" | "I-25.9-F1/3-abc1 20.02.2002" | | | | |
| A49.-G | IK25.9-G | Natural / Dry gases water-cooled | | | | | "D-25.9-W-F4-abc1 01.01.2006" | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A49. | IK25.9-C | Natural gas | | | | "G-25.9-L-F3-abc1 21.03.2002" | | | | |
| A87. | BK25.12 | "No kit (low quantity of blocks)" | | "No kit available 01.11.1988" | | | | | | |
| A88. | BK25.14 | "No kit (low quantity of blocks)" | | "No kit available 01.02.1989" | | | | | | |
| A12. | IK25.18 | Industrial air | | "I-25.18-F1-abc1 14.07.1986" | "I-25.18-F2/3-abc1 03.02.1994" | "I-25.18-F2/3-abc1 20.03.2002" | | | | |
| A53. | IK25.18-G | Gas / Dry gases | | "I-25.18-F1-abc1 04.07.1986" | "I-25.18-F2/3-abc1 03.02.1994" | | | | | |
| A53. | IK25.18-GI | Dry gases | | "I-25.18-F1-abc1 04.07.1986" | "I-25.18-F2/3-abc1 03.02.1994" | | | | | |
| A84. | BK25.19 | "No kit (low quantity of blocks)" | | "No kit available 01.07.1986" | | | | | | |
| A91. | BK25.20 | "No kit (low quantity of blocks)" | | "No kit available 14.08.1990" | | | | | | |
| A80. | IK26.0-C | "Natural gas water-cooled" | Swagelock | "G-26.0-W-F1-abcd1 01.06.2012 - modified 2. Stage !" | | "G-26.0-W-F3-abcd1 01.02.2014" | | | | |
| A118. | IK26.0 | "Industrial air water-cooled" | Swagelock | "I-26.0-W-F1-abcd1 01.01.2013" | | "I-26.0-W-F3-abcd1 01.02.2014" | | | | |
| A133.1 | BK26.78.0 | "Industrial air water-cooled" | | I-177585-ab-cde1 | | | | | | |
| A133.1r | BK26.78.0 | "Dry gases water-cooled" | | "D-177585-ab-cde1 24.08.2017" | | | | | | |
| A133.1r | BK26.78.0 | "Natural gas water-cooled" | | "G-177585-ab-cde1 24.08.2017" | | | | | | |
| A133 | BK26.90.0 | "Industrial air water-cooled" | | I-176370-ab-cde1 | | | | | | |
| A133.1r | BK26.90.0 | "Dry gases water-cooled" | | "D-176370-ab-cde1 24.08.2017" | | | | | | |
| A133.1r | BK26.90.0 | "Natural gas water-cooled" | | "G-176370-ab-cde1 24.08.2017" | | | | | | |
| A129.1-V004 | BK26.2-F01-V004 | "Natural gas water-cooled" | | "G-26.2-W-F1-abcd1 03.2016" | | | | | | |
| A38. | IK26.4-GI | "Dry gases water-cooled" | | "D-26.4-W-F1-abcd1 01.08.2011" | | "D-26.0-W-F3-abcd1 01.02.2014" | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A124.1s | IK26.4 | "Industrial air water-cooled" | Swagelock | "I-26.4-W-F1-abc1 01.10.2013" | | | | | | |
| A79. | IK26.4-C | "Natural gas water-cooled" | Swagelock | "G-26.4-W-F1-abcd1 01.08.2011" | | | | | | |
| A120 | BK26.7-GI | "Dry gases water-cooled" | Swagelock | "D-26.7-W-F1-abcd1 01.02.2013" | | | | | | |
| A120 | BK26.7-C | "Natural gas water-cooled" | | "G-26.7-W-F1-abcd1 01.02.2013" | | | | | | |
| A115. | BK26.8-G/-GI | "Dry gases water-cooled" | | "D-26.8-W-F1-abc1 01.06.2012" | | | | | | |
| A115. | BK26.8-C | "Natural gas water-cooled" | | "G-26.8-W-F1-abc1 01.06.2012" | | | | | | |
| A111. | BK26.10-G | "Dry gases water-cooled" | | "D-26.10-W-F1-abc1 01.01.2011" | | | | | | |
| A108. | BK26.10-C | "Natural gas water-cooled" | | "G-26.10-W-F1-abcde1 01.06.2009" | "G-26.10-W-F2-abcde1 01.10.2010" | | | | | |
| A112. | BK26.10-GI | "Dry gases water-cooled" | | "D-26.10-W-F1-abc1 01.01.2010" | | | | | | |
| A112.-V097 | BK26.10-GI | "Dry gases water-cooled" | Swagelock | "D-26.10-W-F1-abc1 01.11.2012" | | | | | | |
| A135.1 | BK26.78.10 | "Dry gases water-cooled" | | D-176094-ab-cde1 | | | | | | |
| A135.1 | BK26.78.10 | Natural gas | | G-176094-ab-cde1 | | | | | | |
| A135.1 | BK26.90.10 | "Dry gases water-cooled" | | D-177593-ab-cde1 | | | | | | |
| A135.1 | BK26.90.10 | Natural gas | | G-177593-ab-cde1 | | | | | | |
| A113.2-V004 | BK26.12-F02-V004 | Natural gas | | "G-26.12-W-F2-abcde 07.2014" | | | | | | |
| A113. | BK26.12-GI | "Dry gases water-cooled" | | "I-26.12-F1-abcd1 01.07.2011" | | | | | | |
| A113.-V097 | BK26.12-GI | "Dry gases water-cooled" | Swagelock | "I-26.12-F1-abcd1 01.02.2013" | | | | | | |
| A113 | BK26.12-F03-V004 | "Dry gases water-cooled" | | | | "D-26.12-W-F3-abcd1 01.07.2014" | | | | |
| A113. | BK26.12-GI-420-F01-V097 | "Dry gases water-cooled" | | | | "D-26.12-W-F3-abcd1 01.07.2014" | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A113 | BK26.12-F03-V004 | Industrial air | | | | "I-26.12-W-F3-abcd1 01.09.2014" | | | | |
| A113 | BK26.12-F03-V004 | Natural gas | | | | "G-26.12-W-F3-abcd1 01.09.2014" | | | | |
| A136.1 | BK26.78.12 | "Dry gases water-cooled" | | D-177594-ab-cde1 | | | | | | |
| A136.1 | BK26.78.12 | Natural gas | | G-177594-ab-cde1 | | | | | | |
| A136.1 | BK26.90.12 | "Dry gases water-cooled" | | D-177595-ab-cde1 | | | | | | |
| A136.1 | BK26.90.12 | Natural gas | | G-177595-ab-cde1 | | | | | | |
| Not specified | BK26.13-C-F01-V097 | Natural gas | | "G-26.13-W-F1-abcd1 09.2014" | | | | | | |
| A122 | BK26.14-C | "Natural gas water-cooled" | Swagelock | "G-26.14-W-F1-abcd1 01.09.2014" | | | | | | |
| A8. | K28.0 | Industrial air | | "No kit available 01.12.1984" | "I-28.0-L-F2/3-abc1 01.01.1996" | "I-28.0-L-F2/3-abc1 01.01.1996" | "I-28.0-L-F4-abc1 01.06.2012" | | | |
| A8.-W | K28.0 | "Industrial air water-cooled" | | | | | "I-28.0-W-F4-abc1 01.08.2008" | "I-28.0-W-F5-abc1 01.06.2012" | | |
| A47. | IK28.0-G | Natural / Dry gases | | "No kit available 02.03.1989" | "I-28.0-L-F2/3-abc1 02.02.1994" | | | | | |
| A47. | IK28.0-C | Natural gas | | "No kit available 07.03.1989" | "I-28.0-L-F2/3-abc1 02.02.1994" | "G-28.0-F3-abc1 01.01.1996" | | | | |
| A47.-C | IK28.0-C | "Natural gas water-cooled" | | | | "G-28.0-F3-abc1 01.01.1996" | "G-28.0-W-F4-abcd1 01.04.2008" | "G-28.0-W-F5-abcd1 01.06.2012" | | |
| A47.-GI | IK28.0 GI | Dry gases | | | "D-28.0-L-F2/3-abc1 02.02.1994" | "D-28.0-L-F2/3-abc1 01.07.2002" | "D-28.0-L-F4-abc1 01.06.2012" | | | |
| A47.-GI | IK28.0 GI | "Dry gases water-cooled" | | | | | "D-28.0-W-F4-abcd1 01.06.2012" | | | |
| A27. | IK28.2 | Industrial air | | "I-28.2-F1-abc1 09.07.1984" | "I-28.2-F2-abc1 02.02.1994" | "I-28.2-F3-abc1 01.06.2012" | | | | |
| A27.-W | IK28.2 | "Industrial air water-cooled" | | | | "I-28.2-W-F3-abc1 01.02.2009" | "I-28.2-W-F4-abc1 01.06.2012" | | | |
| A67. | IK28.2-GI | Dry gases | | "D-28.2-F1-abc1 09.07.1984" | "D-28.2-F2-abc1 01.02.1994" | | | | | |
| A28. | IK28.3 | Industrial air | | "No kit available 14.01.1985" | "I-28.3-F2-abc1 02.02.1994" | | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A68. | IK28.3-G | "No kit (low quantity of blocks)" | | "No kit available 01.08.1990" | | | | | | |
| A68. | IK28.3-GI | Dry gases | | | "I-28.3-F2-abc1 02.02.1994" | | | | | |
| A94. | BK28.21-C | Natural gas | | "G-28.21-F1-abcd1 01.01.1996" | | | | | | |
| A94. | BK28.21-C | "Natural gas water-cooled" | | | | | "G-28.21-W-F4-abcd1 01.08.2008" | | | |
| A94. | BK28.22-C | Natural gas | | "G-28.22-F1-abcd1 01.01.1996" | | | | | | |
| A94. | BK28.22-C | "Natural gas water-cooled" | | | | "G-28.22-W-F3-abcd1 01.08.2008" | | | | |
| A94. | BK28.23-C | Natural gas | | "G-28.23-F1-abcd1 01.01.1996" | | | | | | |
| A94. | BK28.23-C | "Natural gas water-cooled" | | | | "G-28.23-W-F3-abcd1 01.08.2008" | | | | |
| A94. | BK28.24-C | Natural gas | | "G-28.24-F1/2-abcd1 01.01.1996" | | | | | | |
| A94. | BK28.24-C | "Natural gas water-cooled" | | | | "G-28.24-F3-abcd1 01.08.2008" | | | | |
| A30. | D51.1 | Oil free | | "No kit available 22.01.1992" | "No kit available 03.11.1993" | | | | | |
| A30. | D51.2 | Oil free | | "No kit available 22.01.1992" | "No kit available 03.11.1993" | | | | | |
| A31. | D52.3 | Oil free | | "No kit available 22.01.1992" | "No kit available 03.11.1993" | | | | | |
| A130 | BK52.10 | "Natural gas water-cooled" | | "G-52.10-W-F1-abcd1 01.01 2017" | | | | | | |
| A126.1 | BK52.12 | "Natural gas water-cooled" | | "G-52.12-W-F1-abcd1 2014" | | | | | | |
| A-126.2-V004 | BK52.12 | Dry gases | | | "D-52.12-W-F2-abcd1 14.12.2017" | | | | | |
| A127.1 | BK52.13 | "Natural gas water-cooled" | | "G-52.13-W-F1-abcd1 2014" | | | | | | |
| A31. | D52.4 | Oil free | | "No kit available 22.01.1992" | "No kit available 03.11.1993" | | | | | |

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| Block / A-list | Block | Sector | Additional inf. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
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| A34. | IK930 | Alup low pressure | | "Alup - No kit available 17.12.1990" | | | | | | |
| A35. | IK940 | Alup low pressure | | "Alup - No kit available 17.12.1990" | | | | | | |
| A36. | D81.2 | "No kit (low quantity of blocks)" | | "No kit available 20.02.1992" | "No kit available 20.08.1996" | | | | | |
| A69. | SF6-20 | "No kit (low quantity of blocks)" | | "No kit available 01.05.1993" | | | | | | |
| A70. | D53.5-GI | Dry gases | | "I-53.5-F1-abc1 01.01.1995" | "I-53.5-F2-abc1 01.09.1999" | | | | | |
| A82. | BK89 | "No kit (low quantity of blocks)" | | "No kit available 01.12.1985" | | | | | | |
| A83. | BK89.2 | "No kit (low quantity of blocks)" | | "No kit available 01.12.1985" | | | | | | |
| A95. | BDGI52.7-3 | "No kit (low quantity of blocks)" | | "No kit available 01.08.1996" | | | | | | |
| Not specified | EVO15 - Screw 26.12-SP | Industrial air | | "I-EVO15-F1-a1 13.10.2014" | | | | | | |
| Not specified | EVO15 - Screw 26.12-SP | Dry gases | | "D-EVO15-F1-a1 15.07.2019" | | | | | | |
| Not specified | EVO28 - Screw | Industrial air | | "I-EVO28-F1-a1 05.2019" | | | | | | |

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| | "No kit available 05.05.1989" | | | | | | | | | |
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# BAUER PROMO MATERIALS

**FLY THE FLAG WITH STYLE AND QUALITY**


ORDERS TO: sparepartsorders@bauer-kompressoren.de

# CLOTHING

On pre-order only, delivery time: 4 weeks

## BAUER BUSINESS SHIRT

Exceptionally high-quality shirt from the well-known manufacturer, Eterna, featuring a durable and crease-proof finish.

| | |
|---|---|
| **Colour:** | White |
| **Design:** | Long-sleeved, Kent-style collar, choice slimline or relaxed fit |
| **Material:** | 100 percent cotton/non-iron |
| **Branding:** | Embroidered block logo on the right-hand collar |
| **Sizes:** | 38,39,40,41,42,43,44,45,46 (European sizes) |
| **MOQ:** | 5 pieces |
| **Order no.:** | Size 38* N32249, size 39* N32250, size 40* N32251, size 41* N32252, size 42* N32253, size 43* N32254, size 44* N32255, size 45* N32256, size 46* N32257 |

On pre-order only, delivery time: 4 weeks

## BAUER POLO SHIRT

High quality polo shirt in heavyweight quality made from 100 percent brushed cotton with easy-wearing comfort.

| | |
|---|---|
| **Colour:** | navy blue |
| **Design:** | Short-sleeved, 3-button strip, longer back panel |
| **Material:** | Cotton piqué, 220 g/m2 |
| **Branding:** | Embroidered BAUER logo on the side of the chest |
| **Sizes:** | S,M,L,XL;XXL |
| **MOQ:** | 5 pieces |
| **Order no.:** | Size S* N31388, size M* N31988, size L* N31989, size XL* N31990, size XXL* N31991 |

* European size


**On pre-order only**
**Delivery time: 4 weeks**

## BAUER SOFTSHELL GILET OR JACKET

Comfortable, windproof softshell outer layer wear with a sporty cut and microfleece inner lining. Available as either a jacket or gilet.

| | |
|---|---|
| **Colour:** | navy blue |
| **Design:** | Sleeveless, full length zip fastener with windproof panel, 2 zipped pockets |
| **Material:** | 93% polyester/7% elastane |
| **Branding:** | Embroidered BAUER logo. |
| **Sizes:** | S,M,L,XL;XXL |
| **MOQ:** | 5 pieces |
| **Order no.:** | **Gilet:**<br>Size S* N43864, size M* N43865<br>size L * N43866, size XL * N43867<br>size XXL* N43868<br>**Jacket:**<br>Size S* N43859, size M* N43860<br>size L * N43861, size XL * N43862<br>size XXL* N43863 |

**Softshell gilet** **Softshell jacket**

# BASEBALL CAP AND BAGS

## BAUER BASEBALL CAP

Comfy 6-panel cap made from heavyweight cotton with pre-formed visor and brass clip for size adjustment

**Colour:** Navy blue
**Material:** Heavyweight, brushed cotton
**Branding:** Embroidered block logo pattern on the front visor
**Sizes:** One size
**MOQ:*** 10 pieces
**Order no.:** N31384



## BAUER MESSENGER BAG

Ultra-robust and trendy messenger bag, providing space for a wide folder and that protects against poor weather conditions with ease thanks to its tarpaulin material.

**Colour:** Cyan
**Material:** HGV tarpaulin material
**Design:** With edge trims, compartments for pens and mobile phone, as well as inner compartments
**Branding:** Engraved block logo as well as BAUER combined logo on the fold-over cover
**Size:** W 37 x H 29 x D 13 cm
**MOQ:*** 5 pieces
**Order no.:** N34404

*Minimum Order Quantity


## BAUER BIG BAG

The large shoulder bag made from robust non-woven material can be carried on the shoulder thanks to the long carry handles, and offers plenty of space. Makes a real impact from afar with its striking print design.

| | |
|---|---|
| **Colour:** | Royal blue |
| **Material:** | Polyester nonwoven, 80 g/m2 |
| **Branding:** | Engraved block logo as well as BAUER logo |
| **Size:** | W 50 x H 40 x D 15 cm |
| **Availability:** | From stock |
| **MOQ:*** | 25 pieces |
| **Order no.:** | N43858 |

# GIVEAWAYS


## BAUER BLOCK PIN

Elegant metal pin with 3D design, polished edges and enamelled logo areas that will gain many fans at any event.

| | |
|---|---|
| **Colour:** | Silver/blue |
| **Material:** | Metal, nickel-plated, pin fastening |
| **Branding:** | BAUER block logo combination |
| **Size:** | 25 mm (diameter) |
| **MOQ:*** | 25 pieces |
| **Order no.:** | N31397 |

## BAUER LANYARD

A classic in the BAUER range, which stands out from the usual mass-produced goods thanks to its high-quality workmanship with woven, sewn-on logo band, quick-release fastener and extra large, robust carabiner.

| | |
|---|---|
| **Colour:** | Cyan/navy, with white woven logos |
| **Material:** | Polyester |
| **Branding:** | BAUER logo, block logo and slogan: Pure Air Safe Diving |
| **Size:** | W 25 x L 620 mm |
| **MOQ:*** | 25 pieces |
| **Order no.:** | N31390 |

*Minimum Order Quantity

## BAUER TUBE SCARF

Protects against wind and weather, can be worn in various ways, as a neck scarf or head scarf in a stylish navy camouflage design.

| | |
|---|---|
| **Colour:** | Blue or orange camouflage pattern |
| **Material:** | Skin-friendly stretch material made from polyester |
| **Branding:** | BAUER logo and block logo as watermark |
| **Size:** | W 250 x L 390 mm |
| **MOQ:*** | 10 pieces |
| **Order no.:** | blue: N40386<br>orange: N43857 |

# OFFICE AND ORGANISATION

## BAUER USB STICK

Fast, folding USB 3.0 Stick with 8 GB capacity. Supplied in a carton with printed logo.


**Colour:** Black/silver
**Material:** Plastic/metal
**Branding:** BAUER logo on stick
**Size:** W 55 x L 18 mm (folded)
**MOQ:*** 10 pieces
**Order no.:** N36305

## BAUER PROMO CLIP

High-quality, high-impact clip with printed design for clipping documents together.


**Colour:** Blue/white on silver
**Material:** Stainless spring steel
**Branding:** BAUER block logo and web address
**Size:** W 14 x L 29 mm
**MOQ:*** 25 pieces
**Order no.:** N43856

## BAUER STICKY NOTES SET

Practical set of sticky notes with hard cover in two sizes and write-on transparent plastic bookmarks in 5 colours.

**Colour:** Blue/silver (cover)
**Material:** Cardboard/paper
**Branding:** BAUER GROUP logo and block logo
**Size:** W 105 x L 78 mm
**MOQ:*** 10 pieces
**Order no.:** N43855

*Minimum Order Quantity


## BAUER BALLPOINT PEN

Trusty ballpoint pen with large blue cartridge and wide clip.

**Colour:** Royal blue
**Material:** Transparent plastic
**Branding:** BAUER logo and web address
**Size:** W 12 x L 145 mm
**MOQ:*** 25 pieces
**Order no.:** N31396

## BAUER LUXURY WRITING SET

Dual set comprising rollerball pen and pencil in an attractive gift box.

**Colour:** Black with chrome highlights
**Material:** Metal
**Branding:** BAUER GROUP
**Size:** W 65 x L 175 mm
**MOQ:*** 5 pieces
**Order no.:** N43854

# TOOLS AND TECHNOLOGY

## BAUER MULTITOOL

High-quality multitool from the range by the quality manufacturer, Richartz/Solingen, with handles made from satin-polished stainless steel in a black Cordura belt bag.

**Colour:** Silver/black
**Material:** Leather/metal
**Details:** Pliers, knife, saw, file, screwdriver, bottle opener and more
**Branding:** BAUER logo and web address
**Size:** W 44 x L 103 mm
**MOQ:*** 5 pieces
**Order no.:** N35536

## BAUER MINIBIT TOOL

Practical Minibit-Tool with high-grip rubber and ratchet action on both sides.
Protective cap and bit reservoir, which extends automatically at the push of a button.

**Colour:** Silver/black
**Material:** Plastic/metal
**Details:** 10 bits (Phillips, slotted, Torx)
**Branding:** BAUER logo and web address
**Size:** W 30 x L 160 mm
**Order no.:** N31399

**Only by quotation, and on request**
**Minimum order quantity 50 pieces**

*Minimum Order Quantity

## BAUER MULTI-FUNCTIONAL TORCH

Multi-functional torch with LED lamp head and lateral COB work lamp as well as a strong magnet on the back for attachment to metal surfaces and with additional attachment clip.

**Colour:** Silver
**Material:** Aluminium
**Branding:** BAUER logo and web address
**Size:** W 20 x L 170 mm
**MOQ:*** 5 pieces
**Order no.:** N31393

## BAUER LIGHTER

Gas-powered, refillable storm lighter that defies even strong winds.

**Colour:** Silver/black
**Material:** Plastic/metal
**Branding:** BAUER logo and web address
**Size:** W 40 x L 65 mm
**Order no.:** N43853

# CUPS, MUGS & CO

## BAUER BOX OF PEPPERMINTS

Peppermint sweets in a practical metal box

**Colour:** cyan blue
**Material:** Metal box / peppermint flavoured sweets
**Branding:** BAUER GROUP logo / BAUER logo
**Size:** W 50 x L 60 mm
**MOQ:*** 10 pieces
**Order no.:** N43852


## BAUER GLASS COASTER

Stylish glass coaster made from glass with a satin effect finish and with anti-slip silicone feet that looks great on any table

**Colour:** matt white
**Material:** glass
**Branding:** BAUER GROUP logo, block logo, screw logo
**Size:** W 100 x L 100 mm
**MOQ:*** 5 pieces
**Order no.:** N43851


## BAUER EVENT CUP

With its frosted finish and a capacity of 300 ml, it is the classic cup for serving drinks at trade shows and events.

**Colour:** transparent matt
**Material:** Polypropylene
**Branding:** Block logo
**Size:** W 70 x L 115 mm / 0.3 l
**MOQ:*** 25
**Order no.:** N43850

*Minimum Order Quantity



## BAUER THERMAL CUP

Whether hot or cold: The drink you put into the cup stays at the same temperature for hours in this vacuum cup. Easy one-hand operation via the central button and leak-proof, of course.

| | |
|---|---|
| **Colour:** | silver/black |
| **Material:** | Stainless steel/plastic |
| **Branding:** | BAUER logo |
| **Size:** | W 75 x L 195 mm / 0.4 l |
| **MOQ:*** | 5 pieces |
| **Order no.:** | N31395 |

# FLAGS AND POSTERS

## BAUER DECORATIVE FLAG


Wooden rods on the top and bottom ensure that the textile flag with BAUER logo keeps its shape. Ideal for promotions in a shop or diving base.

| | |
|---|---|
| **Colour:** | White/cyan |
| **Material:** | Polyester fabric, printed using digital printing techniques. |
| **Branding:** | BAUER logo with slogan. |
| **Size:** | W 1000 x H 550 mm |
| **MOQ:*** | 5 pieces |
| **Order no.:** | N43849 |

## BAUER ACTION WING FLAG


At a height of 2500 mm height, ideal for good visibility at events. Visible as a mirror image thanks to through-printing. The cross-plate base (5 kg) keeps the ActionWing securely on the ground. Alternatively, the Wing Flag with floor dowel is available for anchoring in loose substrate (sand/snow).

| | |
|---|---|
| **Colour:** | White/cyan |
| **Material:** | Polyester fabric, printed using digital printing techniques. |
| **Branding:** | BAUER logo, block logo, Web address |
| **Size:** | W 950 x H 2100 mm (height above floor 2500 mm) |
| **MOQ:*** | 3 pieces |
| **Order no.:** | With cross-plate base N43848<br>With ground spike N43847 |

**On pre-order only, delivery time: 4 weeks**

*Minimum Order Quantity



## BAUER POSTER IK18.1 SECTIONAL MODEL

Clear illustration of an IK 18.1 compressor block in its operating mode. Ideal for training or decoration, for example in a shop, diving base or fire station

| | |
|---|---|
| **Material:** | Paper 300 g/m3, double-wrapped in cellophane for protection |
| **Branding:** | BAUER logo |
| **Size:** | W 594 x H 841 mm (DIN A1) |
| **MOQ:*** | 10 pieces |
| **Order no.:** | German N43846<br>English N43845 |

## ARE YOU INTERESTED IN ONE OF OUR PRODUCTS?

**PLEASE GET IN TOUCH –
WE WILL BE HAPPY TO ASSIST YOU.**

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